

IPL, 322 L, 323 C, 323 L, 323 LD, 323 R, 323 RJ, 325 C, 325 Cx, 325 L, 325 Lx,  
325 LxT, 325 LDx, 325 Rx, 325 RxT, 325 RDx, 325 RJx, 2002-01, 106 27 84-61

**322L**

**323C,L,LD,R,RJ**

**325C,Cx**

**325L,Lx,LxT,LDx**

**325Rx,RxT,RDx,RJx**

**Spare parts**

**Ersatzteile**

**Pièces détachées**

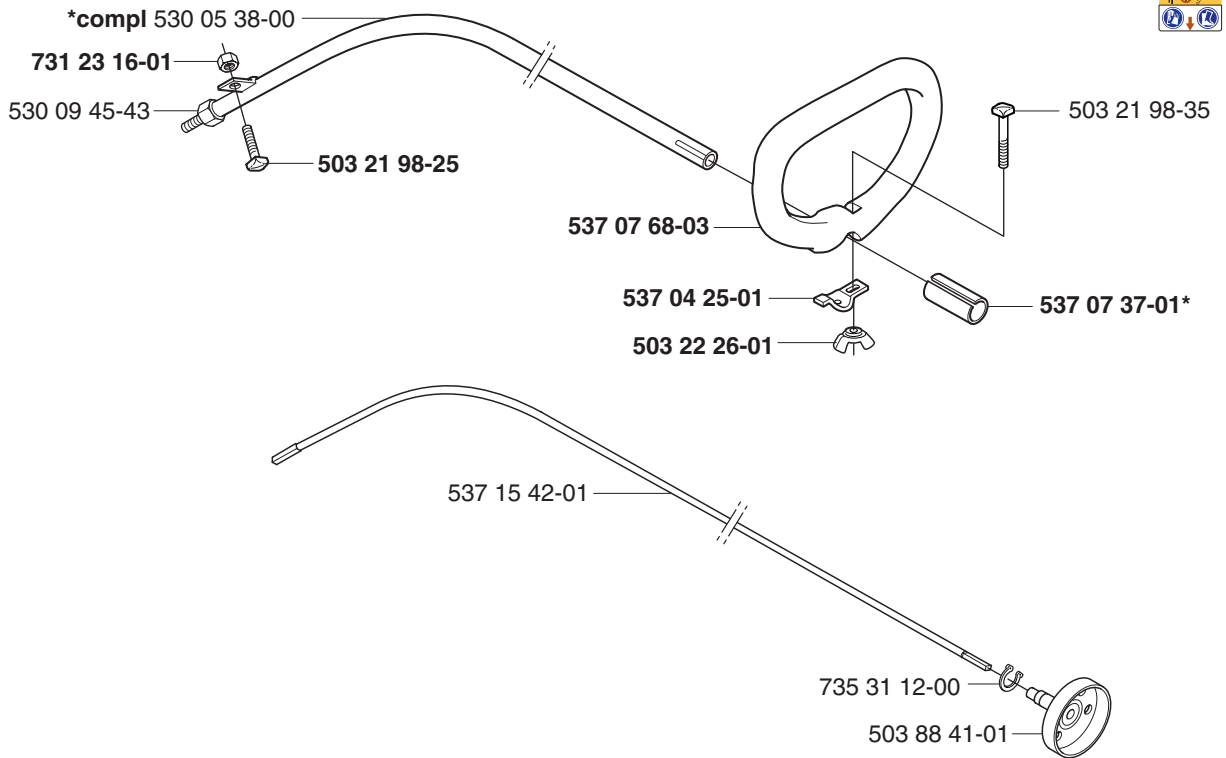
**Reserve onderdelen**

**Repuestos**

**Reservdelar**

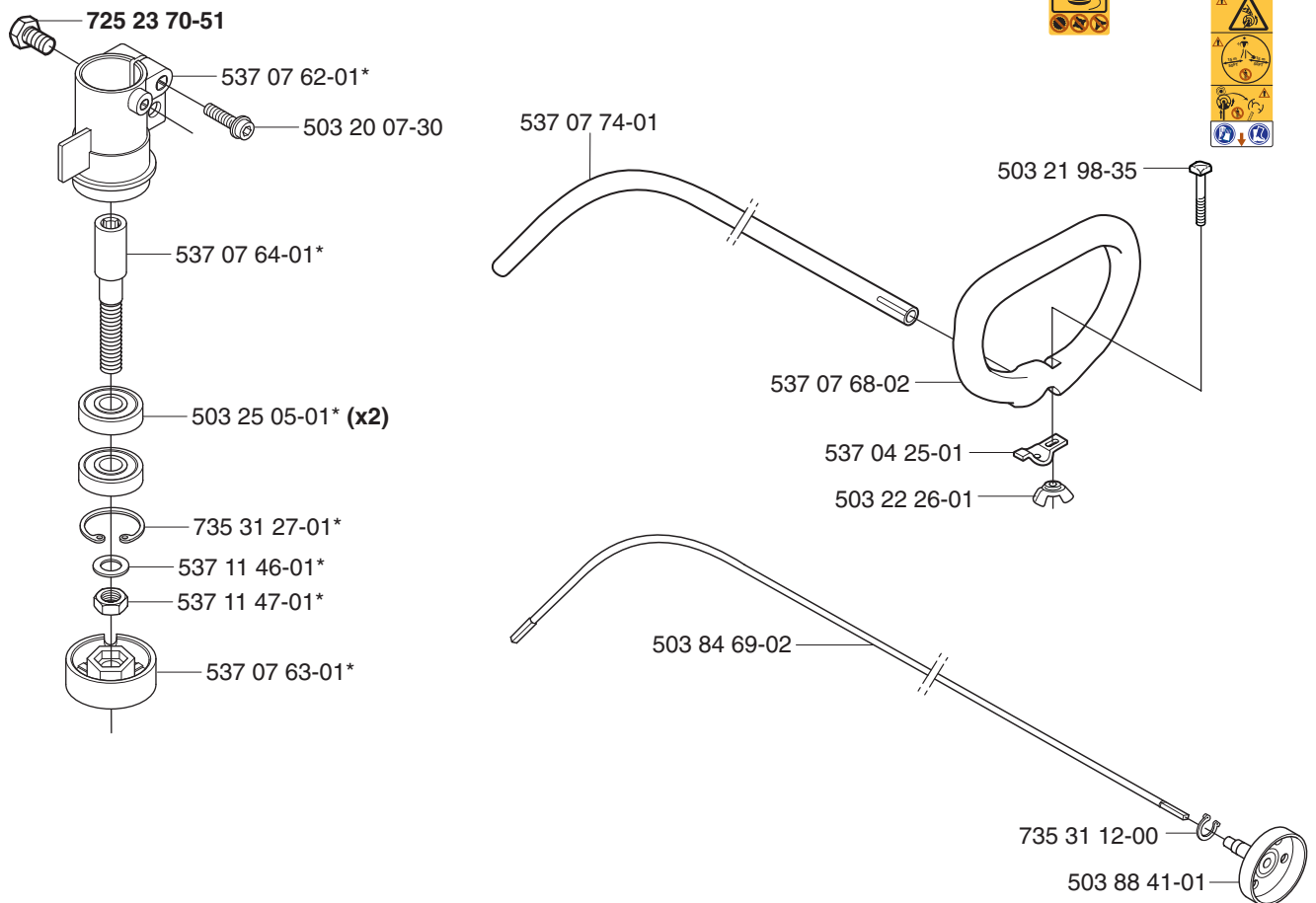
**A** 323C  
325C

503 79 56-01 537 02 76-03



