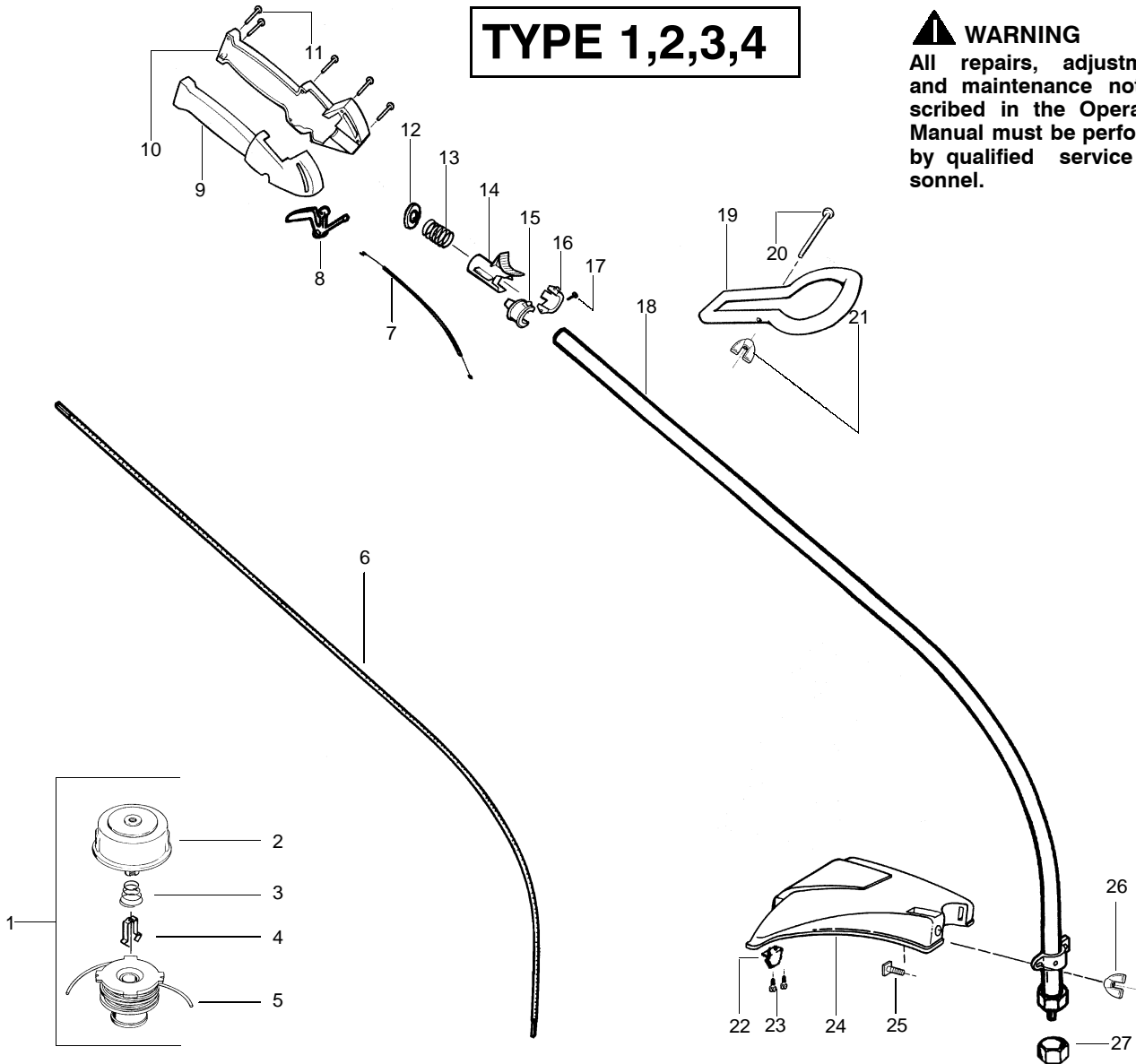
