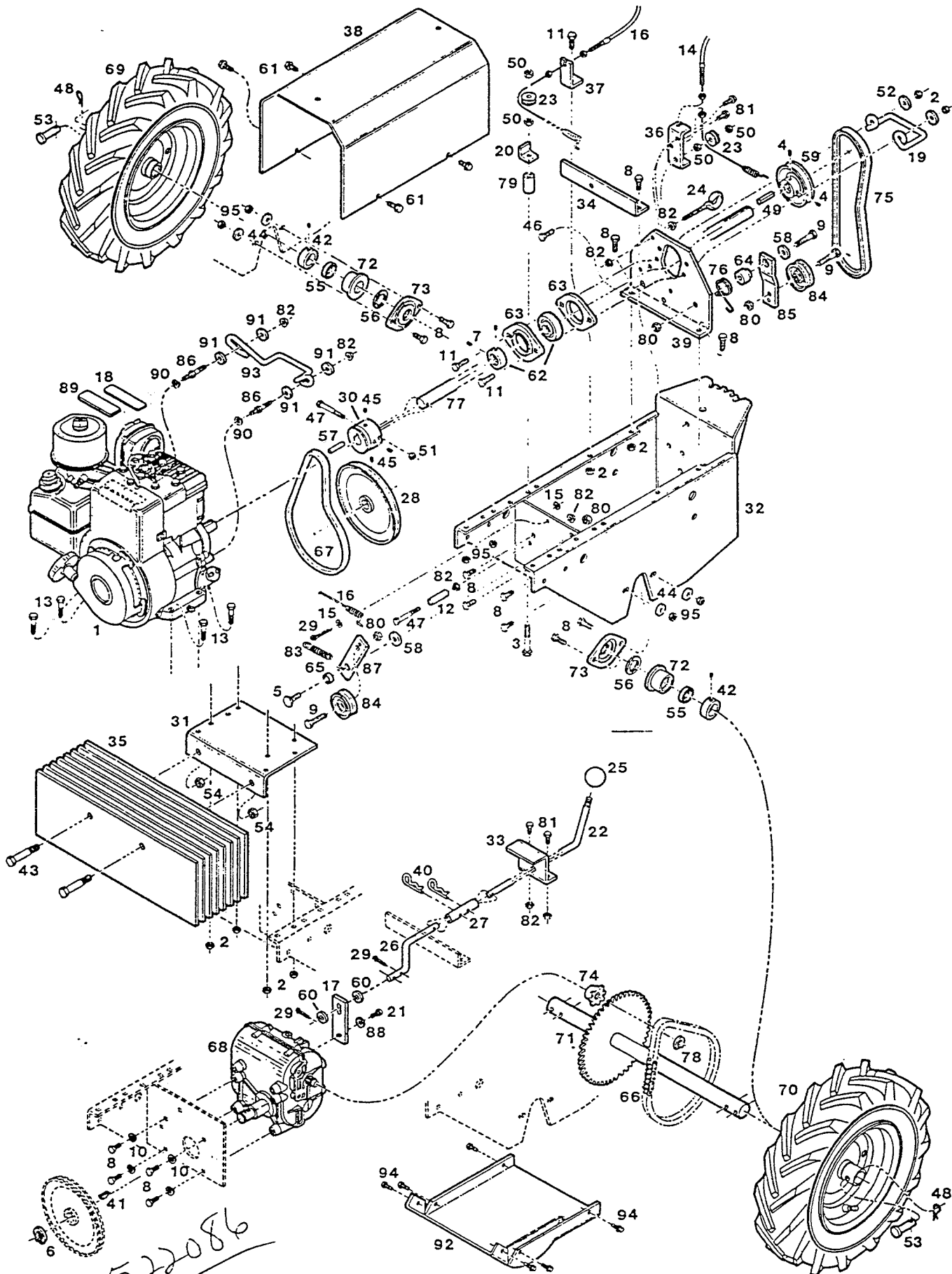


5 HP COUNTER ROTATING REAR TINE TILLER
MODEL 23-5000G



**5 HP COUNTER ROTATING REAR TINE TILLER
MODEL 23-5000G**

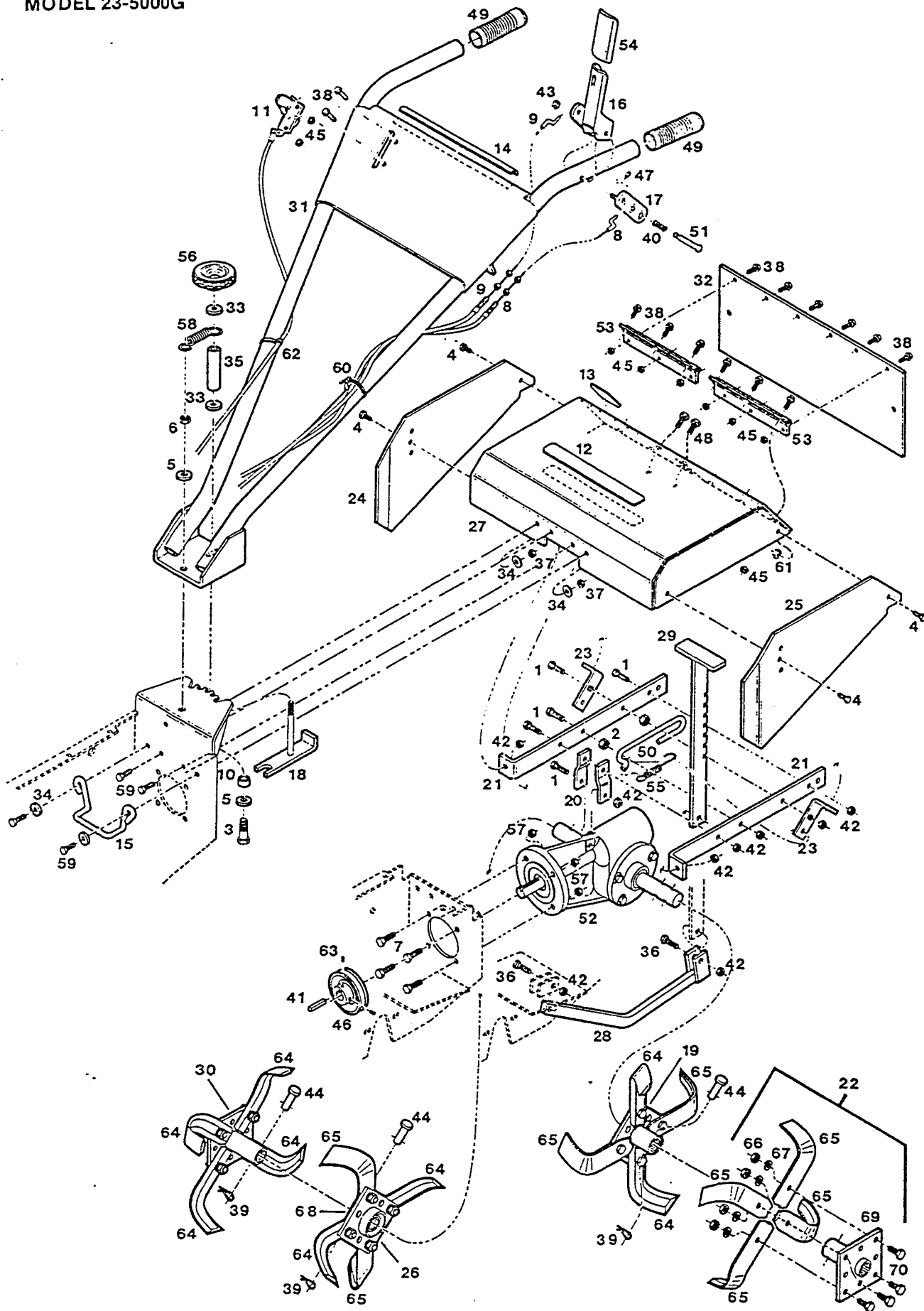
Index No.	Part No.	Description	Index No.	Part No.	Description
1	*	Engine - 5 H.P.	48	616227	Hairpin cotter
2	151340	Nut - hex lock 5/16-18 flange	49	616276	Key - square 3/16 x 1-3/8
3	623439	Bolt - hex 5/16-18 x 2-1/2	50	616342	Nut - hex lock 5/16-18
4	156208	Set screw 5/16-18 x 1/4	51	715508	Nut - hex lock 1/4-20
5	154369	Bolt - hex shoulder 3/8-16 x 1-1/4	52	616508	Washer - flat 5/16
6	159285	Ring - retaining	53	616532	Pin - clevis
7	157305	Set screw 1/4-20 x 1/4	54	616581	Nut - hex ctr lock 1/2-13
8	150151	Bolt - hex 5/16-18 x 3/4	55	616565	Seal - dust
9	457176	Bolt - hex 3/8-16 x 1-1/4	56	584110	Seal - felt ring
10	311118	Washer - split lock 5/16	57	616839	Key - square 3/16 x 1-7/8
11	312058	Bolt - hex 5/16-18 x 1	58	616854	Washer - flat 3/8 special
12	468710	Spacer	59	616870	Pulley - drive, tiller tines
13	460311	Bolt - hex 5/16-18 x 1-3/4	60	152553	Washer - flat 3/8