**325Cx**  
\*compl 537 07 65-01

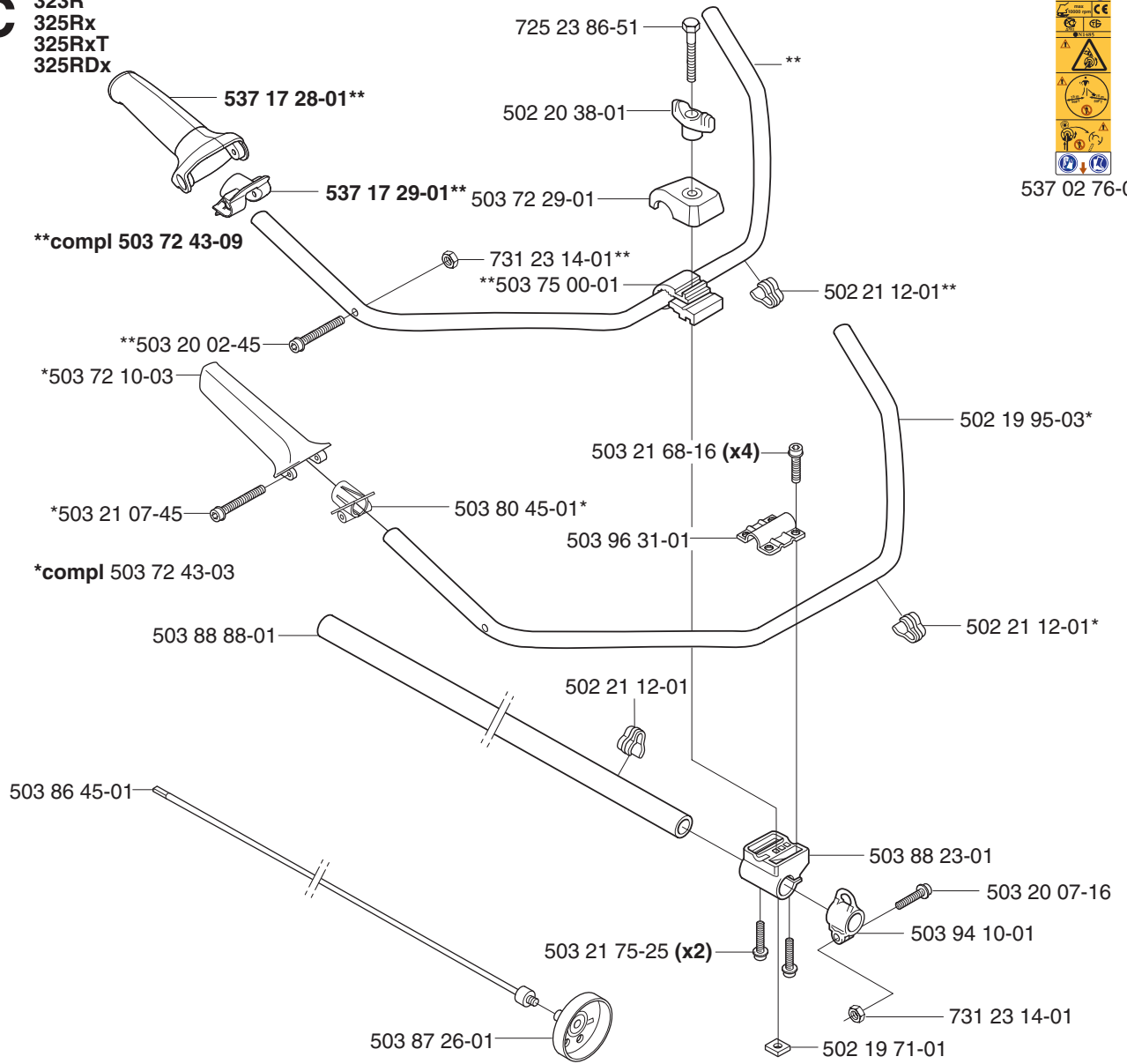
503 79 56-01 537 02 76-03





**C**

323R  
325Rx  
325RxT  
325RDx

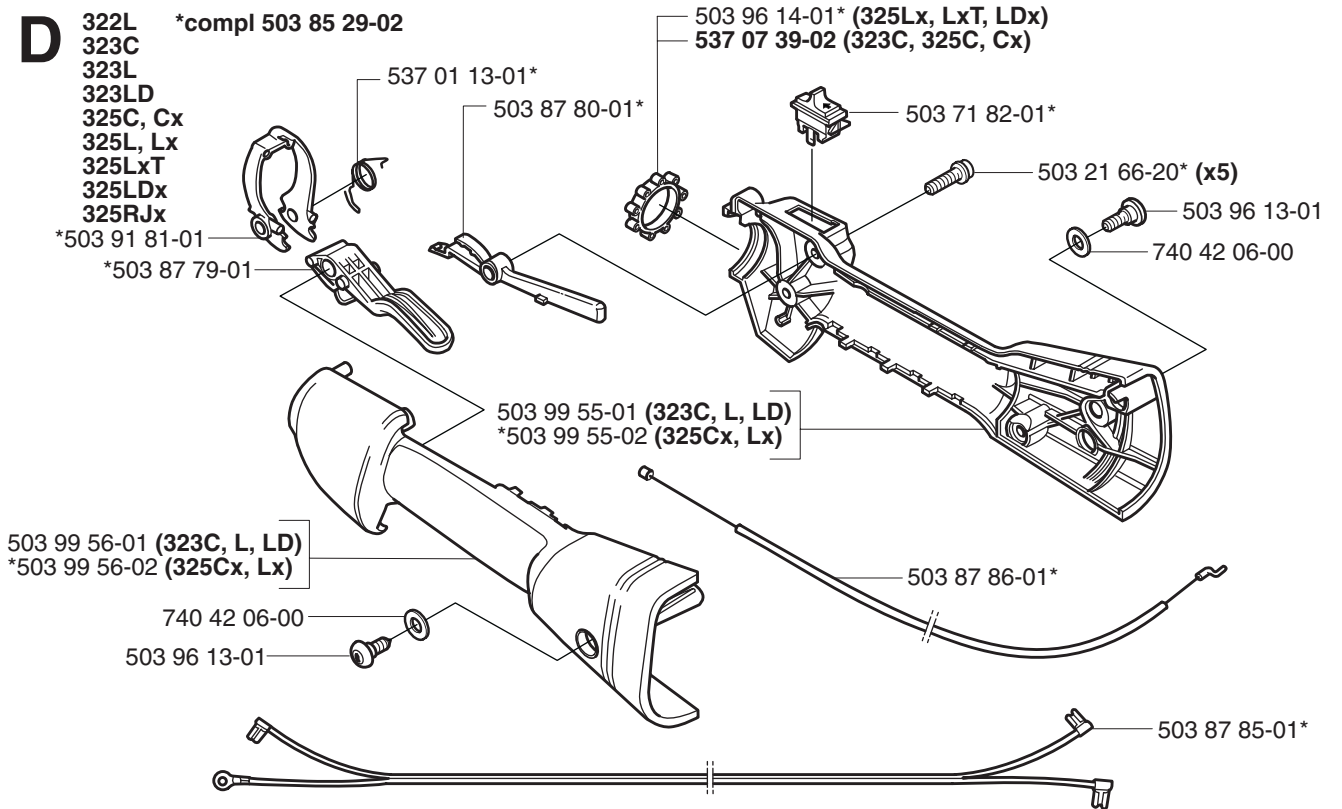


537 02 76-01

**D**

322L  
323C  
323L  
323LD  
325C, Cx  
