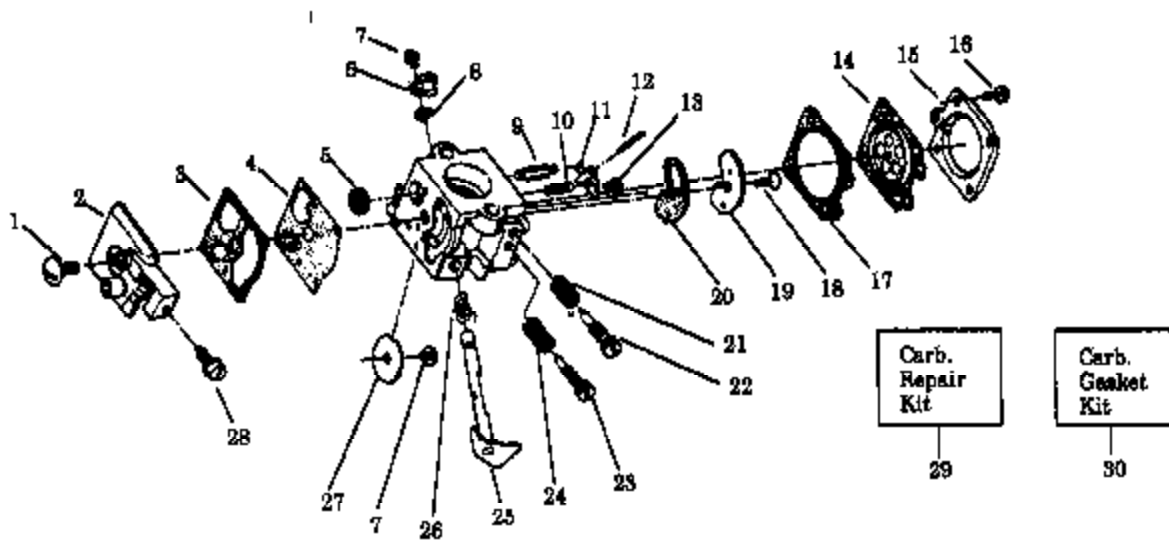


Ref #	Part Number	Qty	Description
0	952701576		Blade Adaptor Kit - XR-105
0	952701609		Blade Adaptor Kit - XR-125
1	530094210		Screw
2	530093957		Throttle Control Ass'y.
3	530093955		Throttle Cable
4	530093947		Handlebar Grip
5	530093946		Handlebar
6	530015791		Screw
8	530012207		Handlebar Clamp
9	530094572		Handlebar Bracket
11	952701547		XR-105
11	952701610		XR-125
12	530015792	XR-105 Gas Tank	Washer
13	530015492	BLADE ADAPTOR KITS	Washer
14	530027706		Drive Shaft Pad
15	530091426		Tie Strap
16	952701546		XR-105 (Optional for this Model)
16	952701611		XR-125
17	530027615		Shield Retention Plate
18	530094627		Shield
19	530015793		Nut
A	530027778		Handlebar Warning Decal
B	530027749		Blade Rotation Decal (Not a serviceable part)

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Washer
BLADE ADAPTOR KITS
Washer