14	530436	Cable - engaging, tine drive	61	617514	Bolt - hex self tap 5/16-18 x 5/8
15	156273	Washer - flat #10	62	617795	Bearing - drive shaft
16	530394	Cable - engaging, ground drive	63	617811	Flange - bearing retainer
17	014670	Lever - shaft, on transmission	64	617878	Bushing - pilot, idler arm
18	551713	Decal - Place Free Hand Here	65	617886	Bushing - idler arm
19	555243	Keeper - belt, upper	66	584086	Chain - drive 53 links
20	555318	Bracket - angle	67	584128	Belt - wheel drive
21	616144	Bolt - hex 1/4-28 x 1/2	68	171264**	Transmission - wheel drive (Tecumseh/Peerless Model 700-033)
22	098897	Lever - shift	69	622118	Wheel - drive, w/tire RH
23	555342	Roller - cable	70	622126	Wheel - drive, w/tire LH
24	555359	Guide - cable	71	099044	Axle - drive wheels w/sprocket
25	616359	Knob - shift lever	72	618975	Bearing - axle
26	098905	Rod - shift	73	014761	Flange - bearing retainer
27	098913	Connector - shift rod/lever	74	620021	Sprocket - axle drive
28	098863	Pulley - wheel drive transmission	75	622407	Belt - tine drive
29	317016	Pin - cotter	76	622647	Spring - tine drive idler
30	098871	Pulley - drive, on engine	77	623181	Shaft - drive, tiller tines
