

Ref #	Part Number	Qty	Description
	1 32769B		Cylinder (Incl. 2, 3 & 4) (2-3/4" Bore)
	2 27652		Pin, Dowel
	3 27642		Plug, Oil drain
	4 32630		Seal, Oil
	5 32783		Intake Valve (Std.) (Incl. 9)
	5 32784		Intake Valve (1/32" OS) (Incl. 9)
	6 31469A		Exhaust Valve (Std.) (Incl. 9)
	6 31470A		Exhaust Valve (1/32" OS) (Incl. 9)
	7 27882		Cap, Upper valve spring
	8 27881		Spring, Valve
	9 32581		Cap, Lower valve spring
	10 34242		Dipper, Oil
	11 35215		Crankshaft
	12 29783		Crankshaft Gear Pin (Used on early prod.)
	13 27884		Gear, Crankshaft (Used on early production)
	14A 32770B		Piston & Pin Ass'y. (Std.)(2-3/4")(Incl. 16)
	14A 32771B		Piston & Pin Ass'y. (.010" OS) (Incl. 16)
	14A 32772B		Piston & Pin Ass'y. (.020" OS) (Incl. 16)
	14 34528		Piston, Pin & Ring Set (Std.) (2-3/4" Bore)
	14 34529		Piston, Pin & Ring Set (.010" OS)
	14 34530		Piston, Pin & Ring Set (.020" OS)
	15 32595		Ring Set (Std.) (2-3/4" Bore)
	15 32596		Ring Set (.010" OS)
	15 32597		Ring Set (.020" OS)
	16 27888		Ring, Piston pin retaining
	17 32591C		Rod Assy., Connecting (Incl. 10 & 18)
	18 650662C		Bolt, Connecting rod (2 each)
	19 30968		Nipple, Pipe
	20 30969		Cap, Oil drain
	21 33931		Camshaft (MCR) (Extended)
	22 34034		Lifter, Valve
	23 32729		Cylinder Cover (Incl. 24, 24A, 106, 178, 179, 180)
	24 28460		Seal, Oil
	24A 28926		Seal, Oil
	25 35595		Dipstick
	26 35554		Tube, Oil filler
	27 30684		* Gasket, Cylinder cover
	28 650451		Screw, 1/4-20 x 1"
	30 35499		"O" Ring
	32 32631A		* Gasket, Cylinder head
	33 30938A		Head, Cylinder
	34 27793		Clip, Conduit (Use as required)
	35 28942		Screw, 10-32 x 3/8" (Use as required)
	36 650697A		Screw, 5/16-18 x 2-1/2" (Use as required)
	36 650695A		Screw, 5/16-18 x 2-1/4" (Use as required)
	36 650694A		Screw, 5/16-18 x 2" (Use as required)
	37 34251		Spark Plug, Resistor (RJ17LM)
	38 27896A		* Gasket, Breather
	39 28423		Body, Breather
	40 28424		Element, Breather
	41 28425		Cover, Valve spring
	42A 650690		Washer, Belleville (Use as required)
	42 650691		Washer, Flat (Use as required)
	43 650128		Screw, 10-24 x 1/2"
	45 27915A		* Gasket, Intake
	46 34712		Flange, Carburetor
	47 30196		Screw, 5/16-18 x 3/4"
	48 29716		Screw, 1/4-28 x 7/16"

Ref #	Part Number	Qty	Description
	50 650548		Screw, 8-32 x 5/16"
	52 32326A		Lever, Governor
	55 30205		Bracket, Governor adjusting
	56 31710		Link, Governor-to-throttle
	57 730130		Exhaust Adaptor Kit (Incl.58,125) (As req.)
	58 30196		Screw, 5/16-18 x 3/4" (Use as require d)
	59 29216		Locknut, 10-32
	61 29826		Screw, 10-32 x 3/4"
	62 29642		Ring, Retaining
	63 30699C		Rod, Governor (Incl. 64 & 65)
	64 30700		Yoke, Governor
	65 650494		Screw, 6-40 x 5/16"
	66 29918		Washer, Lock #8 E.T.
	67A 32447		Tube, Breather
	68 32446		Grommet, Breather tube
	69 29747B		Screw, 5/16-24 x 21/32"
	70 32158E		Blower Housing (For elec.strt.)(Incl. 134,135)
	71 650815		Washer, Belleville
	72 8116		Nut, Hex
	73 29536		Blower Housing Baffle (Without electric starter knock-out) (Use as required)
	73 35256A		Blower Housing Baffle (With electric starter knock-out) (Use as required)
	73 35326		Baffle, Blower housing
	74 650561		Screw, 1/4-20 x 5/8"
	75 31688A		* Gasket, Carburetor
	76 34443A		Solid State Assy. (Incl. 146)
	77 650872		Stud, Solid state mounting
	78 611085		Flywheel (w/ring gear)
	81 650517		Screw, 1/4-20 x 27/32"
	82 730561		Air Cleaner Kit (Incl. 38, 67A, 68, 83, 84A,85, 87, 88, 89, 156 & 190A) (Use only on engines with an externally vented fully adjustable carburetor)
	83 27272A		* Gasket, Air cleaner
	84A 34819		Elbow Assy., Air cleaner (Incl. 84, 90, 91, 92 & 92A)(Use in 730561 assy. only)
	84 34780		Elbow, Air cleaner
	85 650163		Screw, 10-32 x 7/8"
	86 30675		Fitting, Breather
	87 34782		Filter, Air cleaner (Incl. 93)
	88 34783		Filter, Pre-air
	89 34781		Cover, Air cleaner
	90 34699		Bracket, Air cleaner
	91 34698A		Gasket
	92A		Pop Rivet (1/8" dia.) (Can be bought locally)
	92 650826		Stud, 1/4-20 x 6.20 threaded
	93 650825		Nut & Lockwasher, 1/4-20
	97 35187		Wire Assy., Ground
	98 28569		Spring, Compression
	99 29500		Screw, 8-32 x 3/4"
	100 29538		Base, Engine mounting
	101 650542		Screw, 5/16-18 x 3/4"
	103A 391026		Muffler (Incl. 183, 184 & 185) (Thisspark arrester muffler can be used on any model)
	103 32401		Muffler

