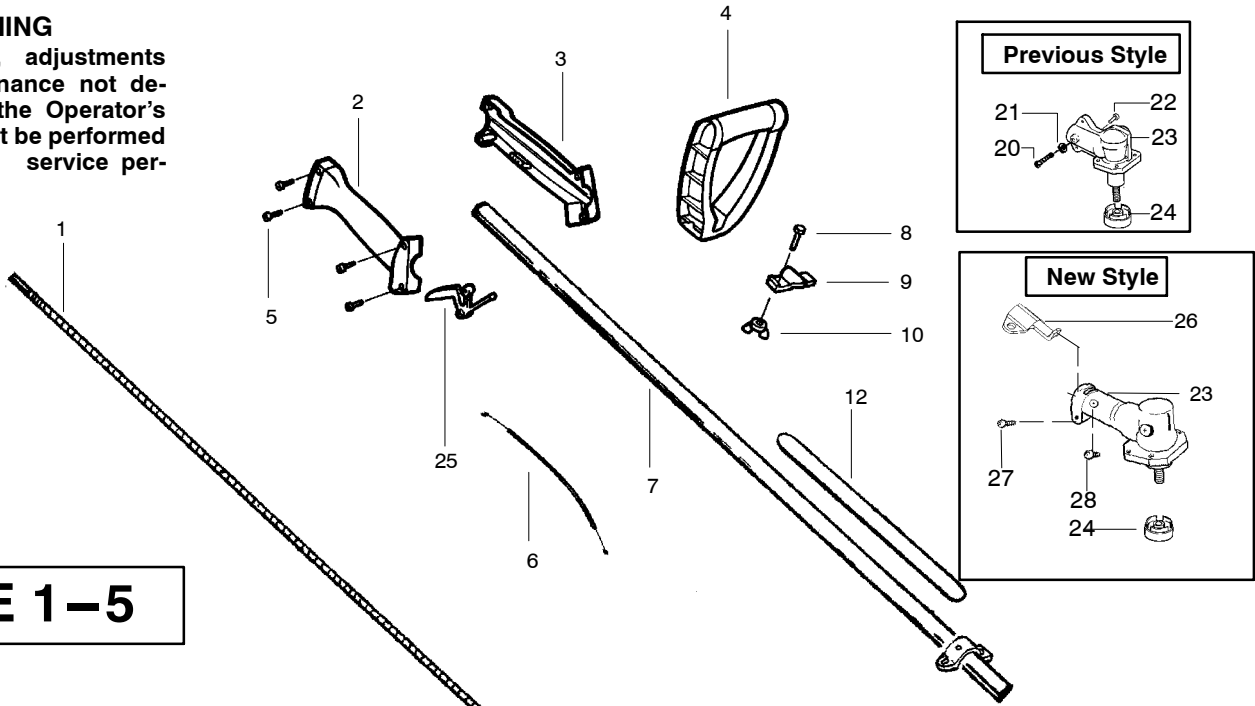
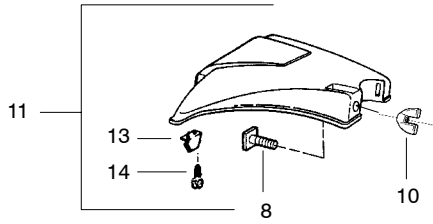
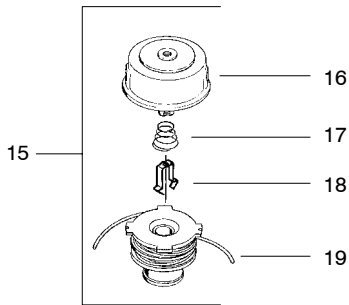


WARNING
 All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.