325L, Lx  
325LxT  
325LDx  
325Rjx

\*compl 503 85 29-02



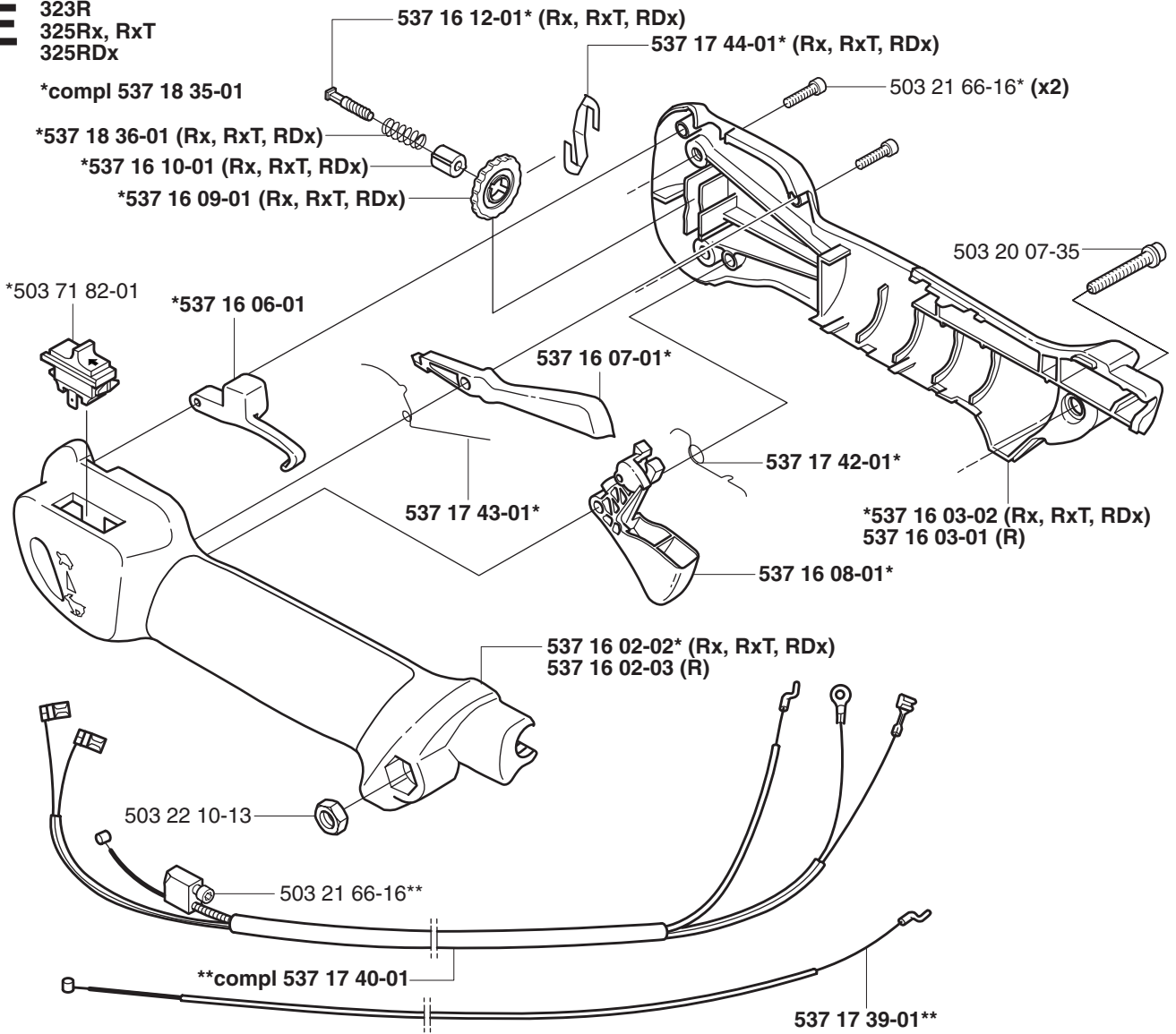
**E** 323R  
325Rx, RxT  
325RDx

\*compl 537 18 35-01

\*537 18 36-01 (Rx, RxT, RDx)

\*537 16 10-01 (Rx, RxT, RDx)

\*537 16 09-01 (Rx, RxT, RDx)