Ref #	Part Number	Qty	Description
105B	35540		Clip, Fill tube
105	30593		Clip, Primer line
105	34246		Clip, Ground wire (Use as required)
106	31845		Shaft, Mechanical governor
107	30591		Gear Assy., Governor
108	30588A		Spool, Governor
109	35479		Washer, Flat
110	29193		Ring, Retaining
111	34167		Bracket, Fuel tank mounting
112	34168		Bracket, Fuel tank mounting
113	30063		Screw, 1/4-20 x 1/2"
114	34156A		Fuel Tank (Incl. 115 & 168) NOTE: These tanks were built with different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 33032 or 34210. Tanks with the 1-1/2" I.D. opening use fuel cap 35355.
115	410144B		Fuel Cap (White Plastic) (Std)(Use as req.)
115	33032		Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as required)
115	34210		Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use as required)
115	35355		Fuel Cap (Red Plastic) (Use as required)
118	29774		Fuel Line (Braided 8-1/4")(21 cm)(As req.)
118	30962		Fuel Line (Braided 32")(81 cm)(Use as req.)
120	650128		Screw, 10-24 x 1/2"
121	30622A		Extension, Blower housing
125	27930A		* Gasket, Exhaust
126	30196		Screw, 5/16-18 x 3/4"
127	26073		Washer, Flat
128	650694A		Screw, 5/16-18 x 2"
129	32589		Key, Flywheel
130	31843A		Bracket, Governor gear
131	650836		Screw, 10-24 x 1/2"
133	650599		Screw, 1/4-20 x 1-1/2"
134	33013		Cover, Starter bubble
135	650760		Screw, 8-32 x 3/8"
140	650665		Screw, 1/4-15 x 7/8"
146	610118		Cover, Spark plug (Use as required)
147	30939A		Cover Assy., Cylinder
148A	35440		Knob, Control
156	650513		Nut, Wing
157	32125		Cup, Starter
158	35009		Screen, Starter
168	26460		Clamp, Fuel line (Use as required)
169	31461		Bushing, Crankshaft
171	31711B		Control Bracket (Incl. 98, 99 & 144)
172	610973		Terminal Assy. (Use as required)
173	31386		Spring, Governor
177	31793		Bearing, Ball
178	31855		Retainer, Bearing
179	650778		Washer, E.T. w/sealing compound
180	650580		Locknut
181	31792		Washer, Thrust
182	650625		Washer, Thrust
183	33323		Screen, Muffler (Use as required)
184	650578		Screw, 8-18 x 3/8" (Use as required)
185	33700		Cover & Tube, Muffler (Use as required)

Ref #	Part Number	Qty	Description
188A	32203		Air Cleaner, Starter Can be used on H70 with stamped steel starter
188B	32204		Bracket, Starter air cleaner Can be used on H70 with stamped steel starter
188	730571		Starter Muff Kit (Incl.188A,188B & 18 8C) Can be used on H70 with stamped steel starter
188C	34870		Decal, Instruction Can be used on H70 with stamped steel starter
190D	34346		Decal, Instruction
190	35532		Decal, Name
191	631021		Inlet Needle, Seat & Clip Assy.
195	632201		Carburetor (Incl. 75) (Refer to Division 5, Section A, page 176 for breakdown)
197	590420A		Rewind Starter (Refer to Division 5, Section C, page 25 for breakdown)
199	611042		Flywheel (Ring gear flywheel requiredon engines using 110-120 volt starter kits listed above) (For use with Std. point ignition)
199	611085		Flywheel (Ring gear flywheel requiredon engines using 110-120 volt starter kits listed above) (For use with solid state ignition)
200	33239A		Gasket Set (Incl. items marked*)