TYPE 1-5

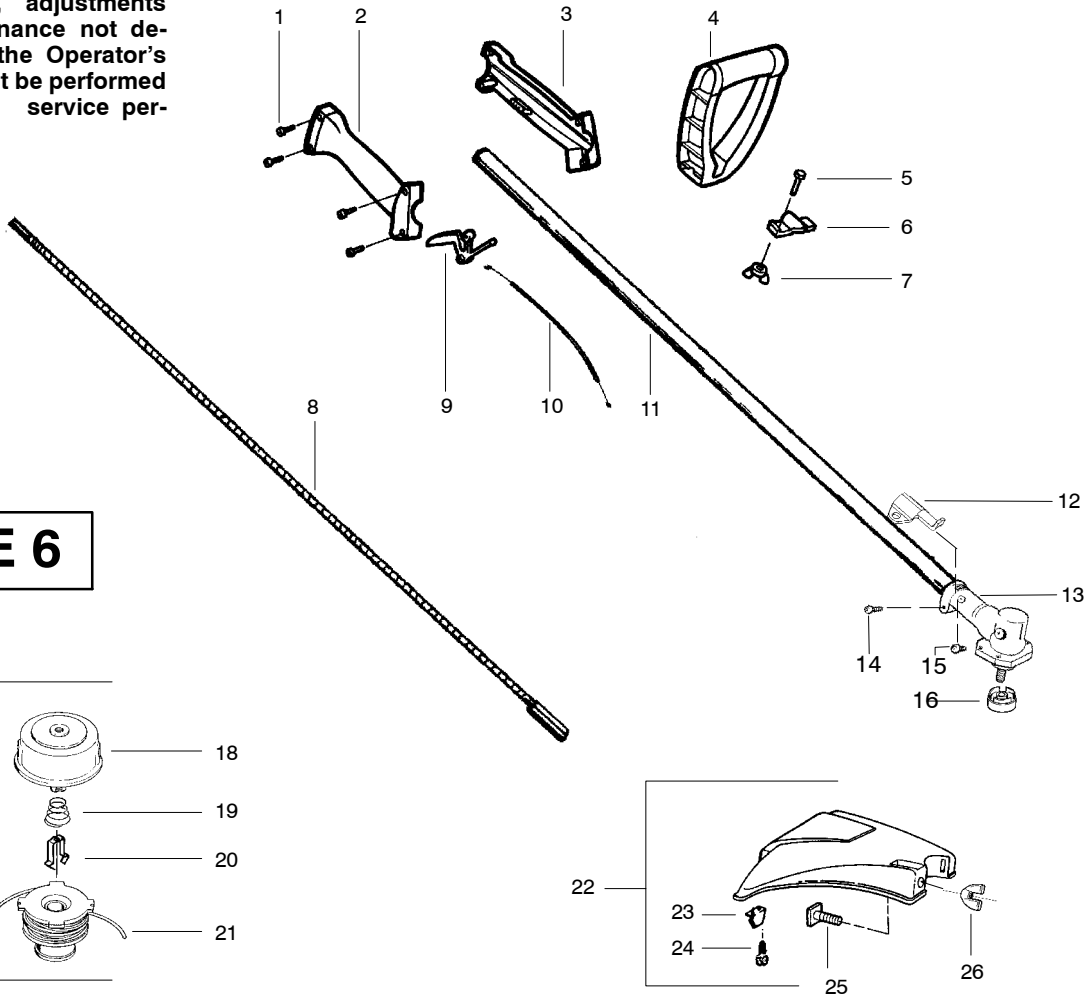


Ref.	Part No.	Description	Ref.	Part No.	Description
1.	---	Shaft- Flex-52" (type 1,2)	13.	530052285	Line Limiter
	530095151	(type 1,2)	14.	530015805	Screw-Line Limiter
	530095982	(type 3,4,5)	15.	952711550	Cutting Head Ass'y. (Incl. 16-19)
2.	---	Throttle Hsg. (Right)	16.	530095772	Hub Ass'y.
	530053020	(type 1,2)	17.	530053241	Spring-Return
	530054990	(type 3,4,5)	18.	530401957	Retainer-Spool
3.	---	Throttle Hsg. (Left)	19.	952711551	Spool w/Line
	530053019	(type 1,2)	20.	530016140	Screw-Gear Box
	530054989	(type 3,4,5)	21.	530015328	Lockwasher-Gear Box
4.	530094673	Assist Handle	22.	530015650	Screw
5.	530016179	Screw-Throttle Hsg.	23.	*****	Assy-Gear Box
6.	---	Throttle Cable Ass'y.	24.	*****	Dust Cup
	530071550	(type 1) (Incl. trigger)	25.	530038682	Trigger
	530055546	(type 2,3,4,5)	26.	530095812	Bracket
7.	---	Assy-Drive Shaft	27.	530016014	Screw
	*****	(type 1,2)	28.	530016371	Screw
	530071575	(type 3,4,5)	Not Shown		
8.	530015820	Bolt	530088827	Operator Manual (type 1)	
9.	530094742	Clamp-Handle	530086928	Operator Manual (type 2,3)	
10.	530016118	Wingnut	530163441	Operator Manual (type 4,5)	
11.	530069779	Kit-Shield Assy. (incl. # 8,10,13,14)			
12.	530055350	Shaft Warning Decal			

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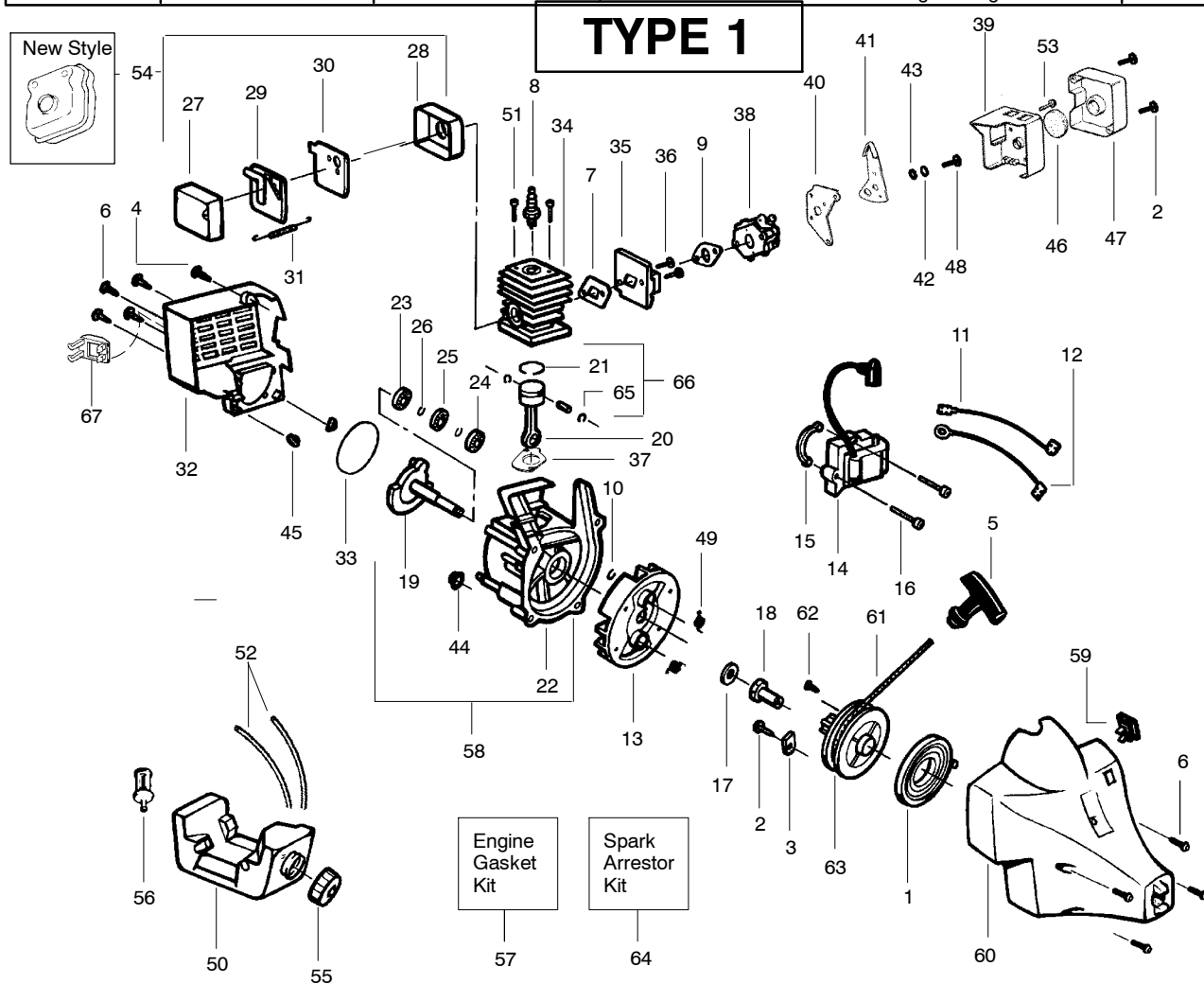
⚠ WARNING

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TYPE 6

Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530016179	Screw-Throttle Hsg.	17.	952711550	Cutting Head Ass'y. (incl. # 18-21)
2.	530054990	Throttle Hsg. (Right)	18.	530095772	Hub Ass'y.
3.	530054989	Throttle Hsg. (Left)	19.	530053241	Spring-Return
4.	530094673	Assist Handle	20.	530401957	Retainer-Spool
5.	530015820	Bolt	21.	952711551	Spool w/Line
6.	530094742	Clamp-Handle	22.	530069779	Kit-Shield Assy. (incl.# 23-26)
7.	530016118	Wingnut	23.	530052285	Line Limiter
8.	530095982	Shaft- Flex-52"	24.	530015805	Screw-Line Limiter
9.	530038682	Trigger	25.	530015820	Bolt
10.	530055546	Throttle Cable Ass'y.	26.	530016118	Wingnut
11.	530071575	Assy-Drive Shaft			Not Shown
12.	530095812	Bracket			
13.	530071584	Kit-Gear Box Assy.			
14.	530016014	Screw			
15.	530016301	Screw			
16.	530095814	Dust Cup			
				530163441	Operator Manual
				530055350	Shaft Warning Decal