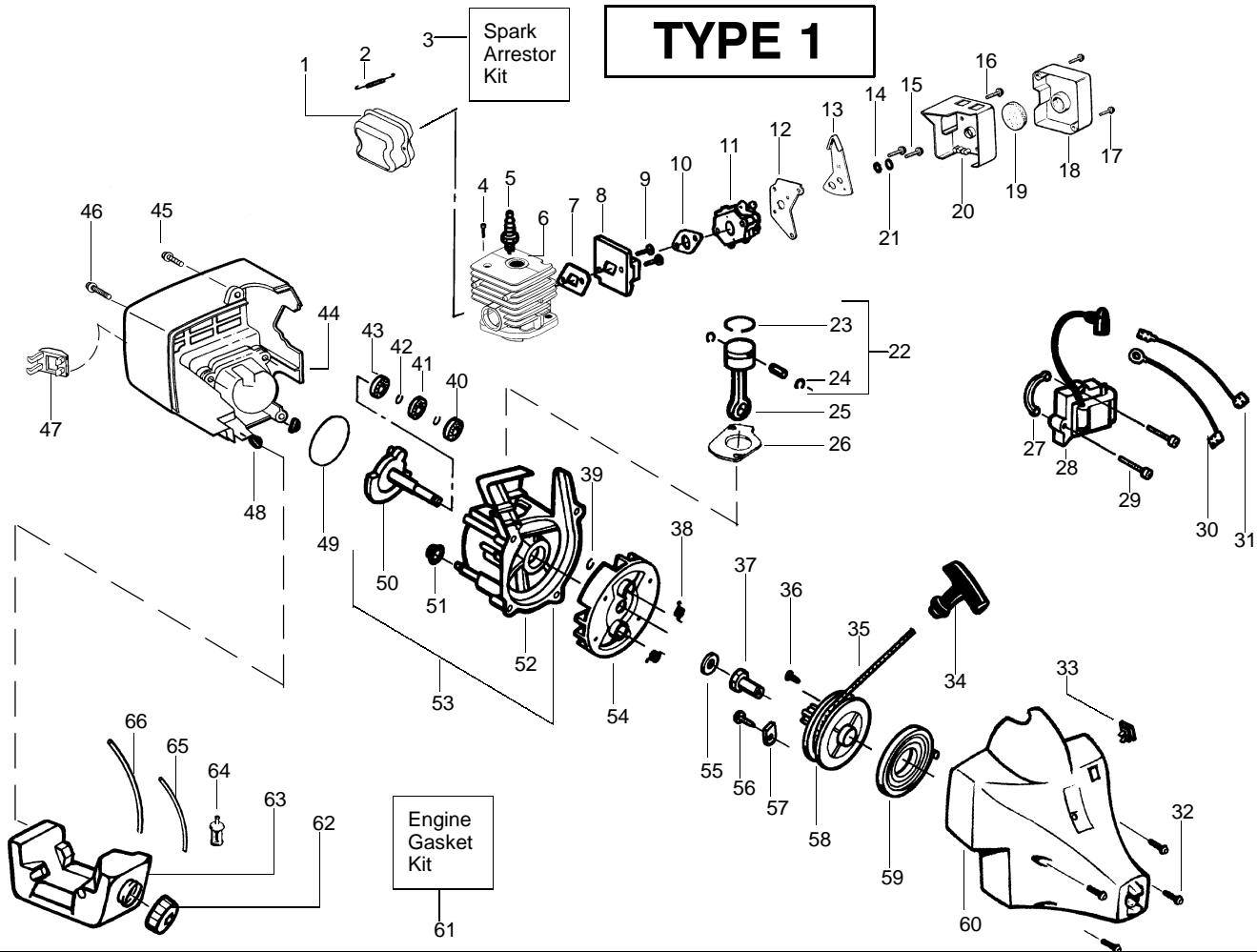