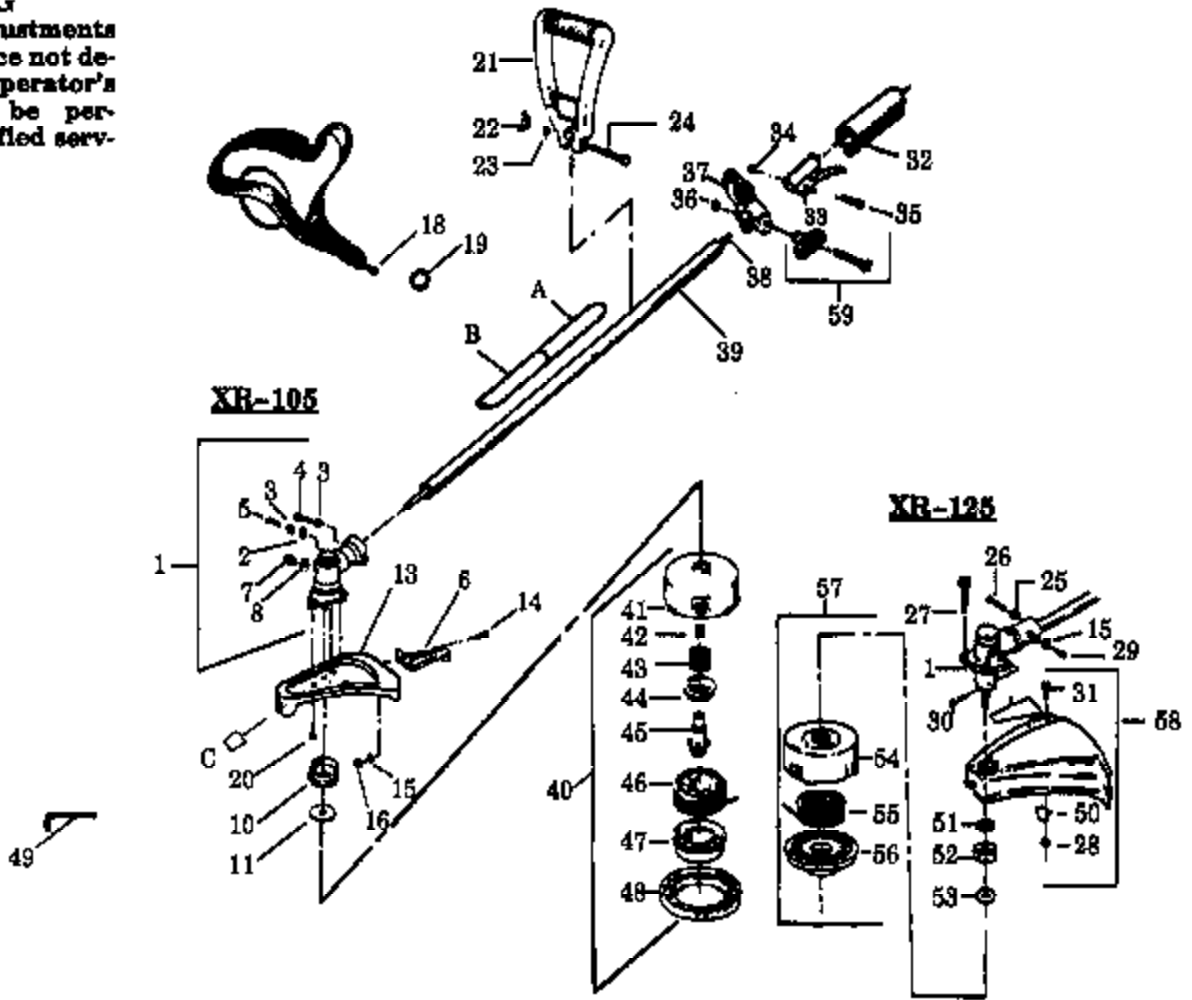


Ref #	Part Number	Qty	Description
1	530035017		Pump Cover Screw
2	530035191		Pump Cover Ass'y. (Inc. #28)
3	530035164		Pump Gasket
4	530035166		Diaphragm Pump
5	530035178		Inlet Screen Included in Carburetor Kwik Repair Kit.
6	530035193		Swivel Lever Ass'y.
7	530035015		Throttle Valve Screw Included in Carburetor Kwik Repair Kit.
8	530035007		Throttle Shaft Clip
9	530035106		Inlet Needle Valve Included in Carburetor Kwik Repair Kit.
10	530035139		Metering Lever Spring Included in Carburetor Kwik Repair Kit.
11	530035031		Metering Lever Included in Carburetor Kwik Repair Kit.
12	530035028		Metering Lever Pin Included in Carburetor Kwik Repair Kit.
13	530035016		Metering Lever Pin Screw
14	530035014		Diaphragm Ass'y. Metering
15	530035149		Metering Diaphragm Cover
16	530035153		Metering Cover & Throttle Shaft Clip Screw
17	530035151		Metering Diaphragm Gasket
18	530035137		Circuit Plate Screw Included in Carburetor Kwik Repair Kit.
19	530035042		Circuit Plate
20	530035147		Circuit Plate Gasket
21	530035036		Hi Speed Needle Spring
22	530035142		Hi Speed Needle
23	530035141		Idle Needle
24	530035023		Idle Needle Spring
25	530035192		Throttle Shaft Ass'y.
26	530035138		Throttle Return Spring
27	530035133		Throttle Valve
28	530035156		Idle Adjustment Screw
29	530035185		Kwik Repair Kit
30	530035186		Gasket/Diaphragm Kit