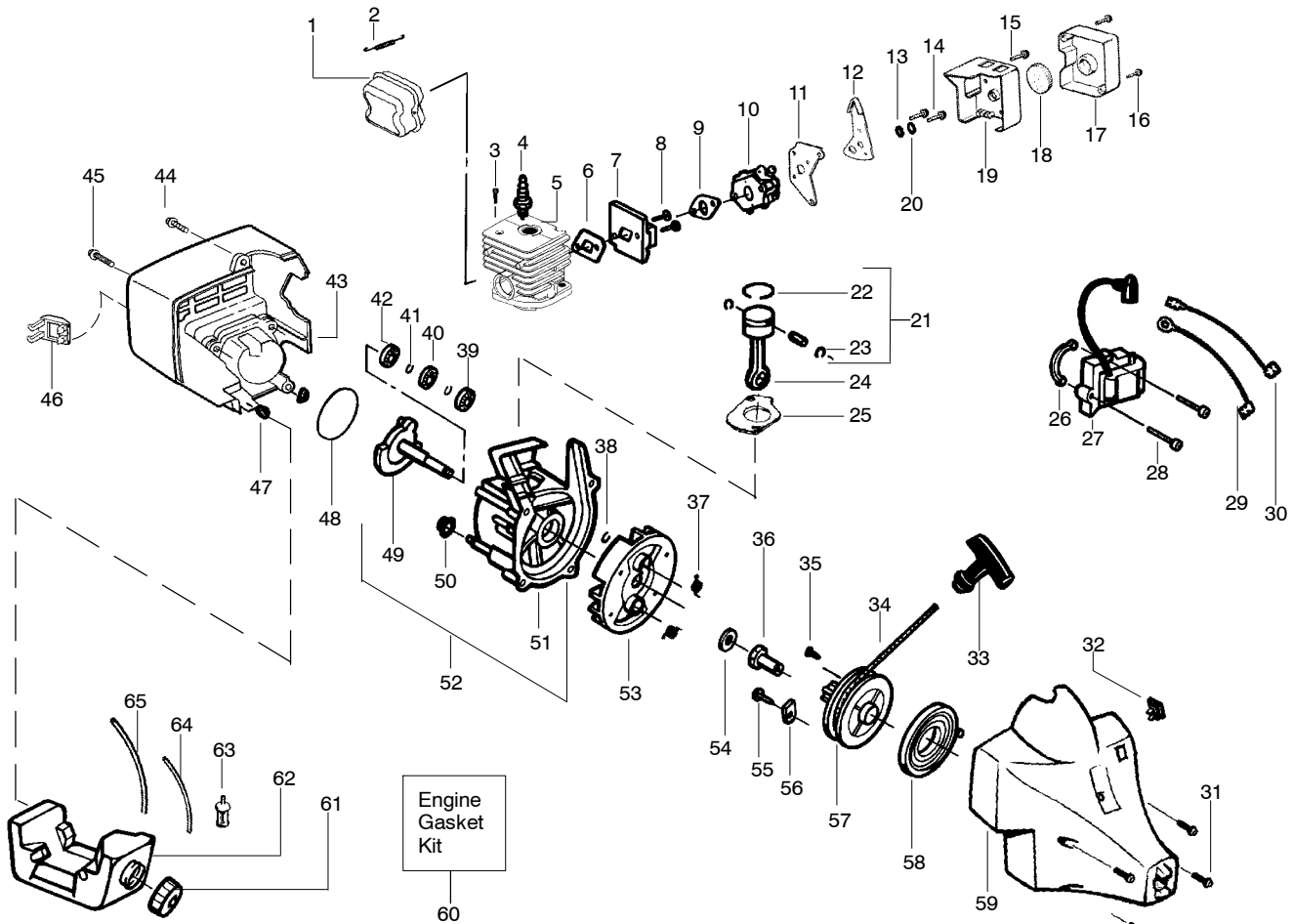


Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530042086	Starter Spring	29.	530053500	Muffler Baffle-Exit	51.	530015953	Screw-Cylinder
2.	530015966	Screw	30.	530053499	Muffler Baffle-First	52.	530069599	Fuel Line Kit (Incls. Vent Line)
3.	530016226	Retainer-Pulley	31.	-	Muffler Spring	53.	530016141	Screw
4.	530015880	Screw-Shrd/Fan Hsg.		530016197	Old Style	54.	-	Muffler Kit (Incl. 27-31)
5.	530027569	Starter Handle		530042088	New Style		530069989	Old Style
6.	530015810	Screw	32.	530049233	Rear Shroud		530071390	New Style
7.	530071253	Gasket-Cyl./Carb.(kit)	33.	530071253	Gasket-C'case (kit)	55.	530014347	Fuel Cap Ass'y.
8.	952030201	Spark Plug (RCJ 8Y)	34.	530069757	Cylinder Kit	56.	530095646	Fuel Pickup Ass'y.
9.	530071253	Gasket-Carb.(kit)	35.	530069991	Carb. Adaptor Kit	57.	530071253	Engine Gasket Kit (Incl. 7,9,33,37)
10.	530015941	Retainer Ring-C'shaft	36.	530016014	Screw	58.	530014729	C'case & C'shaft Assy. (Incl. 10,19,22-26)
11.	530049390	Lead Wire	37.	530071253	Gasket-Cylinder (kit)	59.	530071356	On/Off Switch
12.	530049389	Ground Wire	38.	-	Carburetor Ass'y Kit (Incl. Limiter Cap)	60.	530049468	Fan Housing Ass'y
13.	530069886	Flywheel Ass'y.		530069754	Walbro (WA226)	61.	530069232	Rope Kit
14.	530055160	Ignition Module		530069971	Zama (C1U-W7)	62.	530016080	Screw
15.	530036145	Spacer-Module	39.	530047908	Air Box	63.	530069400	Starter Pulley Kit (Incl. 62)
16.	530015954	Screw-Module	40.	530047914	Choke Plate	64.	-	Spark Arrestor Kit Old Style
17.	530015828	Washer-Thrust	41.	530047916	Choke Lever		530069380	New Style
18.	530027953	Drive Coupling	42.	530015852	Spacer-Choke	65.	530015162	Piston Pin Retainer
19.	530054083	Crankshaft Ass'y.	43.	530015254	Wave Washer	66.	530069987	Piston Kit (Incl. 21, 65 & Pin)
20.	530069615	Connecting Rod Ass'y.	44.	530036792	Isolator-C'Case			Guard-Muffler
21.	530012472	Piston Ring	45.	530036793	Isolator-Shroud			
22.	530012414	Crankcase Ass'y. (Incl 23-26)	46.	530047932	Air Filter Foam			
23.	530032125	Inner Bearing	47.	530049079	Air Filter Cover			
24.	530032124	Outer Bearing	48.	530015849	Screw			
25.	530019179	C'case Seal	49.	530023817	Starter Dog Spring			
26.	530015945	Retain. Ring-C'case	50.	530049299	Fuel Tank Ass'y (Incl. 55, 56, 70 & 71)			
27.	530036578	Muffler Body						
28.	530036577	Muffler Cover						