## TYPE 1,2,3,4

**▲ WARNING**  
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.



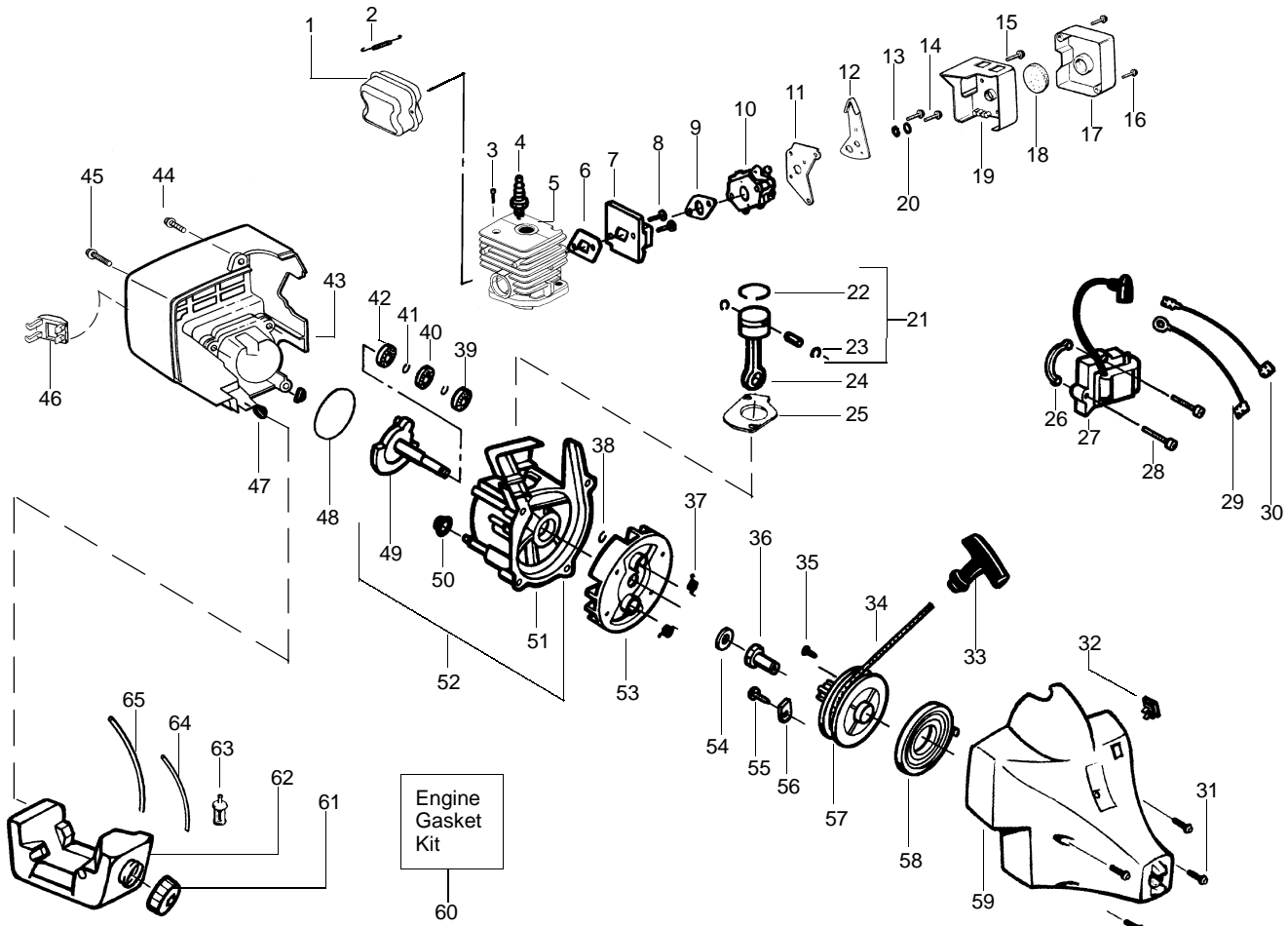
Ref.	Part No.	Description	Ref.	Part No.	Description
1.	---	Accy-Cutting Head Ass'y. (Incl. 2-5)	15.	530054160	Locator-Right
	952711547	(type 1,2)	16.	530054159	Locator-Left
	952711566	(type 3,4)	17.	530015810	Screw
2.	---	Assy-Hub	18.	---	Assy-Drive Shaft Hsg.
	530095773	(type 1,2)		530071420	(type 1,2)
	530095776	(type 3,4)		530071416	(type 3,4)
3.	530053241	Spring	19.	530047919	Assist Handle
4.	530401957	Clip-Retainer-Head	20.	530016173	Bolt-Handle
5.	952711548	Spool w/Line	21.	530016118	Wingnut
6.	---	Drive Shaft-Flex	22.	530052286	Line Limiter
	530053614	(type 1,2)	23.	530015814	Screw-Line Limiter
	530095853	(type 3,4)	24.	530069666	Kit-Shield Ass'y. (Incl. 22 & 23)
7.	---	Assy-Throttle Cable	25.	530015820	Bolt-Shield
	530071550	(type 1,2)	26.	530016118	Wingnut
	530055546	(type 3,4)	27.	---	Dust Cup
8.	530038682	Trigger		530094543	(type 1,2)
9.	530047923	Throttle Hsg. (Right)		530095574	(type 3,4)
10.	530047924	Throttle Hsg. (Left)	Not Shown		
11.	530016179	Screw-Throttle Hsg.		530088831	Operator's Manual (type 1,2)
12.	530016193	Washer		530086927	Operator's Manual (type 3)
13.	530042084	Spring		530163506	Operator's Manual (type 4)
14.	530047925	Actuator		530055350	Shaft Warning Decal



Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530071390	Kit - Muffler (incl. 2,3)	23.	530012472	Piston Ring	48.	530036793	Isolator-Shroud
2.	530042088	Muffler Spring	24.	530015162	Retainer-Piston Pin	49.	*****	O-Ring-C'case/Shrd
3.	530071391	Kit-Spark Arrestor	25.	530069615	Assy-Connecting Rod	50.	530054083	Assy-Crankshaft
4.	530015953	Screw-Cylinder	26.	530071253	Gasket-Cylinder	51.	530036792	Isolator-Crankcase
5.	952030201	Spark Plug (RCJ 8Y)	27.	530036145	Spacer-Module	52.	530012414	Assy-Crankcase
6.	530069757	Kit - Cylinder	28.	530055160	Ignition Module			(Incl. 40-43)
7.	530071253	Gasket-Cylind./Carb.	29.	530015954	Screw	53.	530014729	Assy-C'case & C'shaft
8.	530069991	Kit - Carb. Adaptor	30.	530049389	Assy-Ground Wire			(Incl. 39,50,52)
9.	530016014	Screw	31.	530049390	Assy-Leadwire	54.	530069886	Assy-Flywheel
10.	530071253	Gasket-Carb.	32.	530015810	Screw	55.	530015828	Washer-Flat
11.	---	Kit - Carburetor Ass'y	33.	530071356	Kit-MomentarySwitch	56.	530015966	Screw
	530069754	Walbro-(WA-226)	34.	530027569	Handle-Starter	57.	530016226	Retainer-Can
	530069971	Zama -(C1U-W7)	35.	530069232	Kit - Rope	58.	530069400	Kit-Starter Pulley
12.	530047914	Choke Plate Mounting	36.	530016080	Screw			(Incl. 36)
13.	530047916	Choke Lever	37.	530027953	Coupling-Drive	59.	530042086	Spring-Starter
14.	530015254	Washer	38.	530023817	Spring-Starter Dog	60.	530049468	Assy-Fan Housing
15.	530015849	Screw	39.	530015941	Retain. Ring-C'shaft	61.	530071253	Kit-Engine Gasket
16.	530016141	Screw	40.	530032124	Bearing-Outer			(Incl. 7,10,26,49)
17.	530015966	Screw	41.	530019179	Seal-C'case	62.	530014347	Assy-Fuel Cap
18.	530049079	Cover-Air Box	42.	530015945	Retainer Ring-C'case	63.	530049299	Assy-Fuel Tank
19.	530047932	Foam-Air Filter	43.	530032125	Bearing-Inner			(Incl. cap,filter,lines)
20.	530047908	Box-Air	44.	530049233	Shroud	64.	530095646	Assy-Fuel Pickup
21.	530015852	Spacer-Choke	45.	530015880	Screw	65.	530069247	Kit-Fuel Line
22.	530069987	Kit - Piston	46.	530015810	Screw	66.	530069599	Kit-Fuel Line
		(Incl. 23, 24 & Pin)	47.	530054536	Guard-Muffler			

✓ = NEW PART NUMBER FOR THIS IPL      \* = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