31	014639	Plate - engine/weight mount	78	620807	Ring - retaining
32	014696	Frame - chassis	79	623447	Spacer
33	571828	Guide - shift lever	80	624908	Nut - hex lock 3/8-16
34	575142	Bracket - shift rod	81	158089	Screw - hex self tap 1/4-20 x 1/2
35	571786	Plate - front weight	82	715078	Nut - hex 1/4-20 whiz flange
36	572131	Support - cable	83	775817	Spring - idler
37	572156	Bracket - cable	84	170530	Pulley - idler
38	014647	Cover - belts and pulleys	85	571661	Arm - tine idler
39	014654	Support - rear bearing	86	156885	Stud - belt keeper
40	317040	Hairpin cotter	87	572149	Arm - drive idler
41	615534	Key - woodruff #9	88	715300	Washer - flat 1/4
42	557447	Collar - axle	89	551846	Decal - CAUTION Disengage
43	615617	Bolt - hex 1/2-13 x 2-3/4	90	715094	Washer - split lock 1/4
44	715185	Washer - flat 5/16	91	158956	Washer - flat 1/4
45	459776	Set screw 5/16-18 x 7/16	92	552836	Shield - dirt
46	615831	Bolt - hex 5/16-18 x 1-1/4	93	557298	Keeper - belt, engine
47	616094	Bolt - hex 1/4-20 x 2-1/2	94	155218	Screw - hex #10 - 16 x 1/2 SD
			95	715490	Nut - hex top lock 5/16-18