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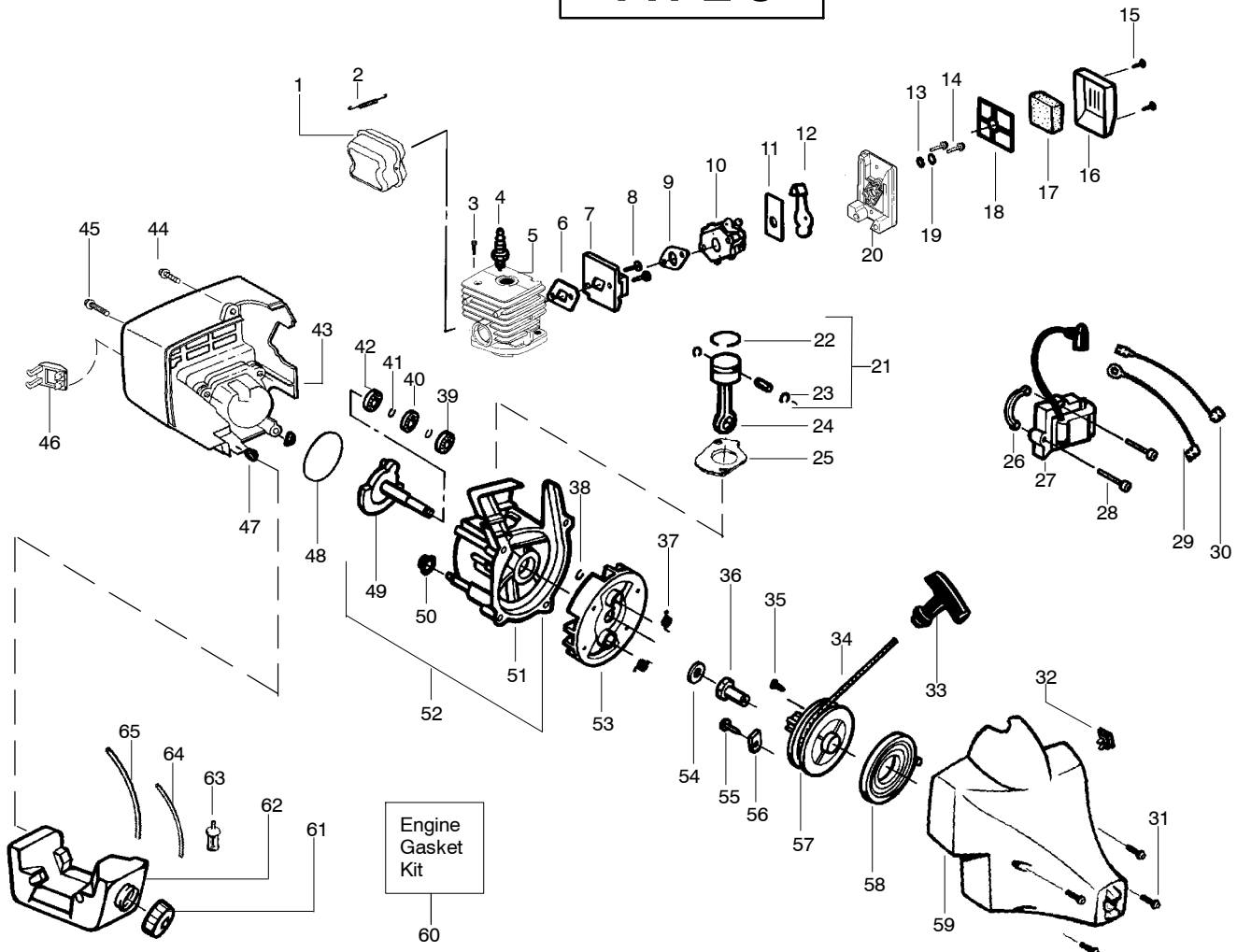
TYPE 2



Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530071396	Kit - Muffler (incl. 2 & spark arrestor screen)	22.	530055120	Piston Ring	47.	530036793	Isolator-Shroud
2.	530042088	Muffler Spring	23.	530015162	Retainer-Piston Pin	48.	530071363	O-Ring-C'case(kit)
3.	530015953	Screw-Cylinder	24.	530069945	Assy-Connecting Rod	49.	530012413	Assy-Crankshaft
4.	952030249	Spark Plug (RCJ 6Y)	25.	530071363	Gasket-Cylinder(kit)	50.	530036792	Isolator-Crankcase
5.	530071359	Kit - Cylinder	26.	530036145	Spacer-Module	51.	530012462	Assy-Crankcase (Incl. 39-42)
6.	530071363	Gasket-Cyl/Carb.(kit)	27.	530055160	Ignition Module	52.	530071337	Assy-C'case & C'shaft (Incl. 38,49,51)
7.	530055535	Adaptor-carb.	28.	530015954	Screw	53.	530069886	Assy-Flywheel
8.	530016014	Screw	29.	530049389	Assy-Ground Wire	54.	530015828	Washer-Flat
9.	530071363	Gasket-Carb.(kit)	30.	530049390	Assy-Leadwire	55.	530015966	Screw
10.	530069971	Kit - Carburetor Ass'y (Incl. Limiter Cap)	31.	530015810	Screw	56.	530016226	Retainer-Can
11.	530047914	Plate-Choke Mounting	32.	530071356	Kit-MomentarySwitch	57.	530069400	Kit-Starter Pulley (Incl. 35)
12.	530047916	Lever-Choke	33.	530027569	Handle-Starter	58.	530042086	Spring-Starter
13.	530015254	Washer	34.	530069232	Kit - Rope	59.	530049468	Assy-Fan Housing
14.	530016353	Screw	35.	530016080	Screw	60.	530071363	Kit-Engine Gasket (Incl. 6,9,25,48)
15.	530016141	Screw	36.	530027953	Coupling-Drive	61.	530014347	Assy-Fuel Cap
16.	530015966	Screw	37.	530023817	Spring-Starter Dog	62.	530049299	Assy-Fuel Tank (Incl. cap,filter,lines)
17.	530049079	Cover-Air Box	38.	530015941	Retain. Ring-C'shaft	63.	530095646	Assy-Fuel Pickup
18.	530047932	Foam-Air Filter	39.	530032124	Bearing-Outer	64.	530069247	Kit-Fuel Line
19.	530047908	Box-Air	40.	530019179	Seal-C'case	65.	530069216	Kit-Fuel Line
20.	530015852	Spacer-Choke	41.	530015945	Retainer Ring-C'case			
21.	530071357	Kit - Piston (Incl. 22, 23 & Pin)	42.	530032125	Bearing-Inner			
			43.	530049233	Shroud			
			44.	530015880	Screw			
			45.	530015810	Screw			
			46.	530054536	Guard-Muffler			

