

Carb. Repair
Kit

17

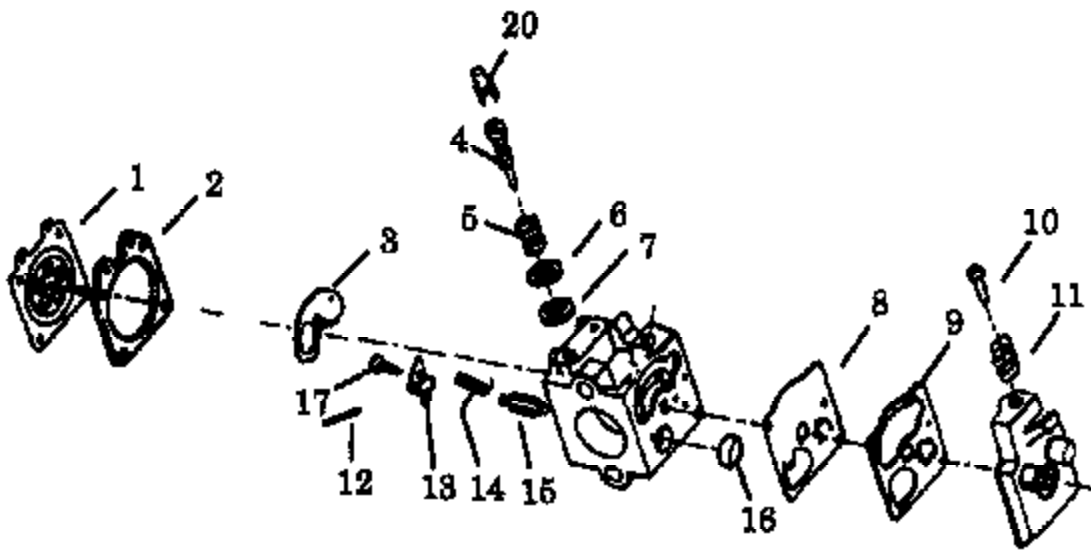
Carb. Gasket
Kit

18

Ref #	Part Number	Qty	Description
1	530035014		Metering Diaphragm
2	530035151		Metering Diaphragm Gasket
3	530035147		Circuit Plate Gasket
4	530035142		Hi Speed Needle
5	530035036		Hi Speed Needle Spring
6	530035141		Idle Needle
7	530035023		Idle Needle Spring
8	530035203		Idle Speed Screw
9	530035208		Idle Speed Spring
10	530035028		Metering Lever Pin
11	530035031		Metering Lever
12	530035188		Metering Lever Spring
13	530035106	XT 90 Gas	Idle Needle Valve
14	530035178	Carburetor	Idle Needle Valve Inlet Screen
15	530035166		Pump Diaphragm
16	530035164		Pump Gasket
17	530035260		Carb. Kwik Repair Kit (Contents 1, 2, 3, 10, 11, 12, 13, 14, 15, & 16)
18	530035185		Carb. Gasket/Diaphragm Kit (Contents 1, 2, 3, 15, & 16)

XT 90 Gas
Carburetor

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Idle Needle Valve
Idle Needle Valve
Inlet Screen



Carb.
Repair
Kit
18

Carb.
Gasket
Kit
19

Ref #	Part Number	Qty	Description
1	530035014		Metering Diaphragm
2	530035151		Metering Diaphragm Gasket
3	530035211		Circuit Plate Gasket
4	530035212		Mixture Needle Type I (WA-207/207A)
4	530035341		Mixture Needle Type II (WA-219)
5	530035214		Mixture Needle Spring Type I (WA-207/207A)
5	530035342		Mixture Needle Spring Type II (WA-219)
6	530035217		Mixture Needle Washer
7	530035218		"O" Ring Mixture
8	530035166		Fuel Pump Diaphragm
9	530035164		Fuel Pump Gasket
10	530035203		Idle Speed Screw
11	530035208		Idle Speed Spring
12	530035028	XT 90 Gas Carburetor	Metering Lever Pin
13	530035031		Metering Lever
14	530035188		Metering Lever Spring
15	530035106		Inlet Needle Valve
16	530035178		Fuel Inlet Screen
17	530035016		Metering Lever Pin Screw
18	530035264		Carb. Kwik Repair Kit (Contents 1, 2, 3, 7, 8, 9, & 12-17)
19	530035219		Carb. Gasket/Diaphragm Kit (Contents 1, 2, 3, 7, 8, & 9)
20	530035337		Limitter Cap