XR-105 Gas Trimpage # 011
CARBURETOR

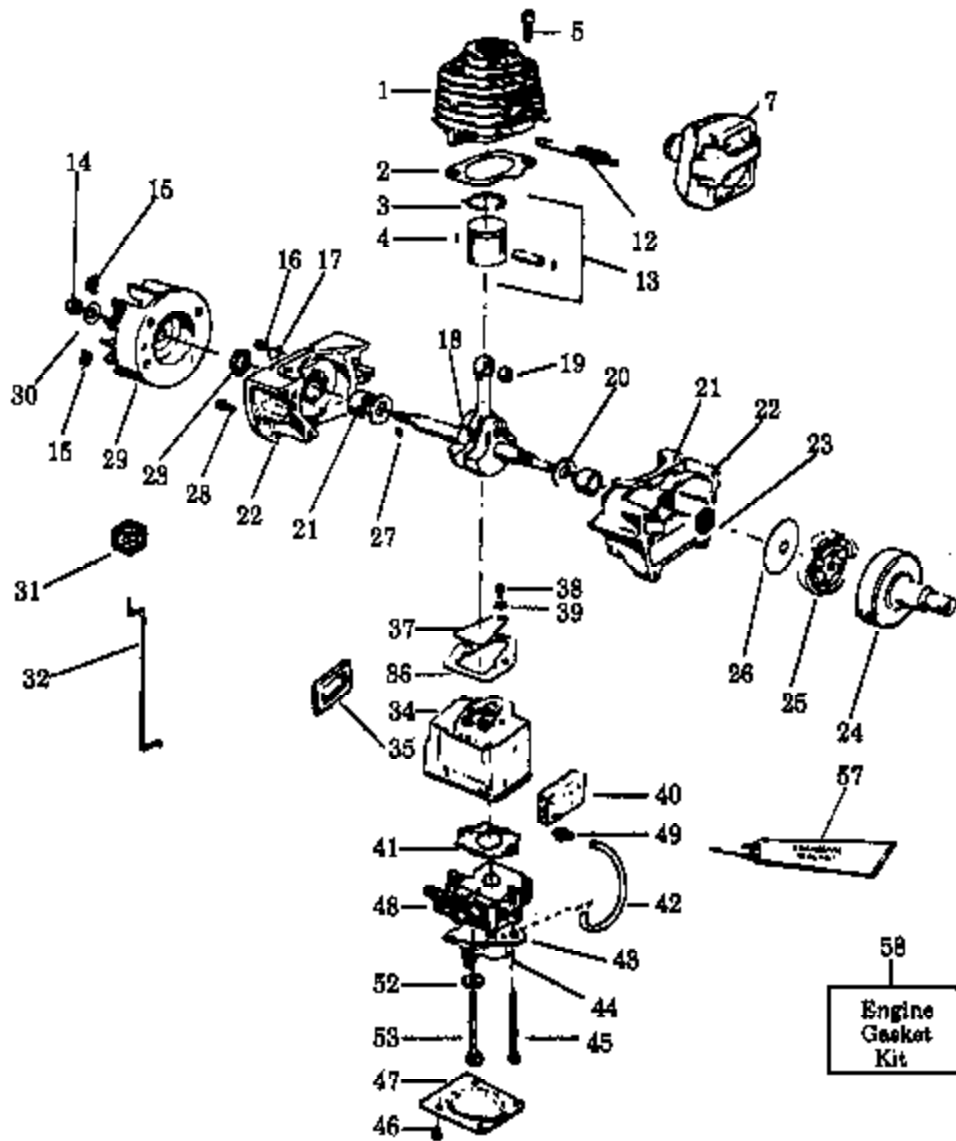
⚠ WARNING

All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.