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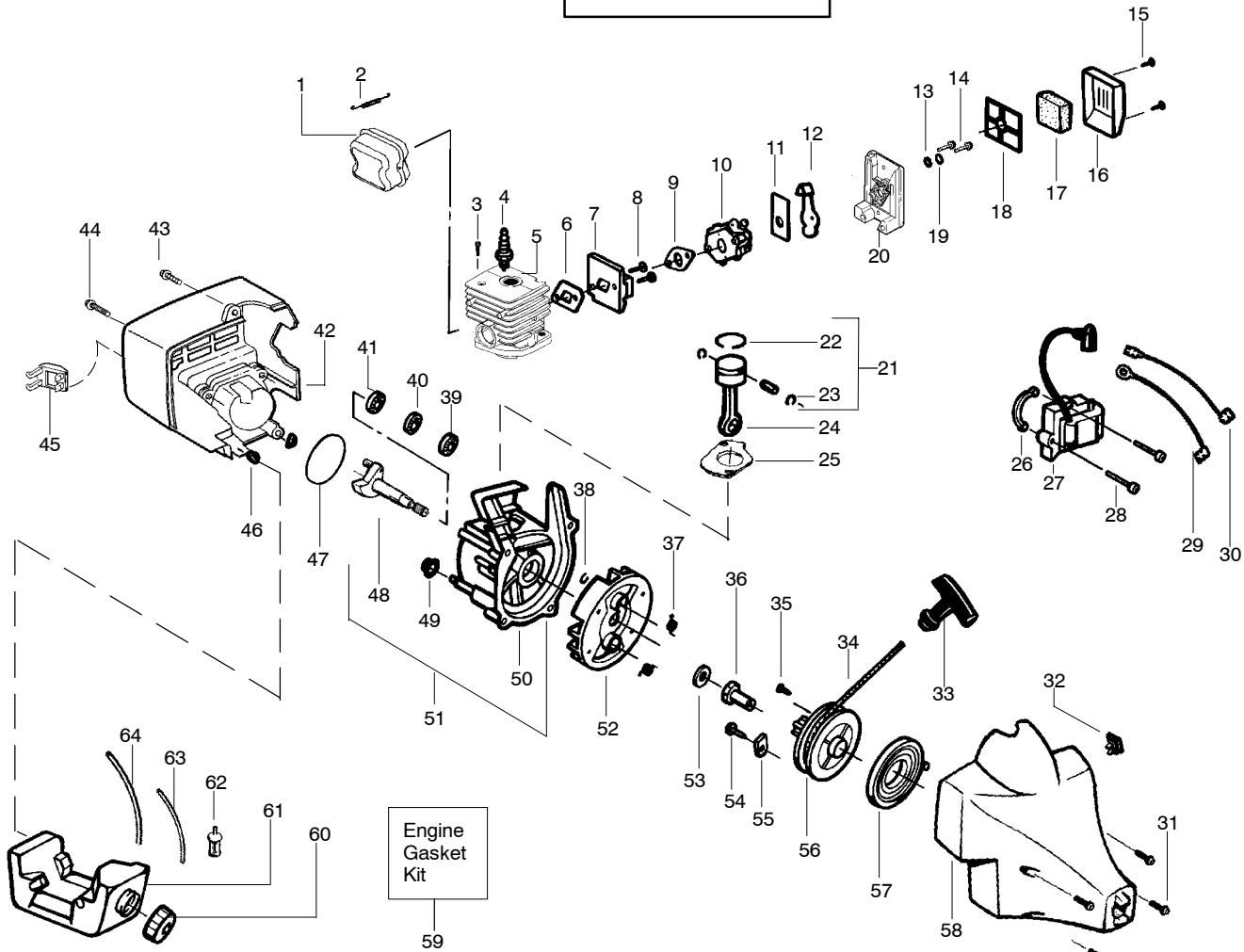
TYPE 3



Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530071396	Kit - Muffler (incl. 2 & spark arrestor screen)	22.	530055120	Piston Ring	47.	530036793	Isolator-Shroud
2.	530042088	Muffler Spring	23.	530015162	Retainer-Piston Pin	48.	530071363	O-Ring-C'case(kit)
3.	530015953	Screw-Cylinder	24.	530069945	Assy-Connecting Rod	49.	530012413	Assy-Crankshaft
4.	952030249	Spark Plug (RCJ 6Y)	25.	530071363	Gasket-Cylinder(kit)	50.	530036792	Isolator-Crankcase
5.	530071359	Kit - Cylinder	26.	530036145	Spacer-Module	51.	530012462	Assy-Crankcase (Incl. 39-42)
6.	530071363	Gasket-Cyl/Carb.(kit)	27.	530039211	Ignition Module	52.	530071337	Assy-C'case & C'shaft (Incl. 38,49,51)
7.	530055535	Adaptor-carb.	28.	530015954	Screw	53.	530069886	Assy-Flywheel
8.	530016014	Screw	29.	530054448	Assy-Ground Wire	54.	530015828	Washer-Flat
9.	530071363	Gasket-Carb.(kit)	30.	530054449	Assy-Leadwire	55.	530015775	Screw
10.	530069971	Kit - Carburetor Ass'y (Incl. Limiter Cap)	31.	530015810	Screw	56.	530053985	Retainer-Can
11.	530038747	Plate-Choke Mounting	32.	530071356	Kit-MomentarySwitch	57.	530071324	Kit-Starter Pulley (Incl. 35)
12.	530035499	Lever-Choke	33.	530054834	Handle-Starter	58.	530042086	Spring-Starter
13.	530015254	Washer	34.	530071325	Kit - Rope	59.	530071415	Assy-Fan Housing
14.	530016353	Screw	35.	530016326	Screw	60.	530071363	Kit-Engine Gasket (Incl. 6,9,25,48)
15.	530015892	Screw	36.	530027953	Coupling-Drive	61.	530014347	Assy-Fuel Cap
16.	530054414	Cover-Air Box	37.	530023817	Spring-Starter Dog	62.	530049299	Assy-Fuel Tank (Incl. cap,filter,lines)
17.	530036575	Foam-Air Filter	38.	530015941	Retain. Ring-C'shaft	63.	530095646	Assy-Fuel Pickup
18.	530036569	Plate-Air Filter Support	39.	530032124	Bearing-Outer	64.	530069247	Kit-Fuel Line
19.	530015852	Spacer-Choke	40.	530019179	Seal-C'case	65.	530069216	Kit-Fuel Line
20.	530052431	Box-Air	41.	530015945	Retainer Ring-C'case			
21.	530071357	Kit - Piston (Incl. 22, 23)	42.	530032125	Bearing-Inner			
			43.	530049233	Shroud			
			44.	530015880	Screw			
			45.	530015810	Screw			
			46.	530054536	Guard-Muffler			