XT 90 Gas
Carburetor

Idle Speed Screw
Idle Speed Spring
Metering Lever Pin

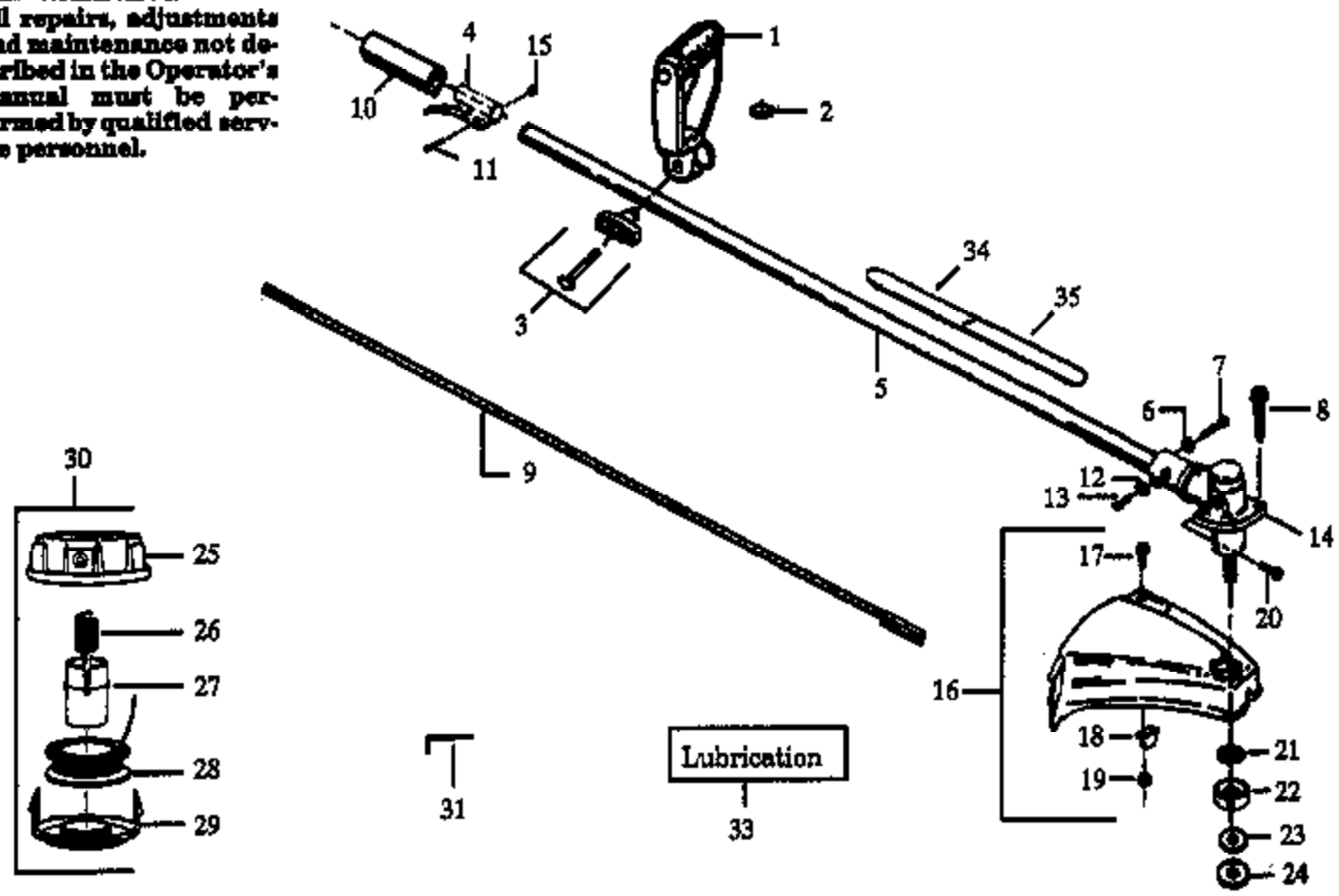
Metering Lever
Metering Lever Spring

Inlet Needle Valve
Fuel Inlet Screen

Metering Lever Pin Screw
Carb. Kwik Repair Kit (Contents 1, 2, 3, 7, 8, 9, & 12-17)