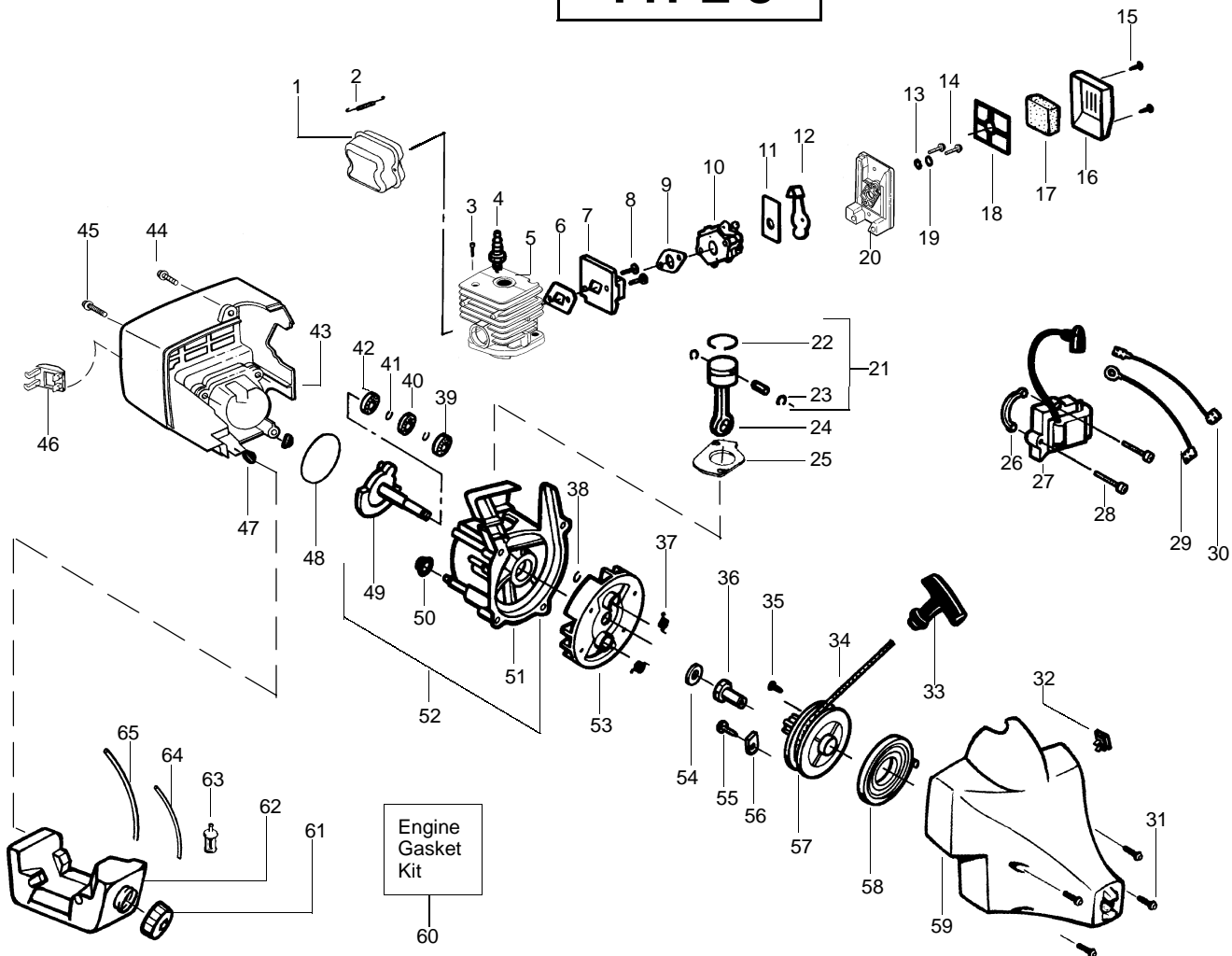
## TYPE 2



Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530071396	Kit - Muffler (incl. 2 & spark arrestor screen)	22.	530055120	Piston Ring	47.	530036793	Isolator-Shroud
2.	530042088	Muffler Spring	23.	530015162	Retainer-Piston Pin	48.	530071363	O-Ring-C'case(kit)
3.	530015953	Screw-Cylinder	24.	530069945	Assy-Connecting Rod	49.	530012413	Assy-Crankshaft
4.	952030249	Spark Plug (RCJ 6Y)	25.	530071363	Gasket-Cylinder(kit)	50.	530036792	Isolator-Crankcase
5.	530071359	Kit - Cylinder	26.	530036145	Spacer-Module	51.	530012462	Assy-Crankcase (Incl. 39-42)
6.	530071363	Gasket-Cyl/Carb.(kit)	27.	530055160	Ignition Module	52.	530071337	Assy-C'case & C'shaft (Incl. 38,49,51)
7.	530055535	Adaptor-carb.	28.	530015954	Screw	53.	530069886	Assy-Flywheel
8.	530016014	Screw	29.	530049389	Assy-Ground Wire	54.	530015828	Washer-Flat
9.	530071363	Gasket-Carb.(kit)	30.	530049390	Assy-Leadwire	55.	530015966	Screw
10.	530069971	Kit - Carburetor Ass'y (Incl. Limiter Cap)	31.	530015810	Screw	56.	530016226	Retainer-Can
11.	530047914	Plate-Choke Mounting	32.	530071356	Kit-MomentarySwitch	57.	530069400	Kit-Starter Pulley (Incl. 35)
12.	530047916	Lever-Choke	33.	530027569	Handle-Starter	58.	530042086	Spring-Starter
13.	530015254	Washer	34.	530069232	Kit - Rope	59.	530049468	Assy-Fan Housing
14.	530016353	Screw	35.	530016080	Screw	60.	530071363	Kit-Engine Gasket (Incl. 6,9,25,48)
15.	530016141	Screw	36.	530027953	Coupling-Drive	61.	530014347	Assy-Fuel Cap
16.	530015966	Screw	37.	530023817	Spring-Starter Dog	62.	530049299	Assy-Fuel Tank (Incl. cap,filter,lines)
17.	530049079	Cover-Air Box	38.	530015941	Retain. Ring-C'shaft	63.	530095646	Assy-Fuel Pickup
18.	530047932	Foam-Air Filter	39.	530032124	Bearing-Outer	64.	530069247	Kit-Fuel Line
19.	530047908	Box-Air	40.	530019179	Seal-C'case	65.	530069216	Kit-Fuel Line
20.	530015852	Spacer-Choke	41.	530015945	Retainer Ring-C'case			
21.	530071357	Kit - Piston (Incl. 22, 23 & Pin)	42.	530032125	Bearing-Inner			
			43.	530049233	Shroud			
			44.	530015880	Screw			
			45.	530015810	Screw			
			46.	530054536	Guard-Muffler			

