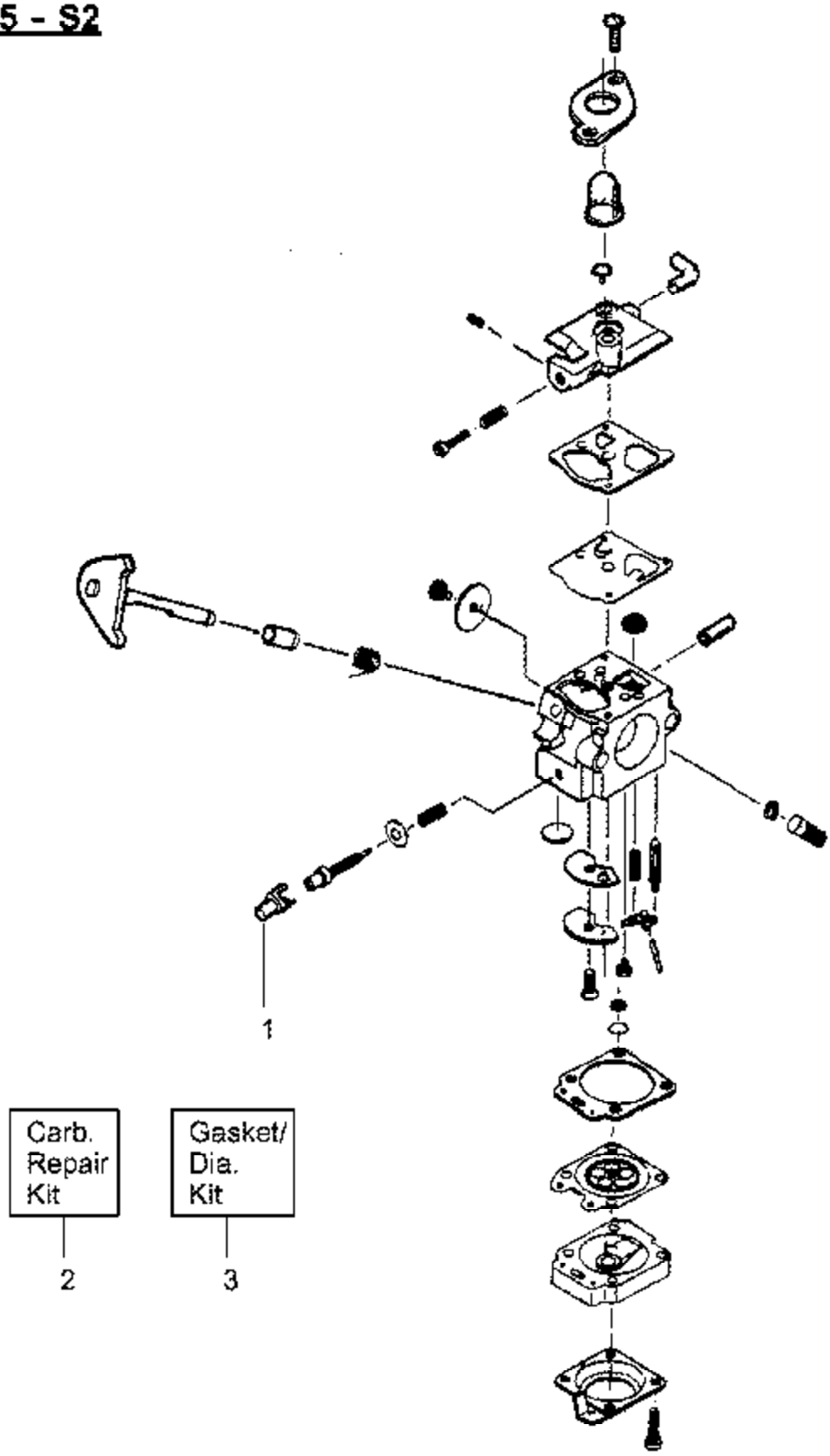


#530069754 - NonS2

#530069755 - S2



Carb.
Repair
Kit

2

Gasket/
Dia.
Kit

3

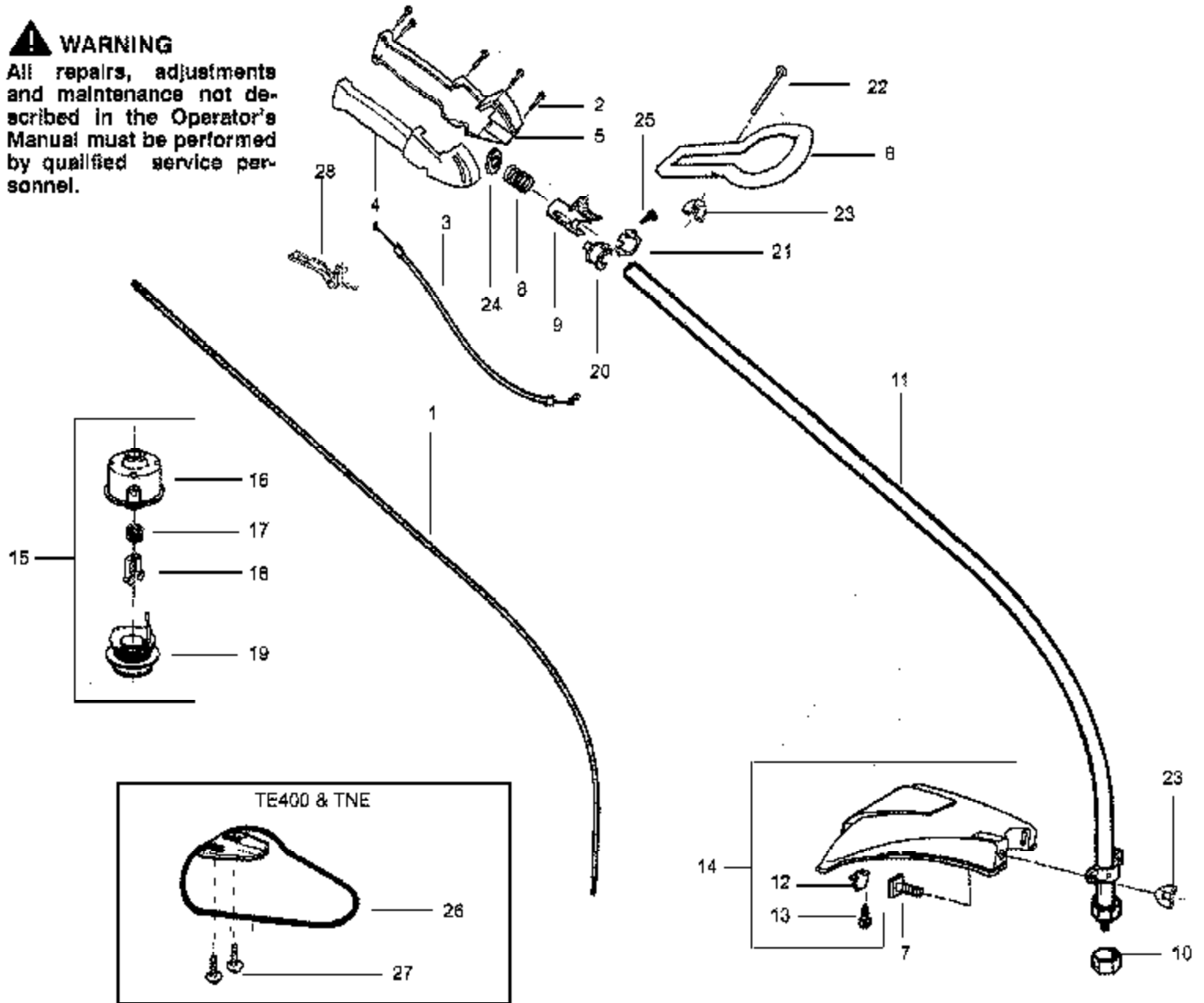
1

Ref #	Part Number	Qty	Description
1	530038404		Limiter Cap
2	530069842		Carburetor Repair Kit Non S2
2	530069840		Carburetor Repair Kit S2
3	530069844		Gasket Diaphragm Kit Non S2
3	530069845		Gasket Diaphragm Kit S2
530069754	530069754		Carburetor Assembly Non S2
530069755	530069755		Carburetor Assembly S2

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 Carburetor Assembly - P/N 530069755