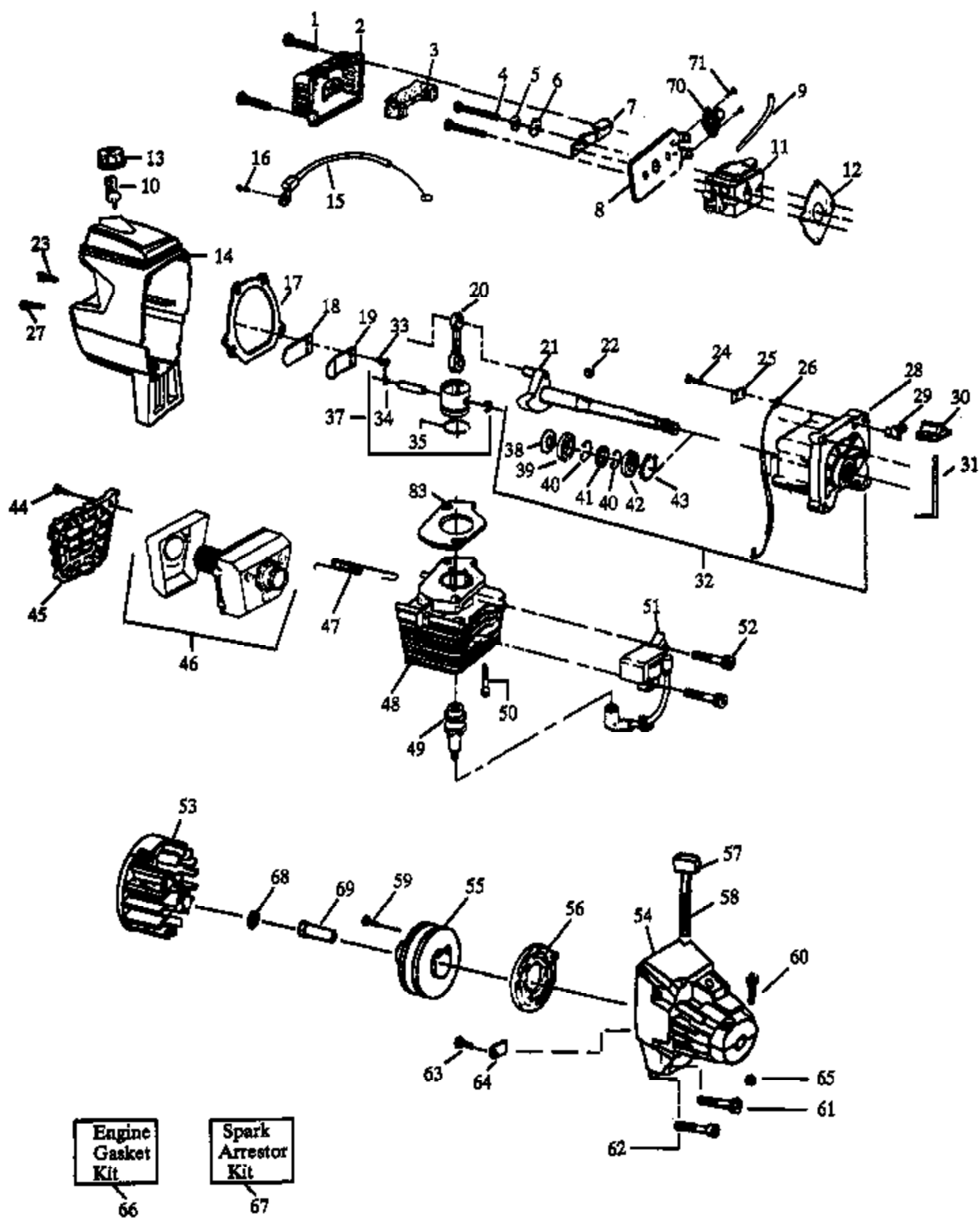
Carb. Gasket/Diaphragm Kit (Contents 1, 2, 3, 7, 8, & 9)
Limitter Cap

▲ WARNING
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.