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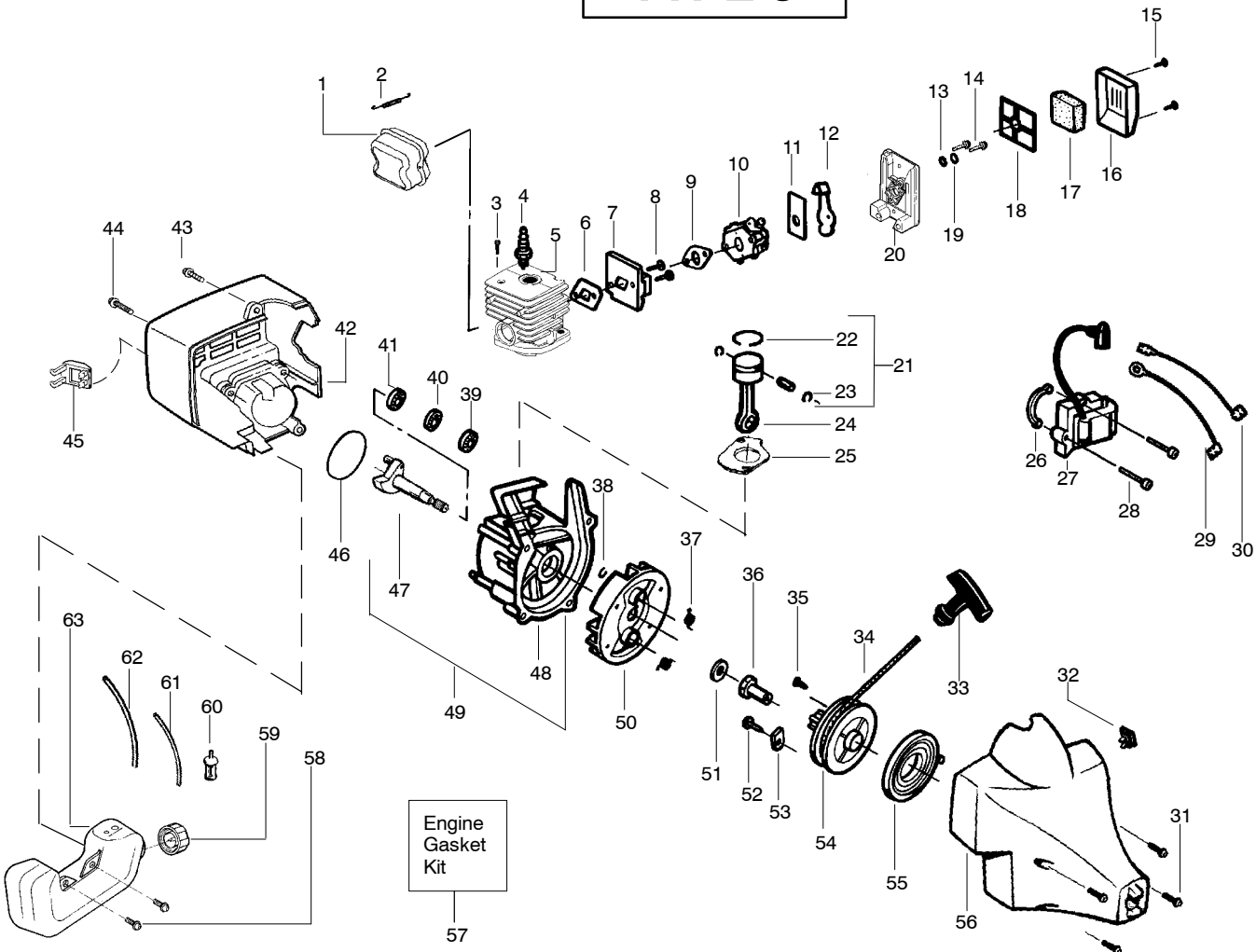
TYPE 4



Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530071396	Kit - Muffler (incl. 2 & spark arrestor screen)	22.	530055120	Piston Ring	46.	530036793	Isolator-Shroud
2.	530042088	Muffler Spring	23.	530015162	Retainer-Piston Pin	47.	530071363	O-Ring-C'case(kit)
3.	530015953	Screw-Cylinder	24.	530069945	Assy-Connecting Rod	48.	530012413	Assy-Crankshaft
4.	952030249	Spark Plug (RCJ 6Y)	25.	530071363	Gasket-Cylinder(kit)	49.	530036792	Isolator-Crankcase
5.	530071359	Kit - Cylinder	26.	530036145	Spacer-Module	50.	530012491	Assy-Crankcase (Incl. 39-41)
6.	530071363	Gasket-Cyl/Carb.(kit)	27.	530039211	Ignition Module	51.	530071337	Assy-C'case & C'shaft (Incl. 38,48,50)
7.	530056404	Adaptor-carb.	28.	530015954	Screw	52.	530069886	Assy-Flywheel
8.	530016014	Screw	29.	530054448	Assy-Ground Wire	53.	530015828	Washer-Flat
9.	530071363	Gasket-Carb.(kit)	30.	530054449	Assy-Leadwire	54.	530015775	Screw
10.	530069971	Kit - Carburetor Ass'y (Incl. Limiter Cap)	31.	530015810	Screw	55.	530053985	Retainer-Can
11.	530038747	Plate-Choke Mounting	32.	530069572	Kit-Switch	56.	530071324	Kit-Starter Pulley (Incl. 35)
12.	530035499	Lever-Choke	33.	530027569	Handle-Starter	57.	530042086	Spring-Starter
13.	530015254	Washer	34.	530071325	Kit - Rope	58.	530071415	Assy-Fan Housing
14.	530016353	Screw	35.	530016326	Screw	59.	530071363	Kit-Engine Gasket (Incl. 6,9,25,47)
15.	530015892	Screw	36.	530027953	Coupling-Drive	60.	530014347	Assy-Fuel Cap
16.	530054414	Cover-Air Box	37.	530023817	Spring-Starter Dog	61.	530049299	Assy-Fuel Tank (Incl. cap,filter,lines)
17.	530036575	Foam-Air Filter	38.	530015941	Retain. Ring-C'shaft	62.	530095646	Assy-Fuel Pickup
18.	530036569	Plate-Air Filter Support	39.	530055728	Bearing-Outer	63.	530069247	Kit-Fuel Line
19.	530015852	Spacer-Choke	40.	530071615	Seal-C'case	64.	530069216	Kit-Fuel Line
20.	530052431	Box-Air	41.	530032125	Bearing-Inner			
21.	530071357	Kit - Piston (Incl. 22, 23)	42.	530056943	Shroud			
			43.	530015880	Screw			
			44.	530015810	Screw			
			45.	530054536	Guard-Muffler			

