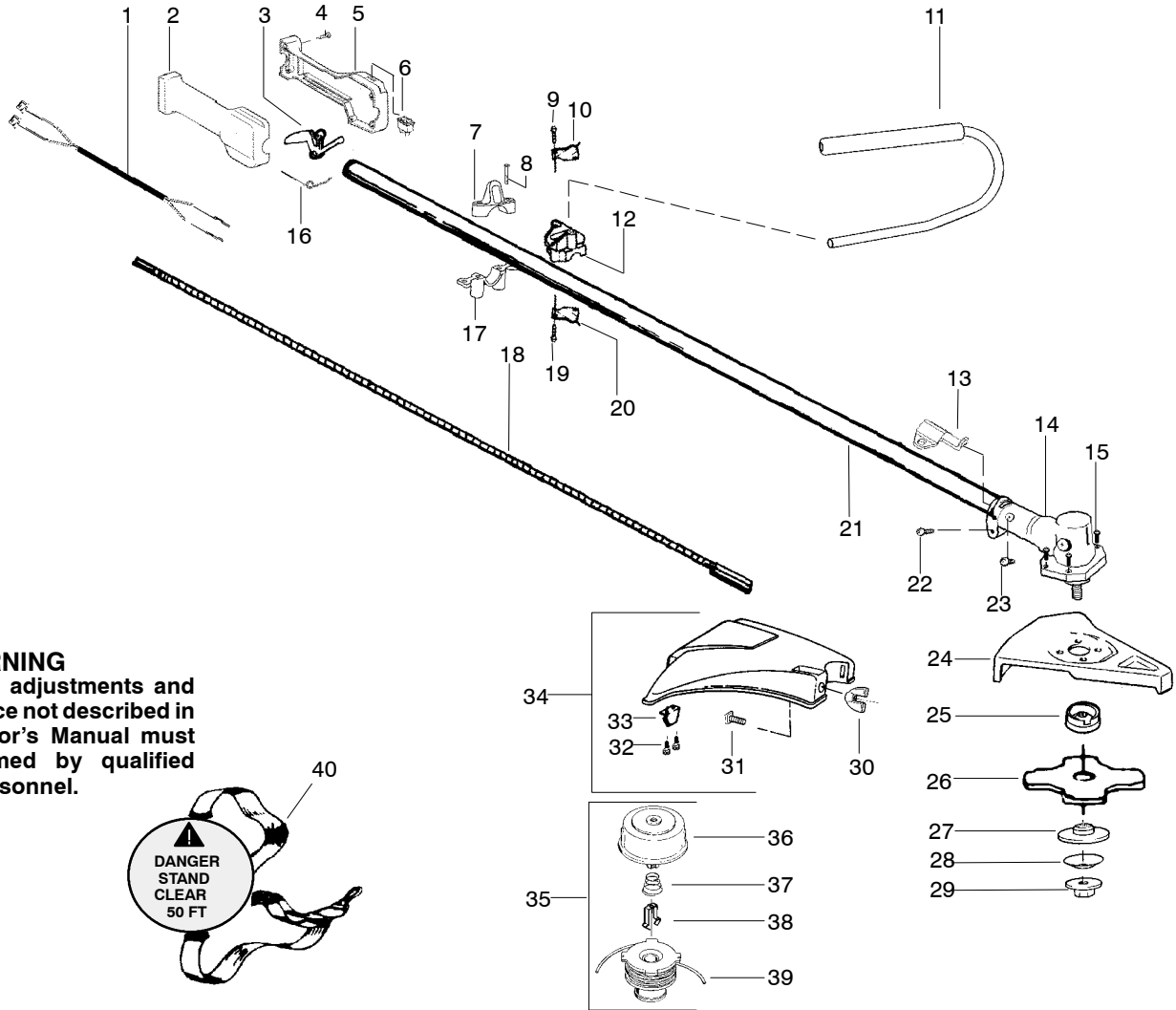


Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530047307	Assy-Leadwire	21.	530071338	Kit-Drive Shaft Assy	39.	952711551	Accy-Spool w/Line
2.	530053968	Hsg.-Throttle Right	22.	530016014	Screw	40.	530094417	Assy-Shoulder Strap
3.	530056334	Lever-Throttle	23.*	530016301	Screw			
4.	530015886	Screw	24.	530071383	Kit-Metal Shield			
5.	530053969	Hsg.-Throttle Left	25.	530095815	Dust Cup			
6.	530069572	Kit-On/Off Switch	26.	952701611	Accy-4 Point Blade			
7.	530055392	Clamp-Upper	27.	530095816	Washer			
8.	530015770	Screw	28.	530016240	Washer-Belleville			
9.	530015791	Screw	29.	530015793	Nut-Flange			
10.	530094572	Bracket-Handlebar	30.	530016118	Wingnut			
11.	530092086	Grip-Handlebar	31.	530015820	Bolt			
12.	530056300	Kit-Handlebar Assy. w/decals	32.	530015805	Screw			
13.	530092192	End Cap-Handlebar	33.	530052285	Line Limiter			
14.	530012207	Clamp-Handlebar	34.	530069779	Kit-Shield Ass'y. (Incl.30-33)			
15.	530095812	Bracket-Shield	35.	952711550	Accy-Cutting Head (Incl. 36-39)			
16.	530071585	Kit-Gear Box Ass'y.	36.	530095772	Assy-Hub			
17.	530016312	Screw	37.	530053241	Spring-Return			
18.	530027597	Spring-lever return	38.	530401957	Retainer-Spool			
19.	530055394	Clamp-Lower						
20.	530094585	Shaft-Flex						
								Not Shown
							530163351	Manual-Operator
							530056335	Decal-Blade Direction
							530031159	Hex Wrench (5/32)
							530031098	Hex Wrench (3/16)
							530027778	Decal-H'bar Warning
							530055349	Decal-Shaft Warning