Ref #	Part Number	Qty	Description
1	530010957		Handle
2	530015197		Nut
3	530069252		"T" Handle Ass'y.
4	530010959		Throttle Hsg. Ass'y.
5	530094684		Drive Shaft Housing
6	530001642		Lockwasher
7	530001711		Screw
8	530092243		Screw
9	530095151		Drive Shaft
10	530029445		Grip
11	530015774		Screw
12	530015328		Lockwasher
13	530094612		Screw
14	530094568		Driveshaft & Cutting Head
15	530015768		Nut
16	530069256		Shield Kit Assy. (Incl.17-19)
17	530015037		Screw
18	530094570		Line Limiter
19	534235901		Locknut
20	530094616		Screw
21	530094640		Seal
22	530094639		Dust Cup
23	530094571		Grass Washer
24	530094189		Washer
25	530014773		Hub Assy.
26	530094830		Spring
27	530094827		Release Button
28	952701619		Spool w/Line
29	530094828		Cover
30	952701657		Cutting Head Ass'y
31	530031111		Hex Wrench (5/32)
33	952030139		Shaft Lubrication
34	530029162		Shaft Warning Decal-Upper
35	530029163		Shaft Warning Decal-Lower
	530081848		Operator Manual Not Shown
	530061686		Carton (Not a serviceable part) Not Shown
	530014056		Carton Contents Bag Not Shown

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Driveshaft & Cutting Head
Gear Box Assy.



Ref #	Part Number	Qty	Description
1	530015773		Screw
2	530027529		Air Filter Cover
3	530027530		Air Filter
4	530015849		Screw
5	530015852		Spacer
6	530015254		Wave Washer
7	530038103		Choke Shutter
8	530027527		Air Filter Plate Type I
8	530037930		Air Filter Plate Type II
9	530069247		Fuel Line Kit Fuel Line
9	530069238		Fuel Line Kit Return Line
10	530014362		Fuel Pick-up Ass'y
11			XT 90 Gas Trim Page 8 of 9 Carburetor See Carburetor Assembly (Part 1 & 2)" Engine Assembly illustration and parts list; New Part Number For This IPL
12	530019156		Carburetor Gasket
13	530014347		Fuel Cap Ass'y.
14	530027982		Shroud & Tank Ass'y. Type I
14	530047086		Shroud & Tank Ass'y. Type II
15	530027955		Throttle Cable Ass'y. Type I
15	530037498		Throttle Cable Ass'y. Type II
16	530015775		Screw
17	530019154		Crankcase/Shroud Gasket
18	530027593		Reed
19	530027594		Reed Stop
20	530010960		Connecting Rod Ass'y. (Incl. Bearings)
21	530010945		Crankshaft Ass'y.
22	530015126		Flywheel Key
23	530015772		Screw
24	530015780		Screw
25	530027546		Switch Insulator
26	530027547		Lead Wire
27	530015771		Screw
28	530014016		Crankcase Ass'y. (Incl. 39-42)
29	530027545		Switch Ramp
30	530027958		Switch Button
31	530027959		Switch Spring
32	530014015		Crankcase & Crankshaft Assy. (Incl. 21, 28, 38 & 43)
33	530016064		Screw
34	530015162		Piston Pin Retainer
35	530025875		Piston Ring
36	530019178		Cylinder Gasket
37	530069275		Piston Kit (Incl. 34, 35 & Pin)
38	530015788		Spacer
39	530032103		Inner Bearing
40	530015787		Retaining Ring
41	530019158		Crankshaft Seal
42	530032102		Outer Bearing
43	530015789		Crankshaft Retaining Ring
44	530015717		Screw
45	530027781		Muffler Guard
46	530069257		Muffler Kit
47	530036409		Muffler Attachment Spring
48	530012235		Cylinder
49	530030077		Spark Plug
50	530001624		Screw

Ref #	Part Number	Qty	Description
51	530039134		Ignition Module Kit
52	530015128		Screw
53	530039111		Flywheel Ass'y.
54	530014045		Fan Housing
55	530069291		Starter Pulley
56	530029395		Starter Spring
57	530027569		Starter Handle
58	530069232		Rope Kit
59	530016080		Screw
60	530015767		Screw
61	530015770		Screw
62	530015769		Screw
63	530015496		Screw
64	530027523		Retainer
65	530015768		Locknut
66	530069276		Engine Gasket Kit (Contents 12, 17, & 36)
67	952701612		Spark Arrestor Kit
68	530015828		Washer
69	530027953		Drive Coupling
70	530037972		Bulb Ass'y.
71	530016085		Screw
	530027986		Instruction Decal Type I Not Shown
	530037743		Instruction Decal Type II Not Shown

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