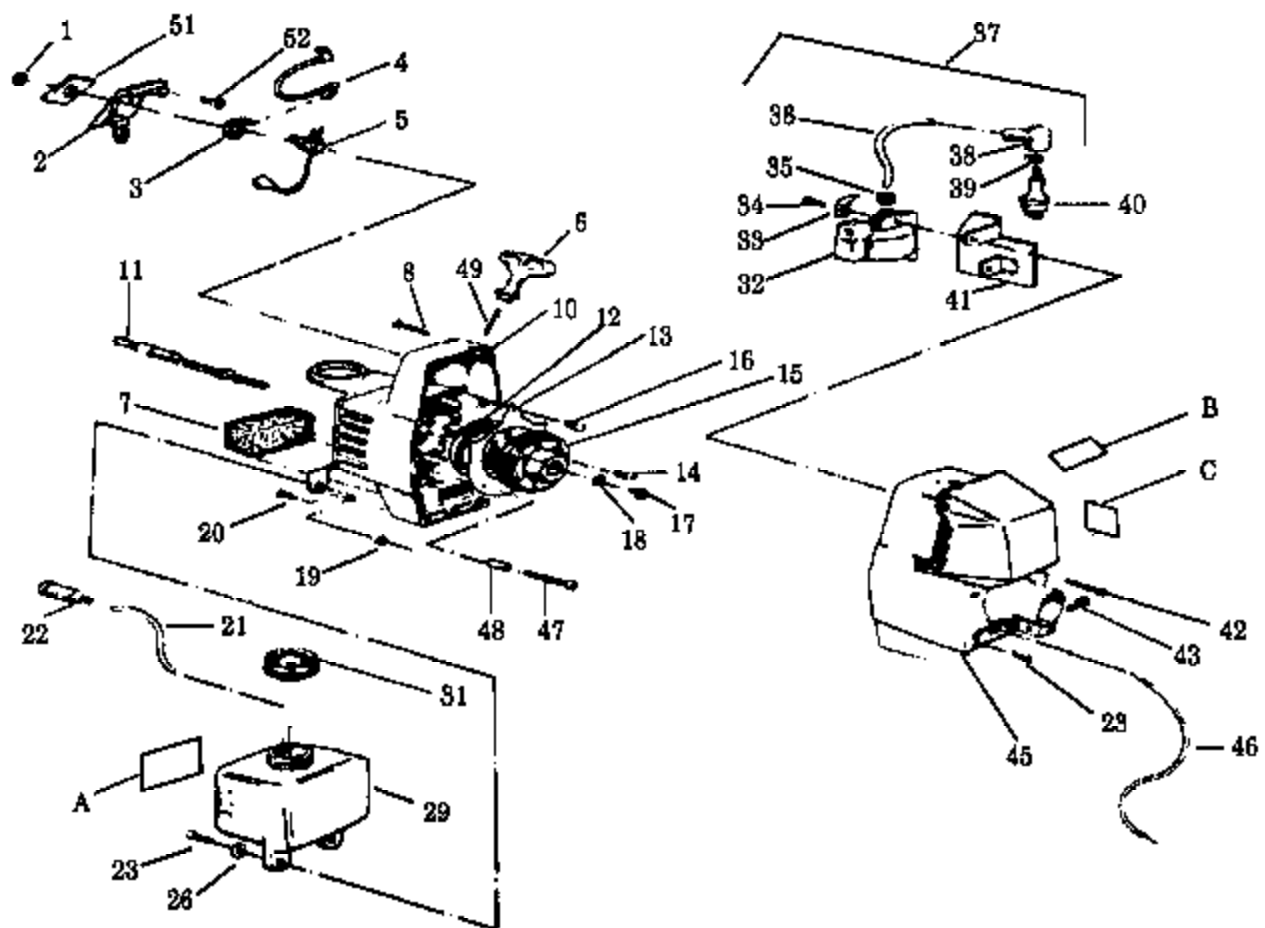
Ref #	Part Number	Qty	Description
1	530094495		XR-105
1	530094568		XR-125
2	530094206		Washer
3	530094449		Lockwasher
4	530094208		Screw
5	530094205		Screw
6	530094499		Line Limiter
7	530094485		Screw
8	530091582		Washer
10	530093984		Upper Adaptor
11	530093985		Lower Adaptor
13	530094496		XR-105
13	530094594		XR-125
14	530015539		CUTTING HEAD & DRIVE SH
15	530015328		Washer
16	530001543		Nut
18	530094417		Shoulder Strap
19	530092231		Shoulder Strap Key Ring
20	530094487		Screw
21	530010618		Assist Handle
22	530091373		Wing Nut "D" Handle
23	530092062		Washer
24	530015737		Screw
25	530001642		Lockwasher
26	530001711		Screw
27	530015790		Screw
28	530015653		Nut
29	530094612		Screw
30	530094616		Screw
31	530015037		Screw
32	530027682		Drive Shaft Hsg. Grip
33	530010959		Throttle Control Ass'y.
34	530015768		Nut
35	530015774		Screw
36	530015197		Nut
37	530094598		Clamp Harness Ass'y.
38	530094443		XR-105
38	530094566		XR-125
39	530094454		XR-105
39	530094611		XR-125
40	530094430		Cutting Hd. Ass'y. (Inc.#41-48) XR-105
41	530093896		Hub w/ Line Saver
42	530093898		Line Saver
43	530092067		Spring
44	530092068		Spring Adaptor
45	530094429		Drive Gear
46	952701589		Spool w/Line
47	530093387		Release Button
48	530092133		Cover
49	530092258		Wrench
50	530094570		Line Limiter
51	530094640		Seal
52	530094639		Dust Cup
53	530094571		Grass Washer
54	530094557		Hub Ass'y.
55	952701607		Spool w/Line