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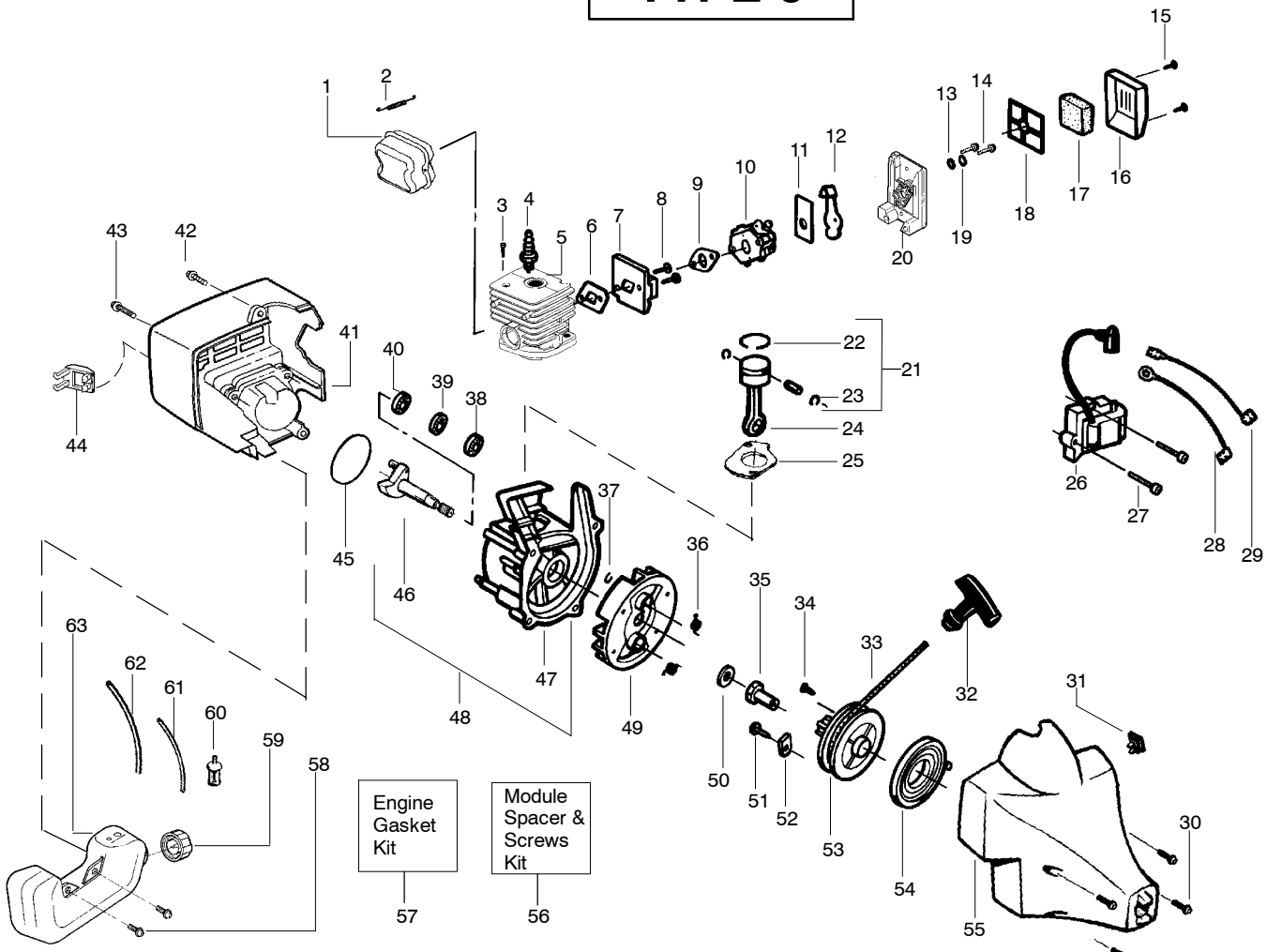
TYPE 5



Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530071396	Kit - Muffler (incl. 2 & spark arrestor screen)	21.	530071357	Kit - Piston (Incl. 22, 23)	46.	530071363	O-Ring-C'case(kit)
2.	530042088	Muffler Spring	22.	530055120	Piston Ring	47.	530012413	Assy-Crankshaft
3.	530015953	Screw-Cylinder	23.	530015162	Retainer-Piston Pin	48.	530012491	Assy-Crankcase (Incl. 39-41)
4.	952030249	Spark Plug (RCJ 6Y)	24.	530069945	Assy-Connecting Rod	49.	530071337	Assy-C'case & C'shaft (Incl. 38,48,50)
5.	530071359	Kit - Cylinder	25.	530071363	Gasket-Cylinder(kit)	50.	530069886	Assy-Flywheel
6.	530071363	Gasket-Cyl/Carb.(kit)	26.	530036145	Spacer-Module	51.	530015828	Washer-Flat
7.	530056404	Adaptor-carb.	27.	530039211	Ignition Module	52.	530015775	Screw
8.	530016014	Screw	28.	530015954	Screw	53.	530053985	Retainer-Can
9.	530071363	Gasket-Carb.(kit)	29.	530054448	Assy-Ground Wire	54.	530071324	Kit-Starter Pulley (Incl. 35)
10.	---	Kit - Carburetor Ass'y	30.	530054449	Assy-Leadwire	55.	530042086	Spring-Starter
	530069754	(Wa-226)	31.	530015810	Screw	56.	530071415	Assy-Fan Housing
	530069971	(C1U-W7)	32.	530069572	Kit-Switch	57.	530071363	Kit-Engine Gasket (Incl. 6,9,25,47)
	530071635	(WT-631)	33.	530027569	Handle-Starter			
11.	530038747	Plate-Choke Mounting	34.	530071325	Kit - Rope	58.	530016379	Retainer-Tank
12.	530035499	Lever-Choke	35.	530016326	Screw	59.	530014347	Assy-Fuel Cap
13.	530015254	Washer	36.	530027953	Coupling-Drive	60.	530095646	Assy-Fuel Pickup
14.	530016353	Screw	37.	530023817	Spring-Starter Dog	61.	530069216	Kit-Fuel Line
15.	530015892	Screw	38.	530015941	Retain. Ring-C'shaft	62.	530069247	Kit-Fuel Line
16.	530054414	Cover-Air Box	39.	530055728	Bearing-Outer	63.	530056732	Assy-Fuel Tank (Incl. cap,filter,lines)
17.	530036575	Foam-Air Filter	40.	530071615	Seal-C'case			
18.	530036569	Plate-Air Filter Support	41.	530032125	Bearing-Inner			
19.	530015852	Spacer-Choke	42.	530056547	Shroud			
20.	530052431	Box-Air	43.	530015880	Screw			
			44.	530015810	Screw			
			45.	530054536	Guard-Muffler			