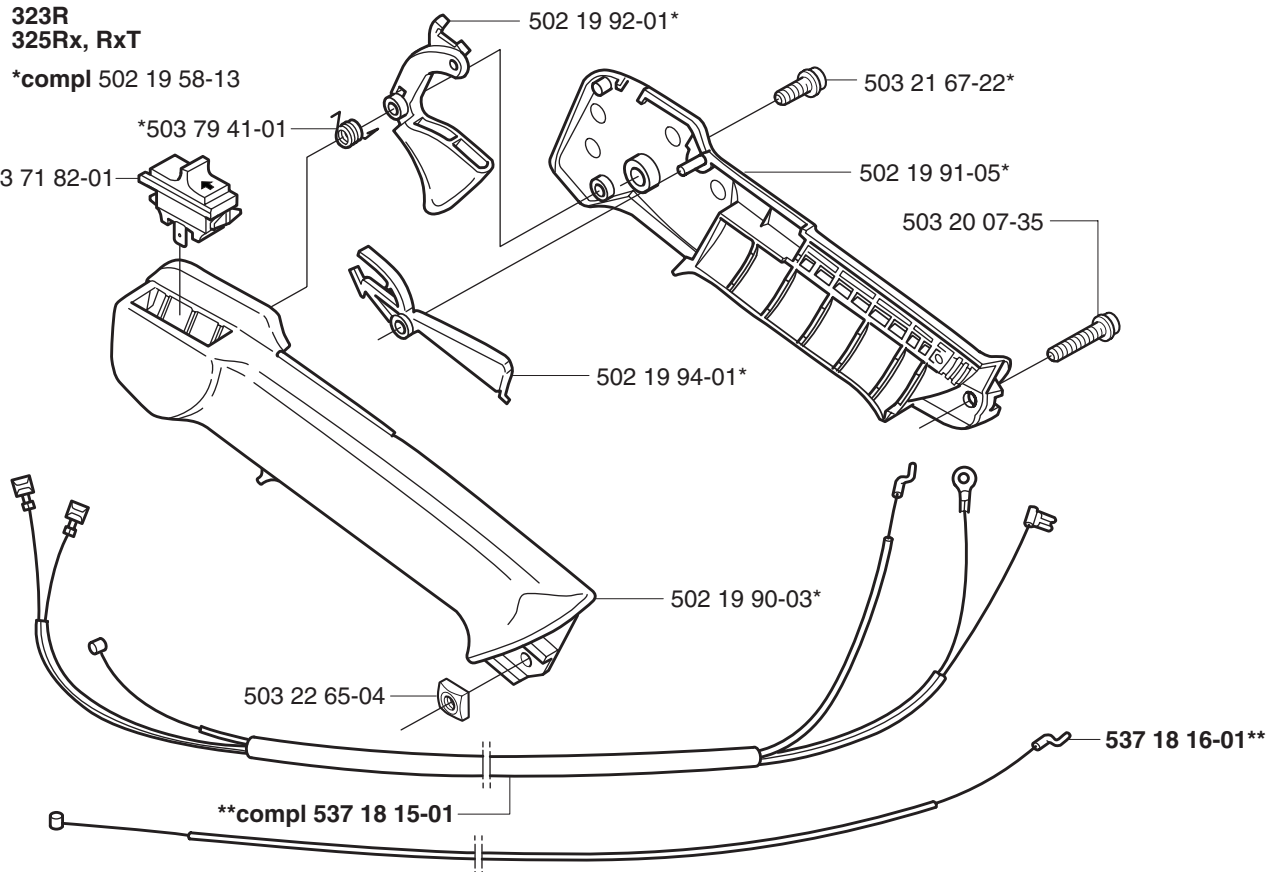


**E** 323R  
325Rx, RxT

\*compl 502 19 58-13