*Contact engine manufacturer's authorized service dealer for parts and warranty.

**Contact Tecumseh/Peerless authorized service dealer or distributor for parts and warranty.

NOTE: Parts are right and left hand as viewed from operator position. Specifications subject to change without prior notice.

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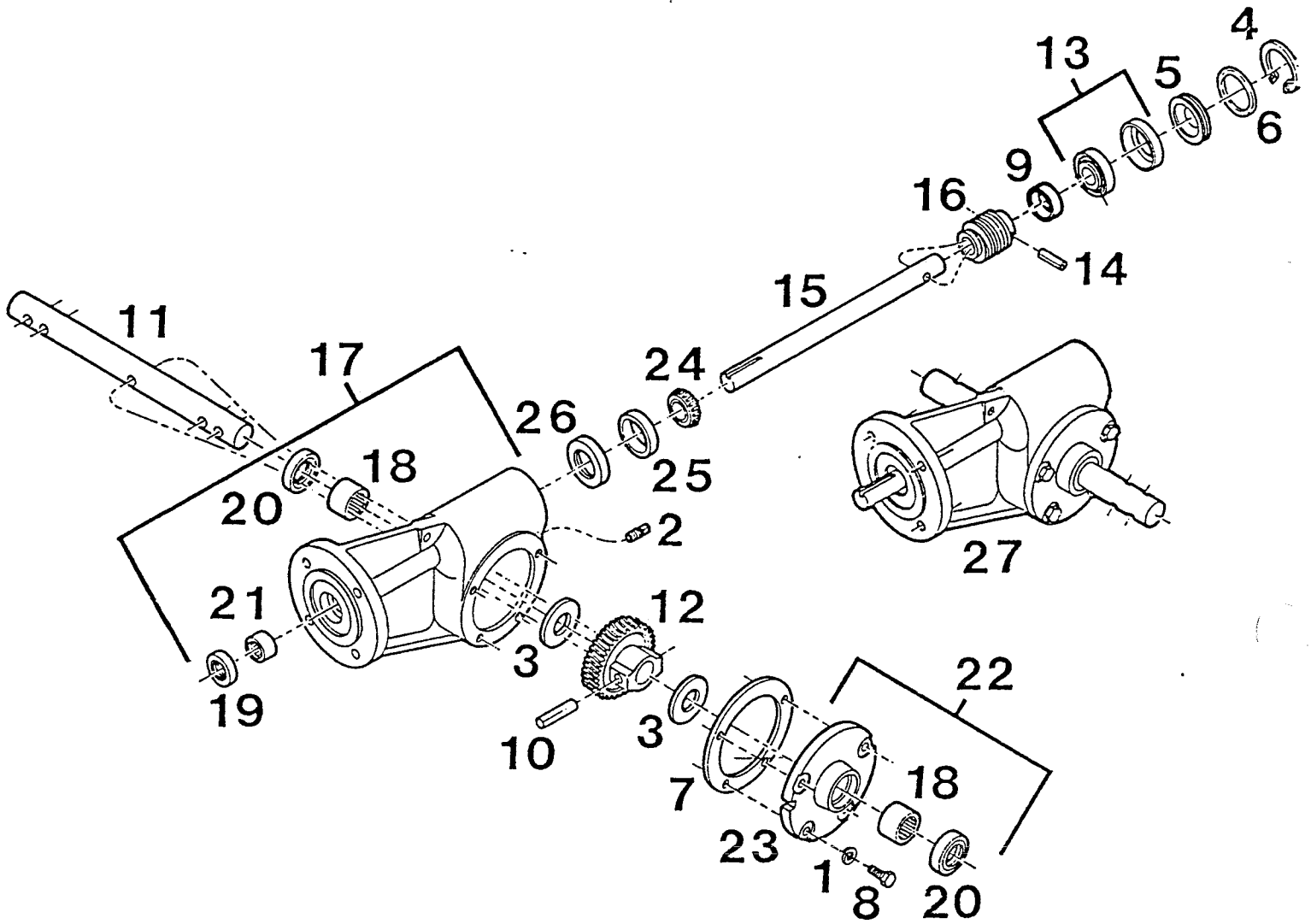