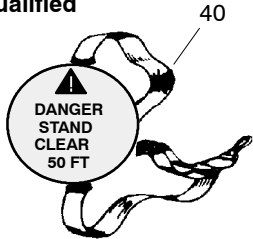
↗ = NEW PART NUMBER FOR THIS IPL

★ = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

TYPE 4



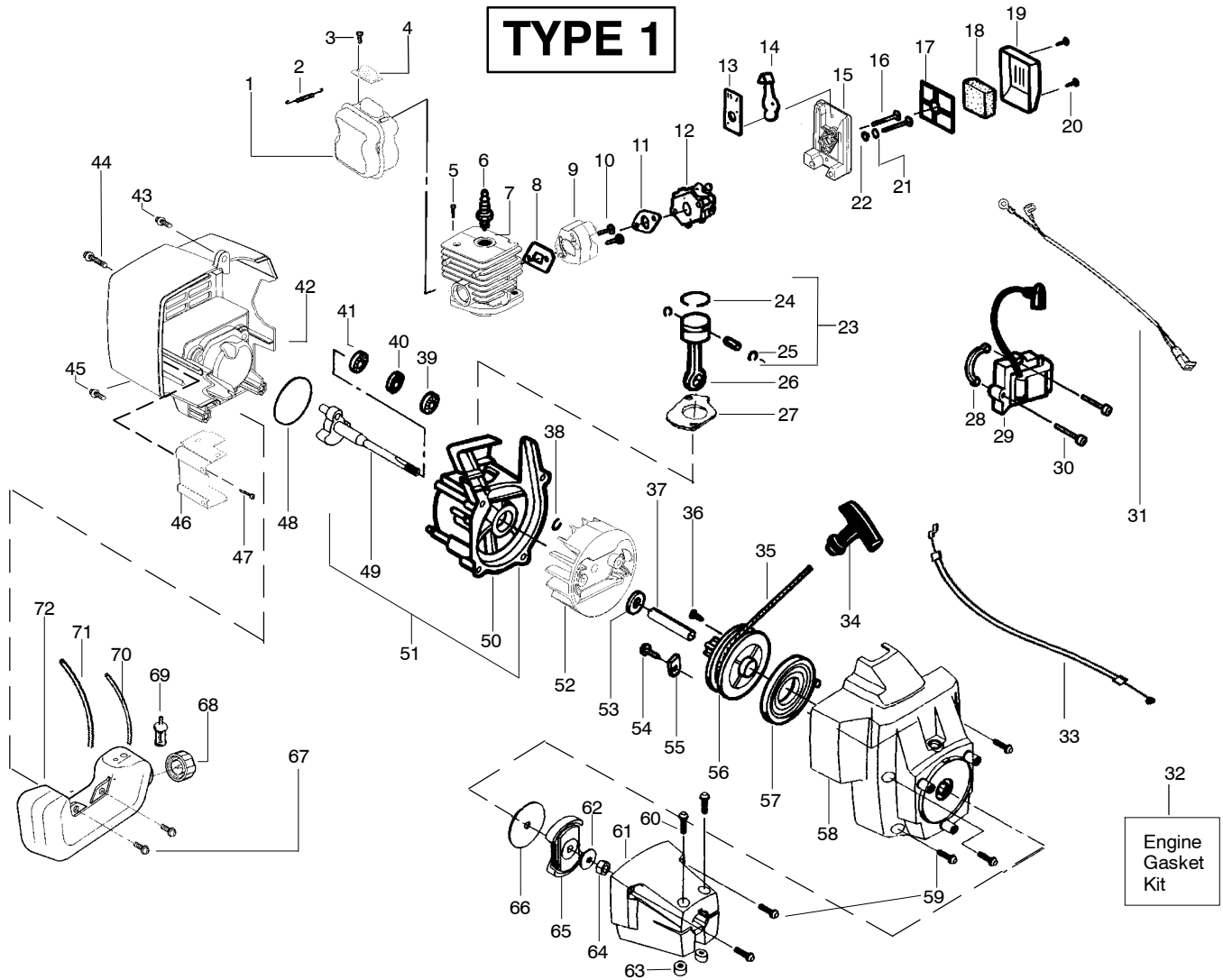
⚠ WARNING
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.



Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530047307	Assy-Leadwire	21.	530071338	Kit-Drive Shaft Assy	39.	952711551	Accy-Spool w/Line
2.	530053968	Hsg.-Throttle Right	22.	530016014	Screw	40.	530094408	Assy-Shoulder Strap
3.	530056334	Lever-Throttle	23.	530016224	Screw			
4.	530015886	Screw	24.	530071383	Kit-Metal Shield			
5.	530053969	Hsg.-Throttle Left	25.	530095815	Dust Cup			
6.	530069572	Kit-On/Off Switch	26.	952701611	Accy-4 Point Blade			
7.	530055392	Clamp-Upper	27.	530095816	Washer			Not Shown
8.	530015940	Screw	28.	530016240	Washer-Belleville			
9.	530015886	Screw	29.	530015793	Nut-Flange			
10.	530058563	Bracket-Handlebar	30.	530016152	Wingnut	✓	530164314	Manual-Operator
11.	530071394	Kit-Handlebar Assy. w/decals	31.	530015820	Bolt		530056335	Decal-Blade Direction
12.	530058766	Clamp-Handlebar	32.	530015805	Screw		530031159	Hex Wrench (5/32)
13.	530095812	Bracket-Shield	33.	530052285	Line Limiter		530059177	Decal-H'bar Warning
14.	530071585	Kit-Gear Box Ass'y.	34.	530069779	Kit-Shield Ass'y. (Incl.30-33)	✓	530055349	Decal-Shaft Warning
15.	530016312	Screw	35.	952711550	Accy-Cutting Head (Incl. 36-39)			
16.	530027597	Spring-lever return	36.	530095772	Assy-Hub			
17.	530055394	Clamp-Lower	37.	530053241	Spring-Return			
18.	530094585	Shaft-Flex	38.	530401957	Retainer-Spool			
19.	530015940	Screw						
20.	530058563	Bracket-Handlebar						