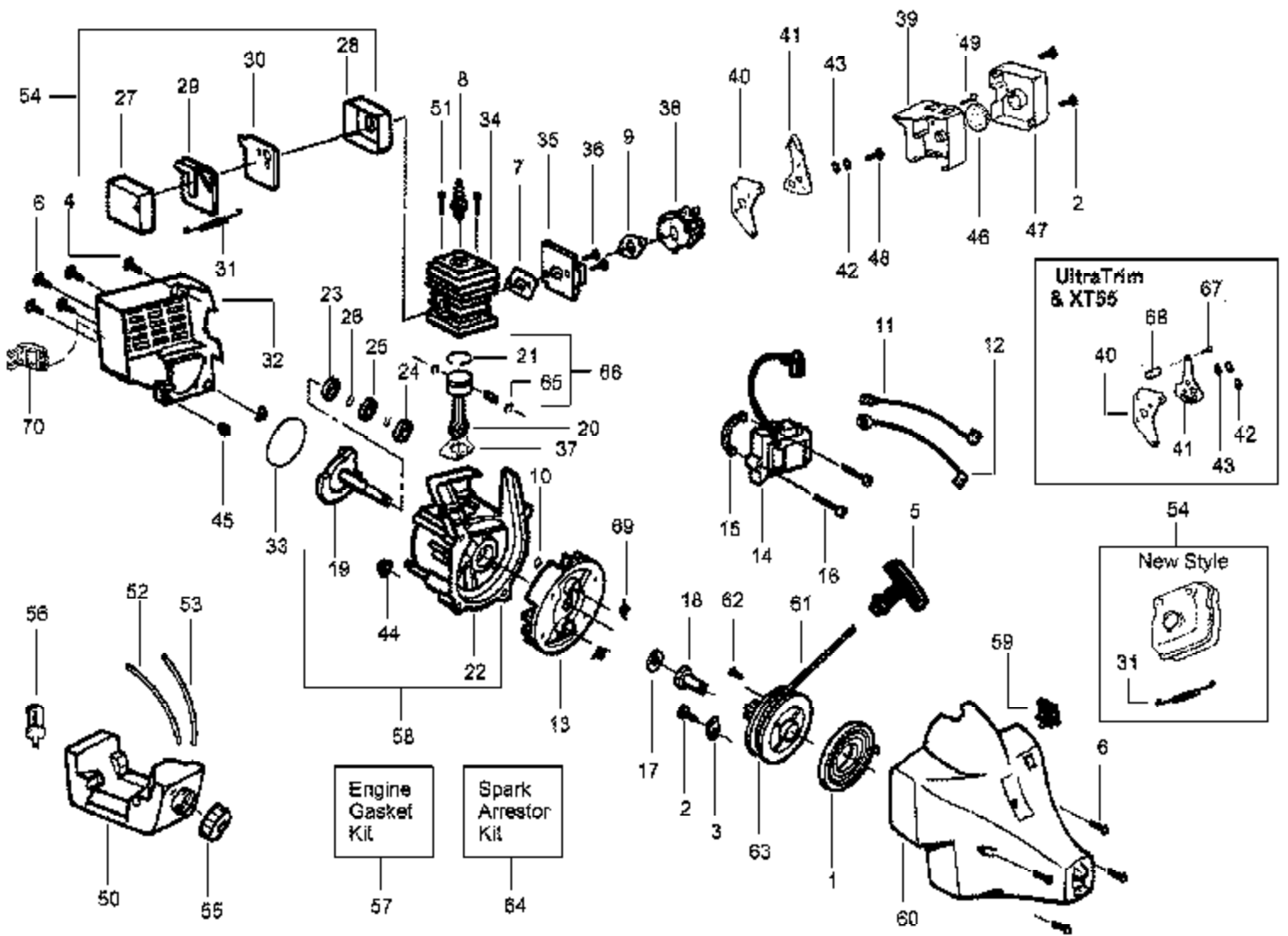
⚠ WARNING

All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.



Ref #	Part Number	Qty	Description
1	530094551		Drive Shaft TNE, XT35, XT55,
1	530053613		Drive Shaft TE400, Ultratrim
2	530016179		Screw
3	530049066		Throttle Cable Ass'y.
4	530047923		Throttle Hsg. (Right)
5	530047924		Throttle Hsg. (Left)
6	530047919		Assist Handle
7	530015820		Bolt-Shield
8	530042084		Spring-Compression
9	530054060		Actuator
10	530094543		Dust Cup
11	530095703		Drive Shaft Hsg. Ass'y XT35, XT55, Ultratrim
11	530053611		Drive Shaft Hsg. Ass'y TE400
11	530095941		Driveshaft & Cutting Head
12	530052286		Line Limiter
13	530015814		Screw-Line Limiter
14	530069666		Shield Kit Ass'y. (Incl. 12 & 13)
15	952701676		Cutting Head Ass'y. (Incl. 16-19)
16	530095380		Hub Ass'y
17	530401958		Spring-Return
18	530401957		Retainer-Spool
19	952701678		Spool w/Line
20	530047912		Locator-right
21	530047911		Locator-left
22	530016173		Bolt-Handle
23	530016118		Nut-Wing
24	530016193		Washer
25	530015810		Screw
26	530054459		Assy. wire form
27	530016179		Screw
28	530038682		Trigger
	530088832		Operator's Manual Twist 'N Edge, XT35 & TE400 Not Shown
	530084278		Operator's Manual Ultra Trim & XT55 Not Shown
	530055350		Shaft Warning Decal Not Shown
	530049430		Decal-Starting Instruction One Pull - Models Ultratrim & XT55 Not Shown