**5 HP COUNTER ROTATING REAR TINE TILLER
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Index No.	Part No.	Description	Index No.	Part No.	Description
1	150250	Bolt - hex 5/16-18 x 1-1/2	36	615831	Bolt - hex 5/16-18 x 1-1/4
2	310003	Nut - hex 1/2-13	37	151340	Nut - hex lock 5/16-18 flange
3	615922	Bolt - hex 1/2-13 x 1-3/4	38	616177	Screw - hex #10-24 x 1/2
4	158089	Screw - hex self tap 1/4-20 x 1/2	39	616227	Hairpin Cotter
5	156075	Washer - flat 1/2	40	616243	Spring - clutch pin
6	616581	Nut - hex lock 1/2-13	41	616276	Key - square 3/16 x 1-3/8
7	457176	Bolt - hex 3/8-16 x 1-1/4	42	616342	Nut - hex lock 5/16-18
8	530436	Cable - engaging, tine drive	43	715508	Nut - hex lock 1/4-20
9	530394	Cable - engaging, ground drive	44	616532	Pin - clevis
10	617787	Spacer - latch	45	616615	Nut - hex lock #10-24
11	530444	Control - throttle w/cable	46	616870	Pulley - transmission drive
12	551648	Decal - CAUTION	47	617126	Hairpin Cotter
13	551655	Decal - WARNING	48	617514	Screw - tapping 5/16-18 x 5/8
14	551671	Decal - Grd Drive, Tine	49	619221	Grip - handle
15	555235	Keeper - belt, lower	50	620310	Pusher - depth bar
16	555433	Lever - clutch, ground drive	51	621235	Pin - clutch lever
17	555441	Lever - clutch, tine drive	52	621870	Transmission - tine drive
18	555615	Pull Bar - handle latch	53	622183	Hinge - dirt flap
19	575050	Tine Assembly	54	622662	Cover - clutch lever
20	571323	Bracket - transmission	55	623058	Spring - depth bar
21	571372	Support - dirt shield	56	620195	Knob - handle lock
22	571380	Tine Assembly	57	624908	Nut - hex lock 3/8-16
23	571414	Bracket - dirt shield	58	620203	Spring - pull bar
24	571984	Plate - side RH	59	312058	Bolt - hex 5/16-18 x 1
25	571992	Plate - side LH	60	621672	Tie - cable
26	575068	Tine Assembly	61	715078	Nut - hex lock 1/4-20 whiz
27	575076	Shield - dirt	62	621003	Clip - throttle cable
28	571679	Bar - skid	63	156208	Set screw 5/16-18 x 1/4
29	571687	Bar - depth	64	556225	Tine - 13" RH
30	571729	Tine Assembly	65	556233	Tine - 13" LH
31	575092	Handle	66	615633	Nut - hex 3/8-24
32	574236	Flap - dirt	67	615666	Washer - split lock 3/8
33	616854	Washer - flat 3/8	68	617720	Hub - tines w/cup
34	616508	Washer - flat 5/16	69	622290	Hub - tines
35	620187	Spacer - pull bar pin	70	624940	Bolt - hex 3/8-24 x 1 GR5

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Index No.	Part No.	Description	Index No.	Part No.	Description
1	311118	Lockwasher - 5/16 split	15	617084	Shaft - worm
2	615500	Plug - pipe	16	624262	Worm
3	616417	Washer - thrust	17	616979	Transmission housing w/bearings and seals
4	616425	Ring - retaining	18	423731	Bearing - needle
5	616433	Plug - "O" ring	19	616383	Seal - oil
6	616441	Ring - "O"	20	616391	Seal - double oil
7	616755	Gasket - gear cover	21	616524	Bearing - needle
8	617019	Bolt - 5/16-18 x 7/8 HX HD	22	617001	Cover assembly
9	623504	Collar - pin retainer	23	572289	Cover
10	616466	Pin - 3/8 x 2 drive-lok	24	617530	Cone - bearing
11	617845	Axle	25	617548	Cup - bearing
12	619536	Wheel - worm	26	617522	Sleeve - bearing
13	620898	Bearing assembly - worm	27	621870	Transmission assembly
14	155515	Pin - 1/4 x 1-1/8			

NOTE: Fill transmission with 16 oz. of P/N 432849
Gear Lube (not shown)

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