✓ = NEW PART NUMBER FOR THIS IPL    \* = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

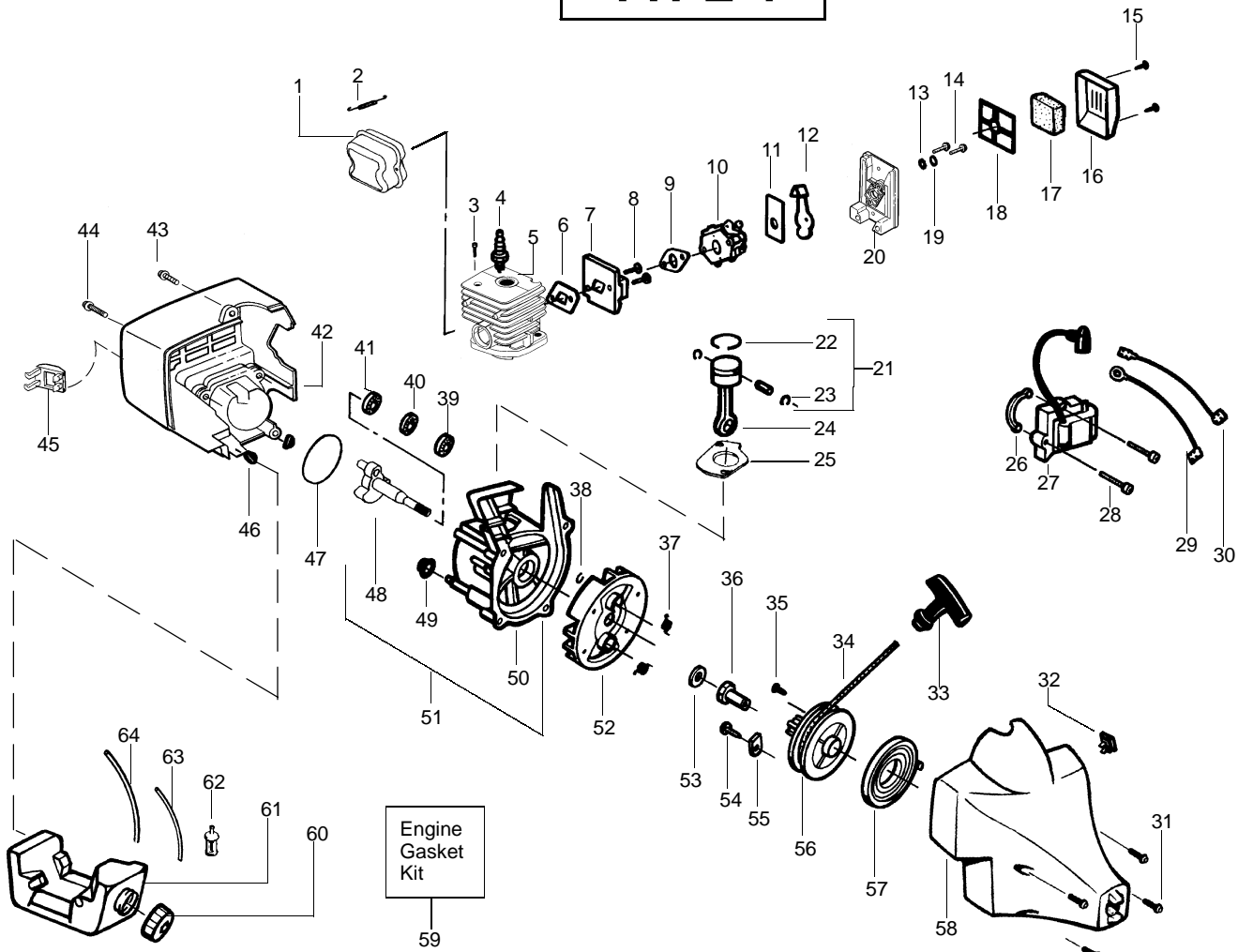
## TYPE 3



Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530071396	Kit - Muffler (incl. 2 & spark arrestor screen)	22.	530055120	Piston Ring	47.	530036793	Isolator-Shroud
2.	530042088	Muffler Spring	23.	530015162	Retainer-Piston Pin	48.	530071363	O-Ring-C'case(kit)
3.	530015953	Screw-Cylinder	24.	530069945	Assy-Connecting Rod	49.	530012413	Assy-Crankshaft
4.	952030249	Spark Plug (RCJ 6Y)	25.	530071363	Gasket-Cylinder(kit)	50.	530036792	Isolator-Crankcase
5.	530071359	Kit - Cylinder	26.	530036145	Spacer-Module	51.	530012462	Assy-Crankcase (Incl. 39-42)
6.	530071363	Gasket-Cyl/Carb.(kit)	27.	530039211	Ignition Module	52.	530071337	Assy-C'case & C'shaft (Incl. 38,49,51)
7.	530055535	Adaptor-carb.	28.	530015954	Screw	53.	530069886	Assy-Flywheel
8.	530016014	Screw	29.	530054448	Assy-Ground Wire	54.	530015828	Washer-Flat
9.	530071363	Gasket-Carb.(kit)	30.	530054449	Assy-Leadwire	55.	530015775	Screw
10.	530069971	Kit - Carburetor Ass'y (Incl. Limiter Cap)	31.	530015810	Screw	56.	530053985	Retainer-Can