Ref #	Part Number	Qty	Description
56	530094494		Cover
57	952701608		Cutting Head Ass'y. (Inc. #54- 56)-Model XR-125
58	530069256		Shield Kit Ass'y.
59	530069252		"T" Handle Kit
A	530027432		Safety Label Decal (Upper)
B	530027433		Safety Label Decal (Lower)
C	530027348		Shield Warning Decal
C			, Operator's Manual Not Shown.
	530066942		XR-105 Not Shown.
	530067096		XR-125 Not Shown.
			, Carton Not Shown.
	530060922		XR-105 Not Shown.
	530061021		XR-125 Not Shown.
			XR-105 Gas Trim (Not a serviceable part) Not Shown.
			XR-125 Carton (Not a serviceable part) Not Shown.
			CUTTING HEAD & DRIVE SI



Ref #	Part Number	Qty	Description
1	530012168		Cylinder
2	530019111		Cylinder Gasket
3	530026413		Piston Ring
4	530015162		Wrist Pin Retainer
5	530015239		Screw
7			Muffler Ass'y, XR-105-See Service Ref. 1
7	530069244		XR-125
12	530026621		Muffler Attachment Spring
13	530010843		Piston Kit (Inc. #3,4 & Pin)
14	530626605		Flywheel Nut
15	530042059		Starter Dog Spring
16	530015004		Screw
17	530024651		Choke Wire Clamp
18	530010849		Crankshaft & Bearing Ass'y.
19	530032057		Wrist Pin Bearing
20	530015351		Washer
21	530032029		Crankshaft Bearing
22	530010757		Crankcase Ass'y. (Inc.21,23 & Qty. 1 of #26)
23	530019059		Crankcase Seal
24	530010803		Model XR-105
24	530010902		Model XR-125
25	530069195		Clutch Kit Ass'y.
26	530069196		Clutch Washer Kit
27	530015126		Flywheel Key
28	530015369		Screw
29	530039114		Flywheel Ass'y.
30	530015127		Washer
31	530023373		Choke Wire Boot
32	530026236		Choke Wire
34	530010884		Carburetor Hsg.
35	530019105		Carburetor Case Seal
36	530019108		Gasket
37	530024438		Reed Valve
38	530015241		Screw
39	530023367		Washer
40	530019135		Carb. Case Seal
41	530019157		Carburetor Gasket
42	530069238		Line Kit
43	530026237		Choke Wire Guide Plate
44	530024558		Choke Shutter
45	530015379		Screw
46	530015235		Screw
47	530026029		Carb. Case Cover
48	530035190		Carburetor-WA-149
49	530025472		XR-105-T 1
49	530026981		XR-105-T 2 & XR-125-T 1
52	530015254		Wave Washer
53	530015404		Screw
57	530030054		Crankcase Sealant
58	530069219		Engine Gasket Kit

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POWER UNIT



Ref #	Part Number	Qty	Description
1	530023575		Grounding Switch Nut
2	530026616		Housing Switch
3	530024569		Grounding Switch Washer
4	530039122		Lead Wire Grouding Switch
5	530069182		Grounding Switch Kit (Inc. 1,3,4,33)
6	530026735		Handle
7	530024371		Air Filter
8	530015583		Screw
10	530069236		Fan Housing Kit
11	530024303		Choke Knob
12	530042067		Starter Pulley Spring
13	530026035		Air Baffle
14	530015373		Screw
15	530026048		STARTER & SPROCKET Starter Pulley
16	530015596		Screw
17	530015036		Screw
18	530015123		Washer
19	530001543		Nut
20	530015582		Screw
21	530069247		Line Kit
22	530091878		XR-105-T 1
22	530010897		XR-105-T 2; XR-125-T 1
23	530015168		Screw
26	530015123		Lockwasher
29	530010838		Fuel Tank Ass'y.
31	530010729		Fuel Cap Ass'y.
32	530069181		Ignition Module Kit
33	530025995		Electrical Tab
34	530015128		Screw
35	530024435		Plug Wire Grommet
36	530039082		High Tension Lead Wire
37	530039103		High Tension Lead Ass'y. (Inc.36,38,39)
38	530003934		Spark Plug Boot
39	530003933		Spark Plug Lead Connector
40	530030077		Spark Plug (CJ-14)
41	530026658		Air Deflector
42	530015376		Screw
43	530093802		Bolt
45	530010763		XR-105
45	530010931		XR-125
46	530093959		Throttle Cable
47	530015305		Screw
48	530026122		Spacer
49	530069232		Rope Kit
51	530026741		Indicating Switch Plate
52	530015598		Screw
A	530027389		Fuel Tank Decal
B	530026999		XR-105 & XR-125 (Not a serviceable part)
C	530027390		XR-105
C	530027694		XR-125 Right
C	530027693		XR-125 Only

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STARTER & SPROCKET