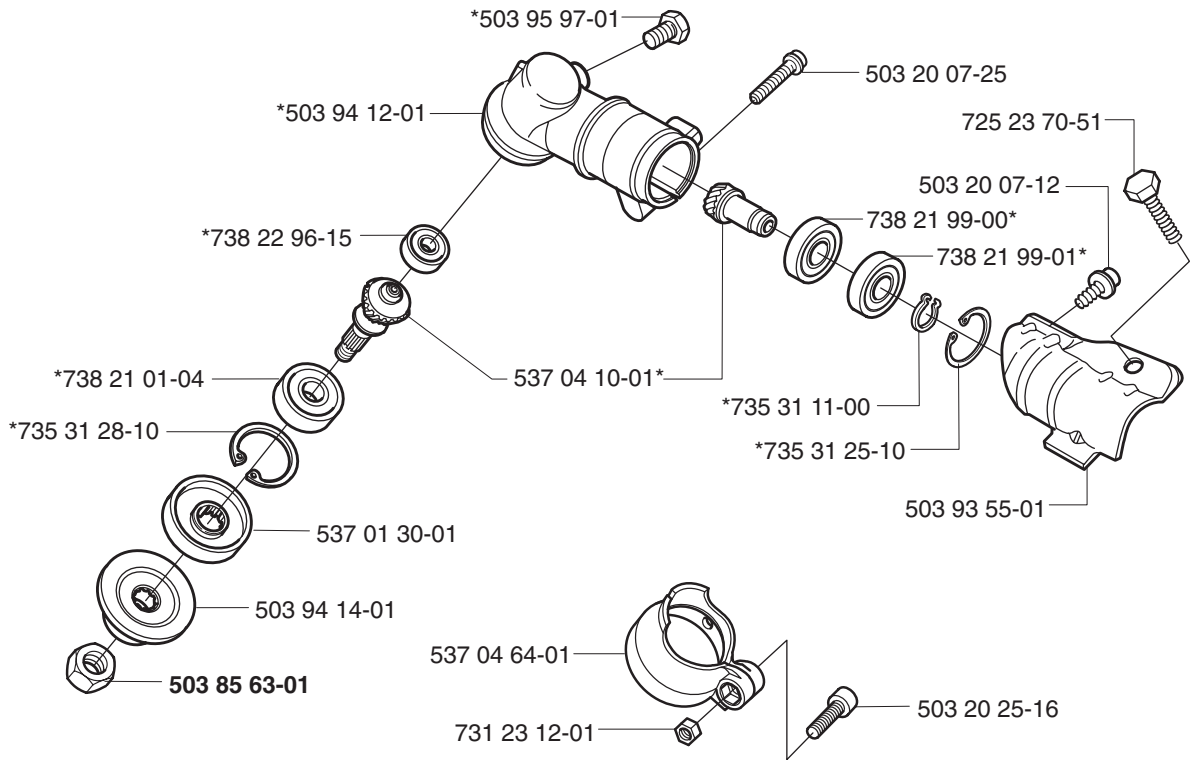
\*503 79 41-01

\*503 71 82-01