11.	530038747	Plate-Choke Mounting	32.	530071356	Kit-MomentarySwitch	57.	530071324	Kit-Starter Pulley (Incl. 35)
12.	530035499	Lever-Choke	33.	530054834	Handle-Starter	58.	530042086	Spring-Starter
13.	530015254	Washer	34.	530071325	Kit - Rope	59.	530071415	Assy-Fan Housing
14.	530016353	Screw	35.	530016326	Screw	60.	530071363	Kit-Engine Gasket (Incl. 6,9,25,48)
15.	530015892	Screw	36.	530027953	Coupling-Drive	61.	530014347	Assy-Fuel Cap
16.	530054414	Cover-Air Box	37.	530023817	Spring-Starter Dog	62.	530049299	Assy-Fuel Tank (Incl. cap,filter,lines)
17.	530036575	Foam-Air Filter	38.	530015941	Retain. Ring-C'shaft	63.	530095646	Assy-Fuel Pickup
18.	530036569	Plate-Air Filter Support	39.	530032124	Bearing-Outer	64.	530069247	Kit-Fuel Line
19.	530015852	Spacer-Choke	40.	530019179	Seal-C'case	65.	530069216	Kit-Fuel Line
20.	530052431	Box-Air	41.	530015945	Retainer Ring-C'case			
21.	530071357	Kit - Piston (Incl. 22, 23)	42.	530032125	Bearing-Inner			
			43.	530049233	Shroud			
			44.	530015880	Screw			
			45.	530015810	Screw			
			46.	530054536	Guard-Muffler			

✓ = NEW PART NUMBER FOR THIS IPL      \* = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