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TYPE 6

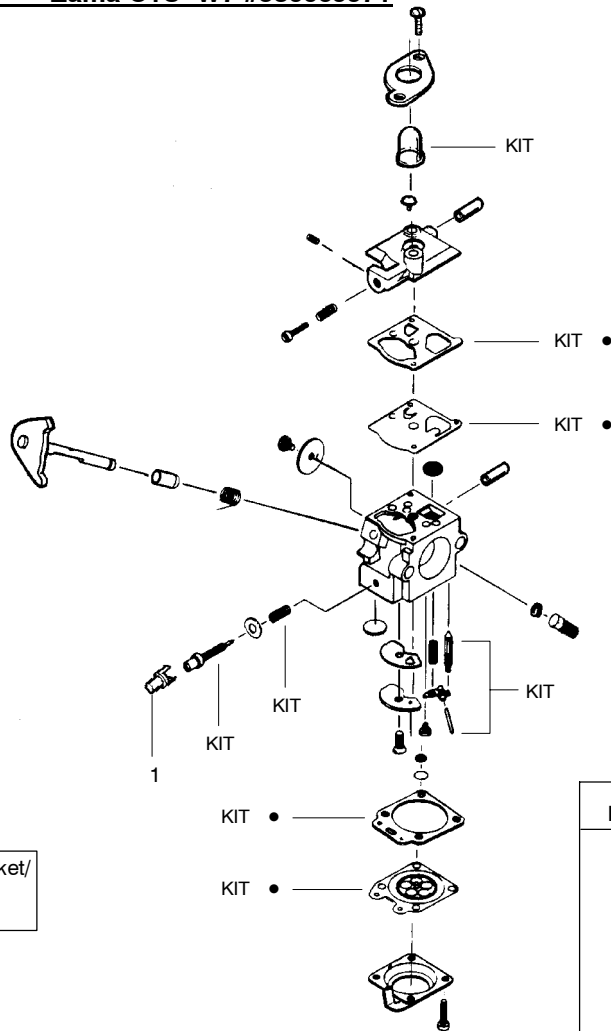


Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530071396	Kit - Muffler (incl. 2 & spark arrestor screen)	24.	530069945	Assy-Connecting Rod	47.	530071627	Assy-Crankcase (Incl. 39-41)
2.	530042088	Muffler Spring	25.	530071363	Gasket-Cylinder (kit)	48.	530071675	Assy-C'case & C'shaft (Incl. 38,48,50)
3.	530015953	Screw-Cylinder	26.	530039211	Ignition Module	49.	530069886	Assy-Flywheel
4.	952030249	Spark Plug (RCJ 6Y)	27.	530015954	Screw	50.	530015828	Washer-Flat
5.	530071359	Kit - Cylinder	28.	530054448	Assy-Ground Wire	51.	530015775	Screw
6.	530071363	Gasket-Cyl/Carb.(kit)	29.	530054449	Assy-Leadwire	52.	530053985	Retainer-Can
7.	530057635	Adaptor-carb.	30.	530015810	Screw	53.	530071324	Kit-Starter Pulley (Incl. 35)
8.	530016014	Screw	31.	530069572	Kit-Switch	54.	530042086	Spring-Starter
9.	530071363	Gasket-Carb.(kit)	32.	530027569	Handle-Starter	55.	530071415	Assy-Fan Housing
10.	530071635	Kit - Carburetor Ass'y (WT-631)	33.	530071325	Kit - Rope	56.	530071731	Kit-Module Spacer & Screws
11.	530038747	Plate-Choke Mounting	34.	530016326	Screw	57.	530071363	Kit-Engine Gasket (Incl. 6,9,25,47)
12.	530035499	Lever-Choke	35.	530027953	Coupling-Drive	58.	530016379	Retainer-Tank
13.	530015254	Washer	36.	530023817	Spring-Starter Dog	59.	530014347	Assy-Fuel Cap
14.	530016393	Screw	37.	530015941	Retain. Ring-C'shaft	60.	530095646	Assy-Fuel Pickup
15.	530015892	Screw	38.	530055728	Bearing-Outer	61.	530069216	Kit-Fuel Line
16.	530054414	Cover-Air Box	39.	530071615	Seal-C'case	62.	530069247	Kit-Fuel Line
17.	530036575	Foam-Air Filter	40.	530032125	Bearing-Inner	63.	530056732	Assy-Fuel Tank (Incl. cap,filter,lines)
18.	530036569	Plate-Air Filter Support	41.	530056547	Shroud			
19.	530015852	Spacer-Choke	42.	530015880	Screw			
20.	530052431	Box-Air	43.	530015810	Screw			
21.	530071357	Kit - Piston (Incl. 22, 23)	44.	530054536	Guard-Muffler			
22.	530055120	Piston Ring	45.	530071363	O-Ring-C'case(kit)			
23.	530015162	Retainer-Piston Pin	46.	530012413	Assy-Crankshaft			

✓ = NEW PART NUMBER FOR THIS IPL * = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

Carburetor Assembly Walbro WA226 #530069754
Zama C1U-W7 #530069971

TYPE 1-6



Carb. Repair Kit

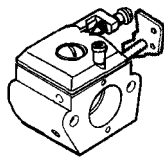
2

Gasket/Dia. Kit

3

Ref.	Part No.	Description
1.	530038403	Limiter Cap
2.	-	Carburetor Repair Kit (KIT = Indicates Contents)
	530069842	Walbro
	530069969	Zama
3.	-	Gasket Diaphragm Kit (● = Indicates Contents)
	530069844	Walbro
	530069970	Zama

Kit - Carburetor Assembly No. 530071635 - WT-631



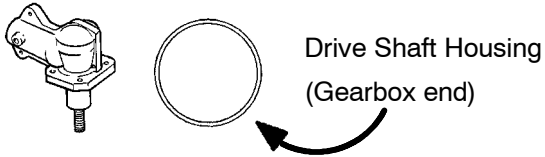
Note: No Repair kits are available for this carburetor, please order the complete assembly part number 530-071635 (WT-631)

PARTS LIST NO. 530088765		WEED EATER® PARTS LIST	MODEL(s) XT600
DATE 4/14/03	REPLACES 530087523-11/18/02		Note: Illustration may differ from actual model due to design changes

★★★★★ Service Reference ★★★★★

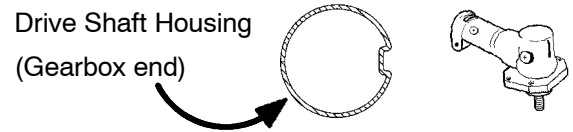
This unit was built with two different style gearboxes and driveshaft housings. When ordering these parts, please identify the type you have and order accordingly.

Previous Style



Part No.	Description
530071374 530053605 530095351	Assy-Gearbox Housing - Driveshaft Cup-Dust

New Style



Part No.	Description
530071584 530071341 530095814	Assy-Gearbox Housing - Driveshaft Cup-Dust

✓ = NEW PART NUMBER FOR THIS IPL

★ = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)