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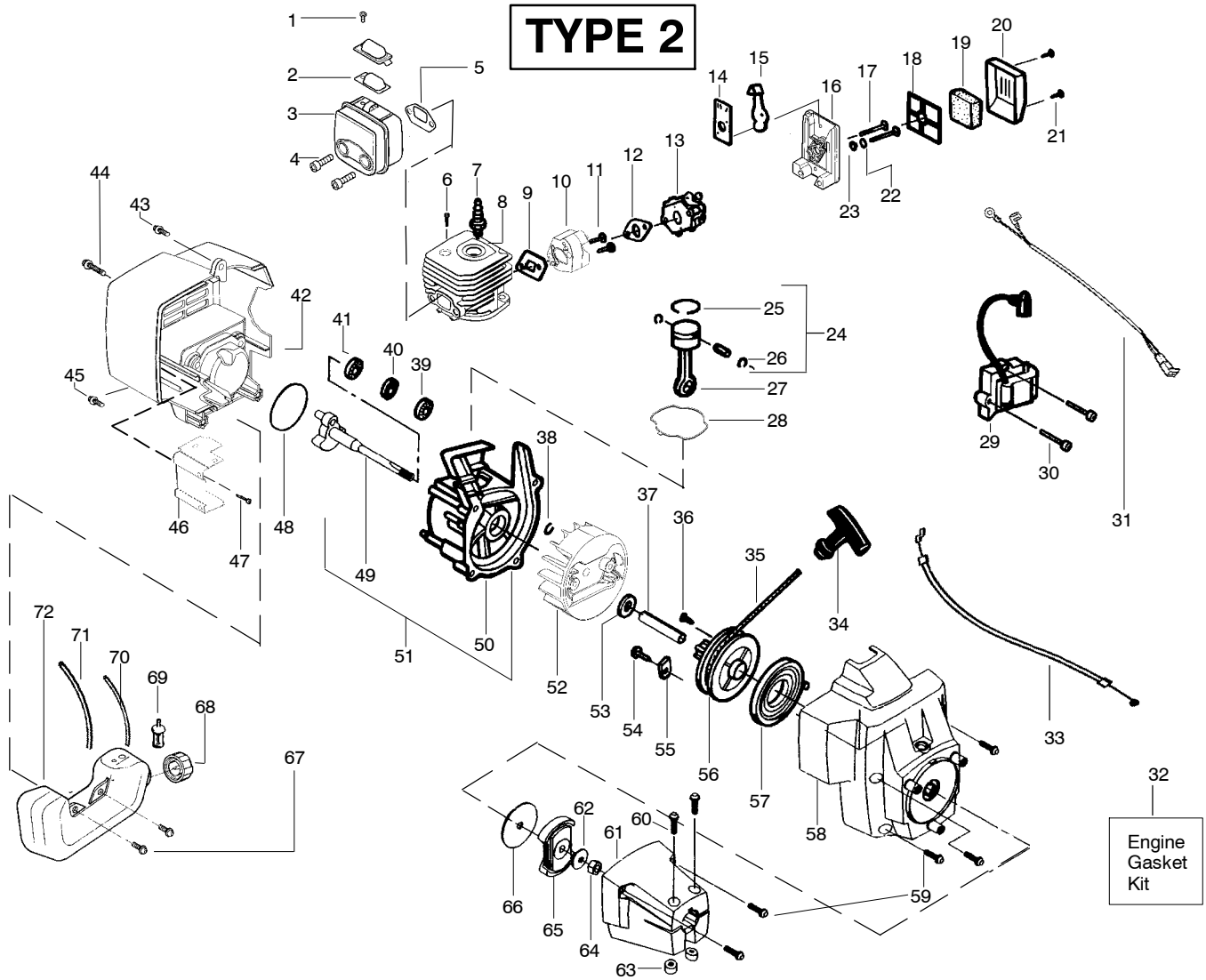
★ = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)



Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530071547	Kit - Muffler (incl. 2,3,4)	25.	530015162	Retainer-Piston Pin	50.	530012491	Assy-Crankcase (Incl. 39-41)
2.	530042088	Spring-Muffler	26.	530069945	Assy-Connecting Rod	51.	530056298	Assy-C'case & C'shaft (Incl. 38,49,50)
3.	530015241	Screw-Screen	27.	530071363	Gasket-Cylinder	52.	530069886	Assy-Flywheel
4.	530071544	Kit-Spark Arrestor	28.	530036145	Spacer-Module	53.	530015149	Washer
5.	530015953	Screw-Cylinder	29.	530039211	Ignition Module	54.	530016224	Screw
6.	952030249	Spark Plug (RCJ 6Y)	30.	530015954	Screw	55.	530053985	Retainer
7.	530071545	Kit - Cylinder	31.	530047278	Assy-Switch Wire	56.	530071324	Kit-Starter Pull(incl 36)
8.	530071363	Gasket-Cylind./Carb.	32.	530071363	Kit-Engine Gasket (Incl. 8,11,27,48)	57.	530042086	Spring-Starter
9.	530056404	Adapter-Carb.	33.	530056241	Assy-Throttle Cable	58.	530057317	Assy.-Fan Hsg
10.	530016014	Screw	34.	530027569	Handle-Starter	59.	530015810	Screw
11.	530071363	Gasket-Carb.	35.	530071325	Kit - Rope	60.	530015767	Screw
12.	---	Kit-Carburetor (C1U-X785)	36.	530016326	Screw	61.	530014923	Assy-Clutch Hsg.
	530071631	(C1U-W16)	37.	530016376	Spacer-Flywheel	62.	530015828	Washer-Flat
13.	530038747	Choke Plate Mounting	38.	530015941	Retain. Ring-C'shaft	63.	530015768	Nut
14.	530035499	Shutter-Choke	39.	530055728	Outer Bearing	64.	530626605	Nut-Clutch
15.	530052431	Air Box	40.	530071615	Kit-C'case Seal	65.	530069491	Assy-Clutch
16.	530016353	Screw	41.	530032125	Inner Bearing	66.	530015611	Washer-Clutch
17.	530036569	Plate - Filter Support	42.	530057242	Shroud-Rear	67.	530016379	Retainer
18.	530036575	Foam-Air Filter	43.	530015934	Screw	68.	530014347	Assy-Fuel Cap
19.	530054414	Cover-Air Filter	44.	530015810	Screw	69.	530095646	Assy-Fuel Pickup
20.	530015892	Screw	45.	530015880	Screw	70.	530069247	Kit-Fuel Line (Small)
21.	530015852	Spacer-Choke	46.	530055351	Shield-Heat	71.	530069216	Kit-Fuel Line (Large)
22.	530015254	Washer	47.	530015805	Screw	72.	530049379	Assy-Fuel Tank
23.	530071357	Kit - Piston (Incl. 24, 25 & Pin)	48.	530071363	O-Ring-C'case/Shrd			
24.	530055120	Piston Ring	49.	530028803	Assy-Crankshaft			