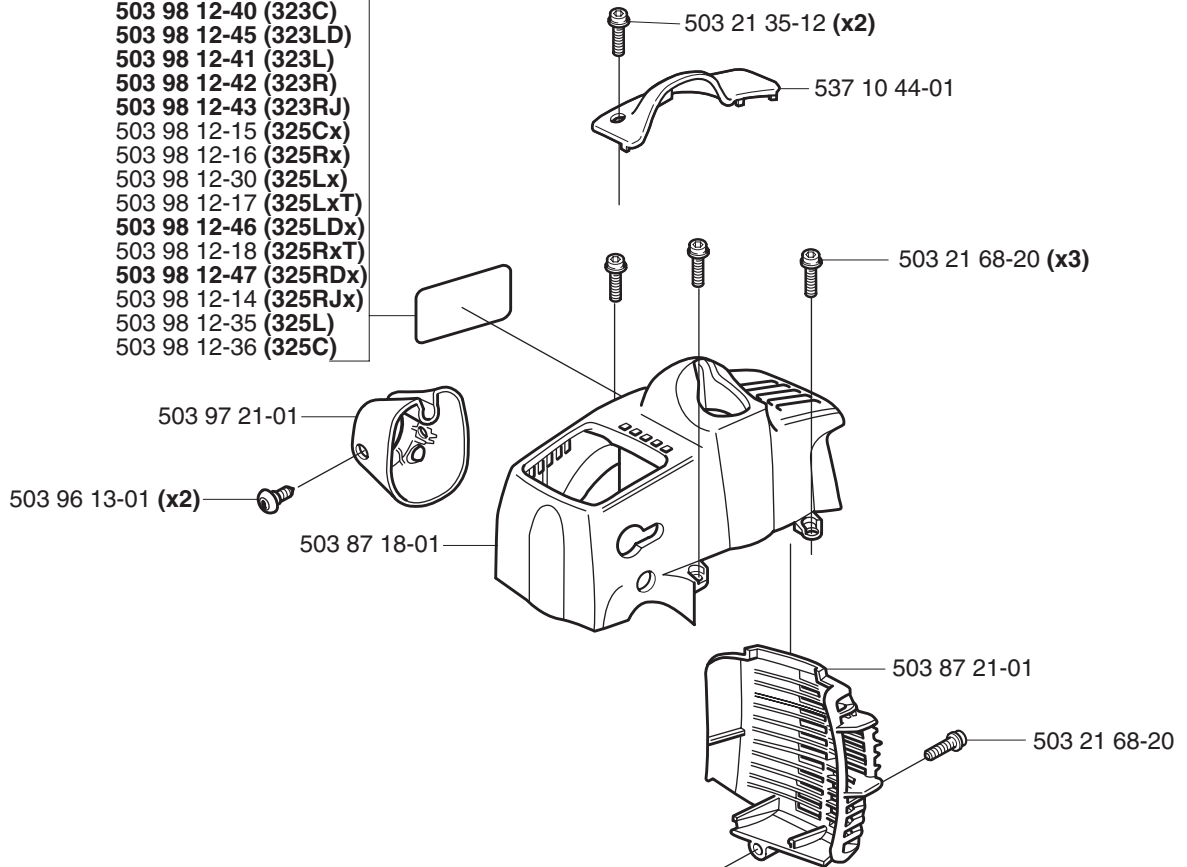
# F

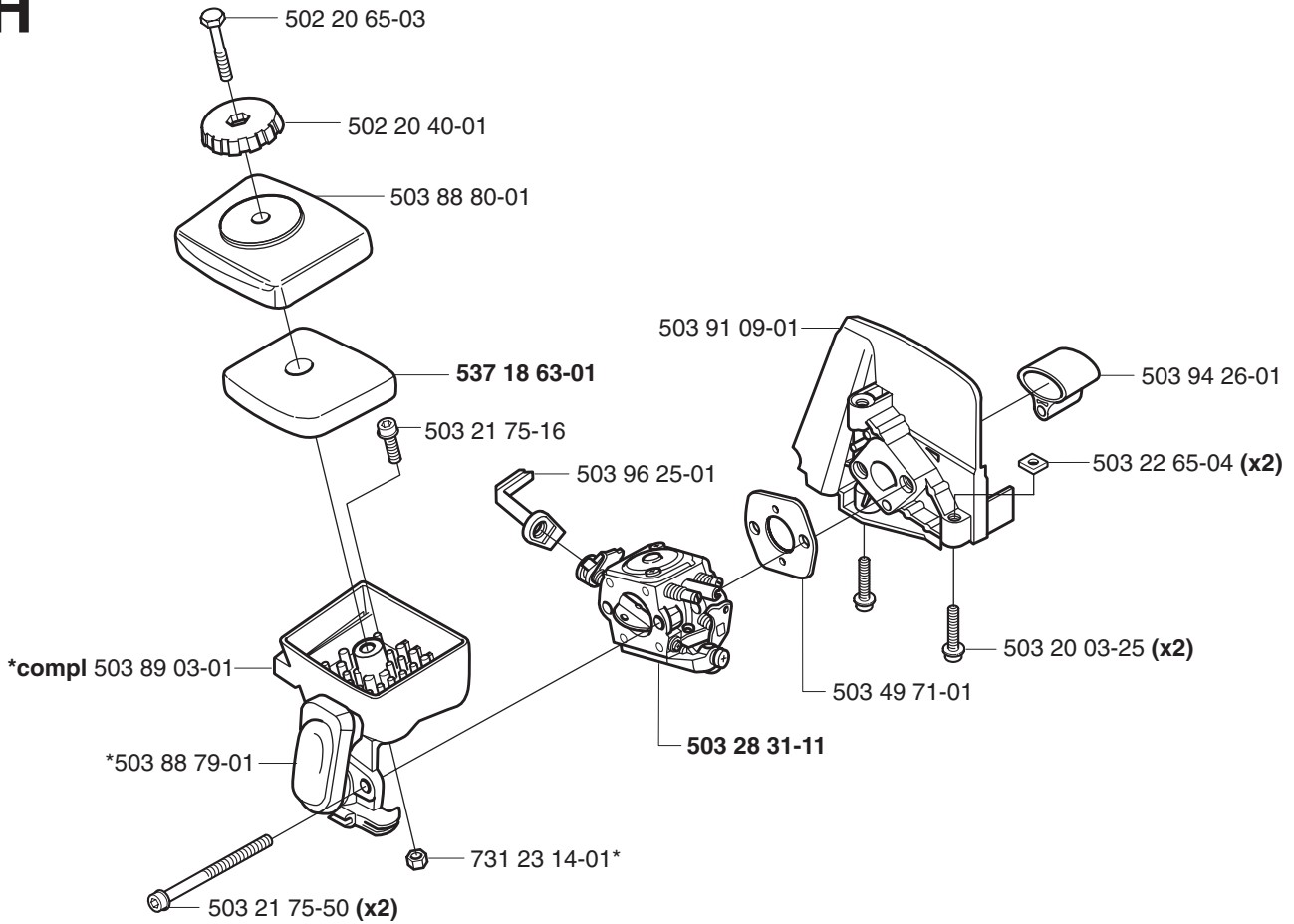