## TYPE 4

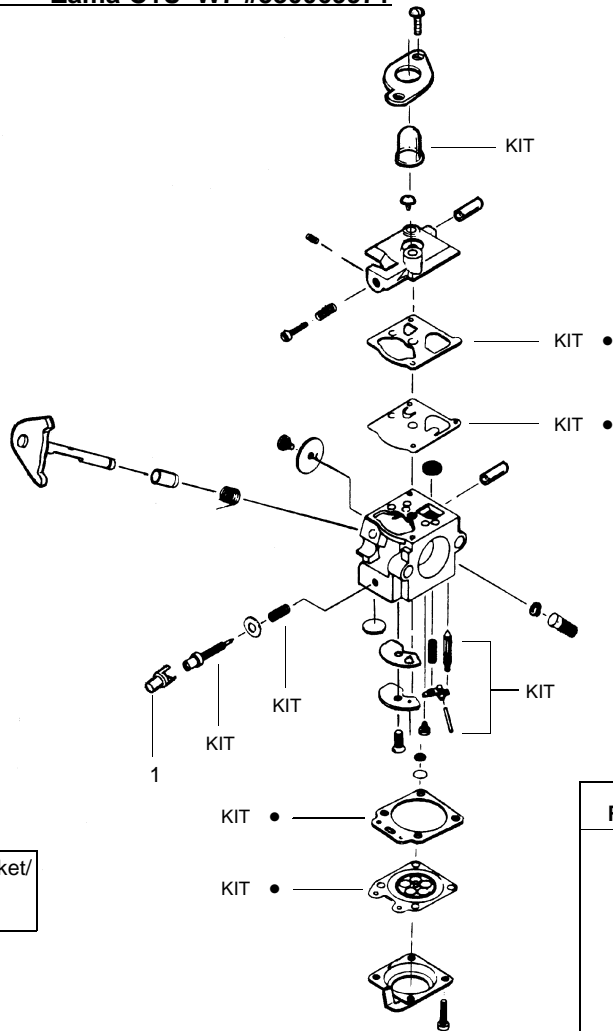


Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530071396	Kit - Muffler (incl. 2 & spark arrestor screen)	22.	530055120	Piston Ring	46.	530036793	Isolator-Shroud
2.	530042088	Muffler Spring	23.	530015162	Retainer-Piston Pin	47.	530071363	O-Ring-C'case(kit)
3.	530015953	Screw-Cylinder	24.	530069945	Assy-Connecting Rod	48.	530012413	Assy-Crankshaft
4.	952030249	Spark Plug (RCJ 6Y)	25.	530071363	Gasket-Cylinder(kit)	49.	530036792	Isolator-Crankcase
5.	530071359	Kit - Cylinder	26.	530036145	Spacer-Module	50.	530012491	Assy-Crankcase
6.	530071363	Gasket-Cyl/Carb.(kit)	27.	530039211	Ignition Module			(Incl. 39-41)
7.	530056404	Adaptor-carb.	28.	530015954	Screw	51.	530071337	Assy-C'case & C'shaft
8.	530016014	Screw	29.	530054448	Assy-Ground Wire			(Incl. 38,48,50)
9.	530071363	Gasket-Carb.(kit)	30.	530054449	Assy-Leadwire	52.	530069886	Assy-Flywheel
10.	530069754	Kit - Carburetor Ass'y (Incl. Limiter Cap)	31.	530015810	Screw	53.	530015828	Washer-Flat
11.	530038747	Plate-Choke Mounting	32.	530069572	Kit-Switch	54.	530015775	Screw
12.	530035499	Lever-Choke	33.	530027569	Handle-Starter	55.	530053985	Retainer-Can
13.	530015254	Washer	34.	530071325	Kit - Rope	56.	530071324	Kit-Starter Pulley
14.	530016353	Screw	35.	530016326	Screw			(Incl. 35)
15.	530015892	Screw	36.	530027953	Coupling-Drive	57.	530042086	Spring-Starter
16.	530054414	Cover-Air Box	37.	530023817	Spring-Starter Dog	58.	530071415	Assy-Fan Housing
17.	530036575	Foam-Air Filter	38.	530015941	Retain. Ring-C'shaft	59.	530071363	Kit-Engine Gasket
18.	530036569	Plate-Air Filter Support	39.	530055128	Bearing-Outer			(Incl. 6,9,25,47)
19.	530015852	Spacer-Choke	40.	530071615	Kit-Seal-C'case	60.	530014347	Assy-Fuel Cap
20.	530052431	Box-Air	41.	530032125	Bearing-Inner	61.	530049299	Assy-Fuel Tank
21.	530071357	Kit - Piston (Incl. 22, 23)	42.	530056943	Shroud			(Incl. cap,filter,lines)
			43.	530015880	Screw	62.	530095646	Assy-Fuel Pickup
			44.	530015810	Screw	63.	530069247	Kit-Fuel Line
			45.	530054536	Guard-Muffler	64.	530069216	Kit-Fuel Line

✓ = NEW PART NUMBER FOR THIS IPL      ★ = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

# TYPE 1,2,3,4

**Carburetor Assembly Walbro WA226 #530069754**  
**Zama C1U-W7 #530069971**



Carb.  
Repair  
Kit

2

Gasket/  
Dia.  
Kit

3

Ref.	Part No.	Description
1.	530038403	Limiter Cap
2.	-	Carburetor Repair Kit (KIT = Indicates Contents)
	530069842	Walbro
	530069969	Zama
3.	-	Gasket Diaphragm Kit (• = Indicates Contents)
	530069844	Walbro
	530069970	Zama

PARTS LIST NO. 530087522		<b>WEED EATER® PARTS LIST</b>	MODEL(s) XT400
DATE 10/15/02	REPLACES 530087522-8/16/02		Note: Illustration may differ from actual model due to design changes

\*\*\*\*\* **SERVICE REFERENCE** \*\*\*\*\*

Note: When replacing item# 49 on page 2, please note if the surface indicated by the arrow is flat or has a beveled edge and order accordingly.

- (A) Flat Surface – 530-019181 Gasket
- (B) Beveled surface – 530-054624 O-ring