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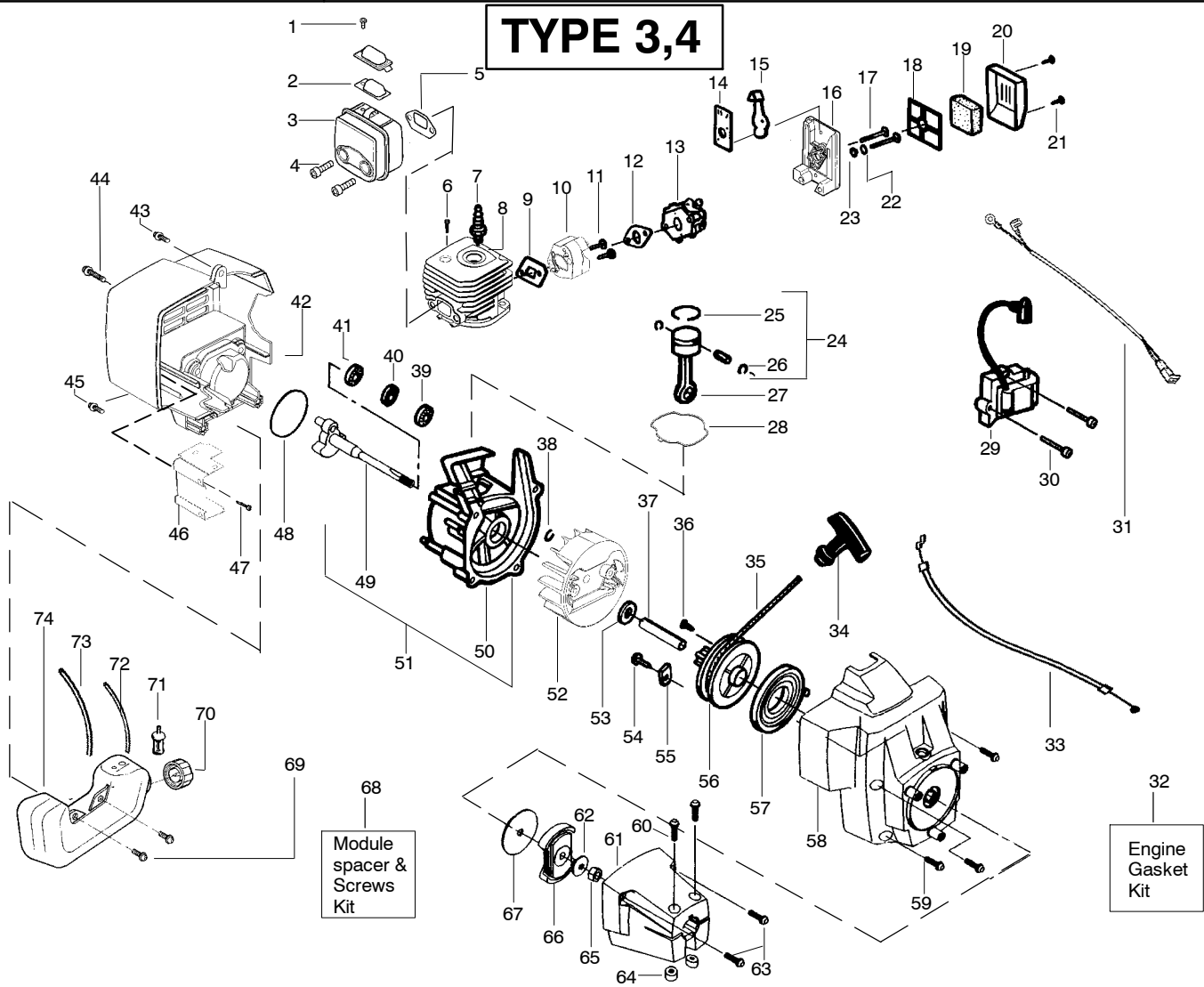
* = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)



Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530015241	Screw-Screen	25.	530055120	Piston Ring	50.	530012510	Assy-Crankcase (Incl. 39-41)
2.	530071544	Kit-Spark Arrestor	26.	530015162	Retainer-Piston Pin	51.	530071696	Assy-C'case & C'shaft (Incl. 38,49,50)
3.	530071672	Kit - Muffler (incl. 1,2,4,5)	27.	530069945	Assy-Connecting Rod	52.	530069886	Assy-Flywheel
4.	530016338	Bolt-Muffler	28.	530071363	Seal-Cylinder (kit)	53.	530015149	Washer
5.	530071363	Gasket-Muffler(kit)	29.	530039211	Ignition Module	54.	530016224	Screw
6.	530015953	Screw-Cylinder	30.	530016357	Screw	55.	530053985	Retainer
7.	952030249	Spark Plug (RCJ 6Y)	31.	530047278	Assy-Switch Wire	56.	530071324	Kit-Starter Pull(incl 36)
8.	530071678	Kit - Cylinder	32.	530071363	Kit-Engine Gasket (Incl. 5,9,12,28,48)	57.	530042086	Spring-Starter
9.	530071363	Gasket-Cyl/Carb(kit)	33.	530056241	Assy-Throttle Cable	58.	530057317	Assy.-Fan Hsg
10.	530056404	Adapter-Carb.	34.	530027569	Handle-Starter	59.	530015810	Screw
11.	530016309	Screw	35.	530071325	Kit - Rope	60.	530015767	Screw
12.	530071363	Gasket-Carb. (kit)	36.	530016326	Screw	61.	530014923	Assy-Clutch Hsg.
13.	530071631	Kit-Carburetor (C1U-W16)	37.	530016376	Spacer-Flywheel	62.	530015828	Washer-Flat
14.	530038747	Choke Plate Mounting	38.	530015941	Retain. Ring-C'shaft	63.	530015768	Nut
15.	530035499	Shutter-Choke	39.	530055728	Kit-C'case Seal	64.	530626605	Nut-Clutch
16.	530052431	Air Box	40.	530071615	Inner Bearing	65.	530069491	Assy-Clutch
17.	530016353	Screw	41.	530032125	Outer Bearing	66.	530015611	Washer-Clutch
18.	530036569	Plate - Filter Support	42.	530056710	Shroud-Rear	67.	530016379	Retainer
19.	530036575	Foam-Air Filter	43.	530015934	Screw	68.	530014347	Assy-Fuel Cap
20.	530054414	Cover-Air Filter	44.	530015810	Screw	69.	530095646	Assy-Fuel Pickup
21.	530015892	Screw	45.	530015880	Screw	70.	530069247	Kit-Fuel Line (Small)
22.	530015852	Spacer-Choke	46.	530055351	Shield-Heat	71.	530069216	Kit-Fuel Line (Large)
23.	530015254	Washer	47.	530015805	Screw	72.	530049296	Assy-Fuel Tank (incl. 68,69 & fuel lines)
24.	530071357	Kit - Piston (Incl. 25, 26 & Pin)	48.	530071363	O-Ring-C'case(kit)			
			49.	530028803	Assy-Crankshaft			

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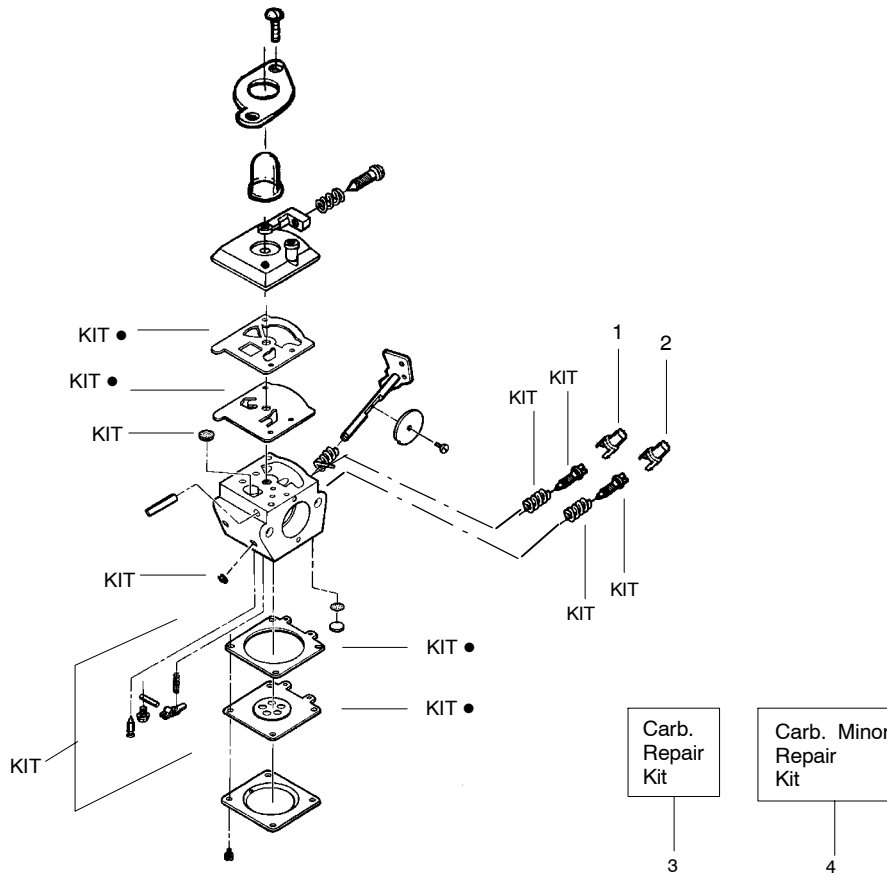


Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530015241	Screw-Screen	25.	530055120	Piston Ring	51.	530071670	Assy-C'case & C'shaft (Incl. 38,49,50)
2.	530071544	Kit-Spark Arrestor	26.	530015162	Retainer-Piston Pin	52.	530069886	Assy-Flywheel
3.	530071672	Kit - Muffler (incl. 1,2,4,5)	27.	530069945	Assy-Connecting Rod	53.	530015149	Washer
4.	530016338	Bolt-Muffler	28.	530071363	Seal-Cylinder (kit)	54.	530015775	Screw
5.	530071363	Gasket-Muffler(kit)	29.	530039234	Ignition Module	55.	530053985	Retainer
6.	530015953	Screw-Cylinder	30.	530016357	Screw	56.	530071324	Kit-Starter Pull(incl 36)
7.	952030249	Spark Plug (RCJ 6Y)	31.	530047278	Assy-Switch Wire	57.	530042086	Spring-Starter
8.	530071678	Kit - Cylinder	32.	530071363	Kit-Engine Gasket (Incl. 5,9,12,28,48)	58.	530055857	Assy.-Fan Hsg
9.	530071363	Gasket-Cyl/Carb(kit)	33.	530056241	Assy-Throttle Cable	59.	530015810	Screw
10.	530057635	Adapter-Carb.	34.	530027569	Handle-Starter	60.	530015767	Screw
11.	530016309	Screw	35.	530071325	Kit - Rope	61.	530014923	Assy-Clutch Hsg.
12.	530071363	Gasket-Carb.(kit)	36.	530016391	Screw	62.	530015828	Washer-Flat
13.	530071631	Kit-Carburetor (C1U-W16)	37.	530016376	Spacer-Flywheel	63.	530015886	Screw
14.	530038747	Choke Plate Mounting	38.	530015941	Retain. Ring-C'shaft	64.	530015768	Nut
15.	530035499	Shutter-Choke	39.	530055728	Outer Bearing	65.	530626605	Nut-Clutch
16.	530052431	Air Box	40.	530071615	Kit-C'case Seal	66.	530069491	Assy-Clutch
17.	530016428	Screw	41.	530032125	Inner Bearing	67.	530015611	Washer-Clutch
18.	530036569	Plate - Filter Support	42.	530057472	Shroud-Rear	68.	530071731	Kit-Module Spacer & Screws
19.	530036575	Foam-Air Filter	43.	530016349	Screw	69.	530016379	Retainer
20.	530054414	Cover-Air Filter	44.	530015810	Screw	70.	530014347	Assy-Fuel Cap
21.	530015892	Screw	45.	530016349	Screw	71.	530095646	Assy-Fuel Pickup
22.	530015852	Spacer-Choke	46.	530055351	Shield-Heat	72.	530069247	Kit-Fuel Line (Small)
23.	530015254	Washer	47.	530015805	Screw	73.	530069216	Kit-Fuel Line (Large)
24.	530071357	Kit - Piston (Incl. 25, 26 & Pin)	48.	530071363	O-Ring-C'case(kit)	74.	530049296	Assy-Fuel Tank (incl. 70,71 & fuel lines)
			49.	530012413	Assy-Crankshaft			
			50.	530012510	Assy-Crankcase (Incl. 39-41)			

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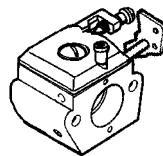
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Carburetor Assembly Kit #530071546-C1U-X785



Ref.	Part No.	Description
1.	530038478	Limiting Cap (low) - tan
2.	530038479	Limiting Cap (high) - brown
3.	530071551	Kit-Carburetor Repair (KIT=Indicates Contents)
4.	530071442	Kit-Carburetor Minor Repair (• = Indicates Contents)

Kit - Carburetor Assembly No. 530071631 - C1U-W16



Note: No Repair kits are available for this carburetor, please order the complete assembly part number 530-071631 (C1U-W16)