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Ref #	Part Number	Qty	Description
1	530042086		Starter Spring
2	530015966		Screw
3	530016226		Retainer-Can
4	530015880		Screw
5	530027569		Starter Handle
6	530015810		Screw
7	530019243		Gasket-Cylind./Carb.
8	952030201		Spark Plug (RCJ 8Y)
9	530019194		Gasket-Carb.
10	530015941		Retainer Ring-C'shaft
11	530049390		Lead Wire Ass'y.
12	530049389		Ground Wire Ass'y.
13	530069886		Assy-Flywheel
14	530055160		Ignition Module
15	530036145		Spacer-Module
16	530015954		Screw
17	530015828		Washer-Flat
18	530027953		Drive Coupling
19	530054083		Assy-Crankshaft
20	530069615		Connecting Rod Ass'y.
21	530049903		Piston Ring
22	530012414		Assy-Crankcase (Incl 23-26)
23	530032125		Inner Bearing
24	530032124		Outer Bearing
25	530019179		C'case Seal
26	530015945		Retain. Ring-C'case
27	530036578		Muffler Body
28	530036577		Muffler Cover
29	530053500		Muffler Baffle-Exit
30	530053499		Muffler Baffle-First
31	530016197		Muffler Spring Old Style
31	530042088		Muffler Spring New Style
32	530049233		Rear Shroud
33			O-ring-C'case/Shrd REFER TO SERVICE REFERENCE
34	530069757		Cylinder Kit
35	530069758		Carb. Adaptor Kit
36	530016014		Screw
37	530019223		Gasket-Cylinder
38	530069754		Carburetor Ass'y Kit-Twist'N Edge, XT35 & TE400 (Incl. Limiter Cap)
38	530069755		Carburetor Ass'y Kit-Ultra Trim & XT55 (Incl. Limiter Cap)
39	530047908		Air Box
40	530047914		Choke Plate Mounting
41	530047916		Choke Lever Twist'N Edge, XT35 & TE400
41	530047915		Choke Lever Ultra Trim & XT55
42	530015852		Spacer-Choke
43	530015254		Washer
44	530036792		Isolator-C'Case
45	530036793		Isolator-Shroud
46	530047932		Air Filter Foam
47	530049095		Air Filter Cover Twist-N-Edge, XT35 & TE400
47	530047927		Air Filter Cover Ultratrim & XT55
48	530015849		Screw
49	530015557		Screw
50	530049299		Fuel Tank Ass'y (Incl. 52, 53, 55 & 56)

XT55 Gas Trim Page 6 of 8
Power Unit

Ref #	Part Number	Qty	Description
51	530015953		Screw-Cylinder
52	530069216		Fuel Line (Large)
53	530069247		Fuel Line (Small)
54	530069989		Muffler Kit Old Style
54	530071390		Muffler Kit New Style
55	530014347		Fuel Cap Ass'y.
56	530095646		Fuel Pickup Ass'y.
57	530069625		Engine Gasket Kit (Incl. 7,9,33,37)
58	530014729		C'case & C'shaft Assy. (Incl. 10,19,22-26)
59	530038114		Switch
60	530049468		Assy-Fan Housing
61	530069232		Rope Kit
62	530016080		Screw
63	530069400		Starter Pulley Kit (Incl. 62)
64	530069380		Spark Arrestor Kit Old Style
64	530071391		Spark Arrestor Kit New Style
65	530015162		Piston Pin Retainer
66	530069756		Piston Kit (Incl. 21, 65 & Pin)
67	530015780		Screw-Choke Knob
68	530047917		Choke Knob
69	530023817		Starter Dog Spring
70	530054536		Guard-Muffler

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Power Unit

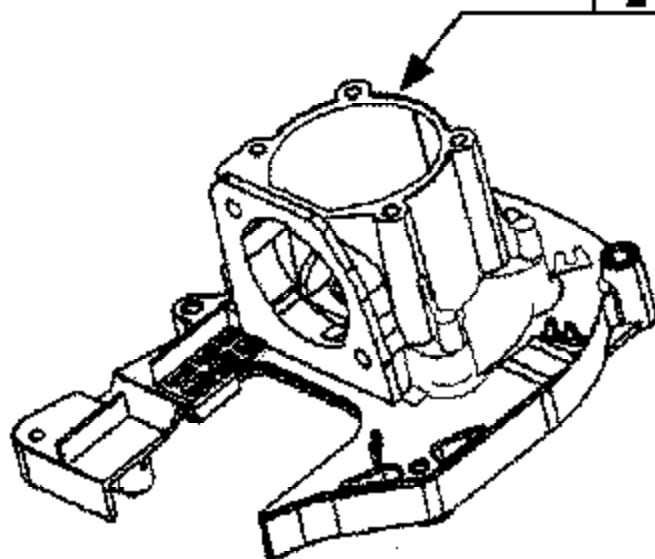
***** **SERVICE REFERENCE** *****

Note: When replacing item# 33 on page 2, please note if the surface indicated by the arrow is flat or has a beveled edge and order accordingly.

(A) Flat Surface - 530-019181 Gasket

(B) Beveled surface - 530-054624 O-ring

A



B