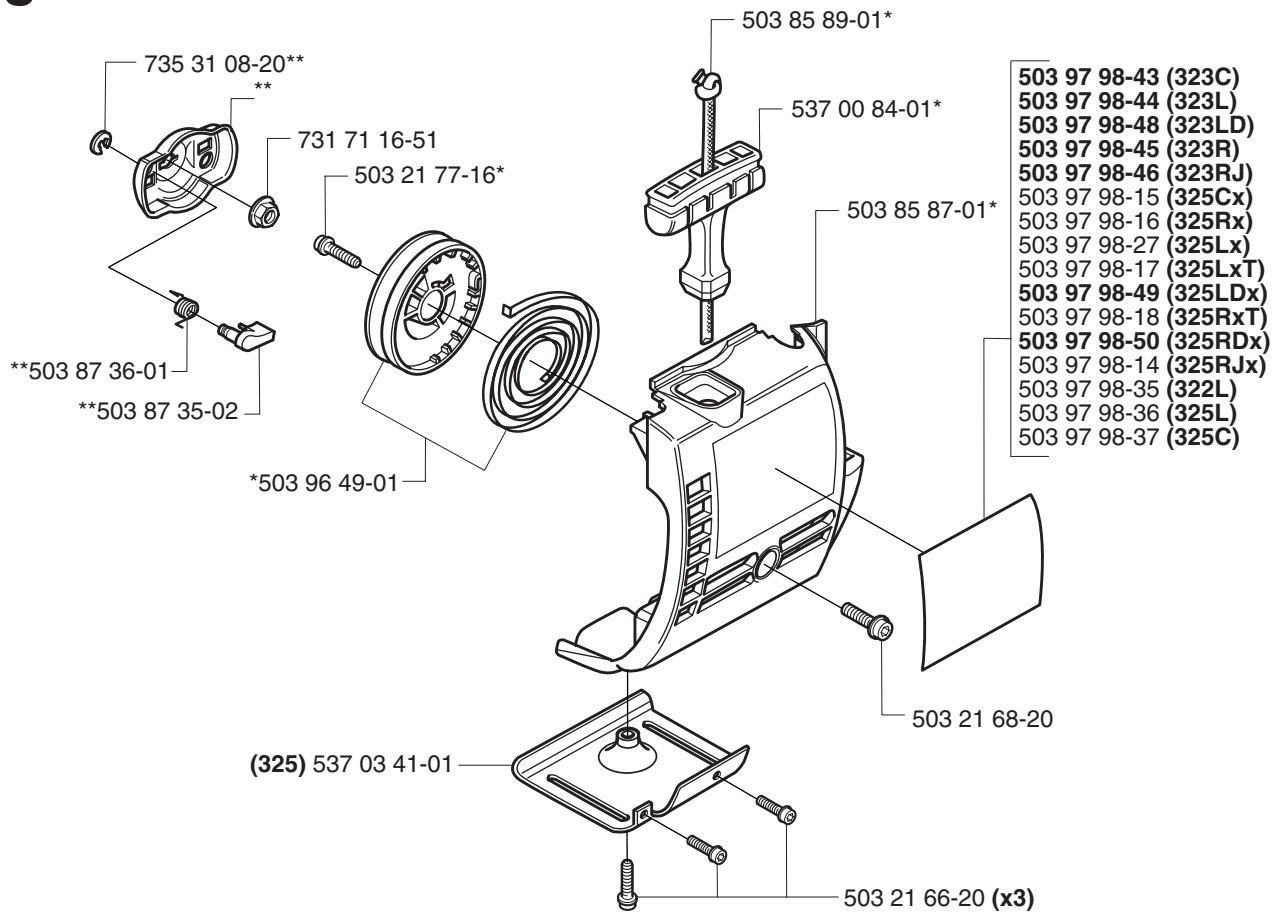
\*compl 503 94 11-01



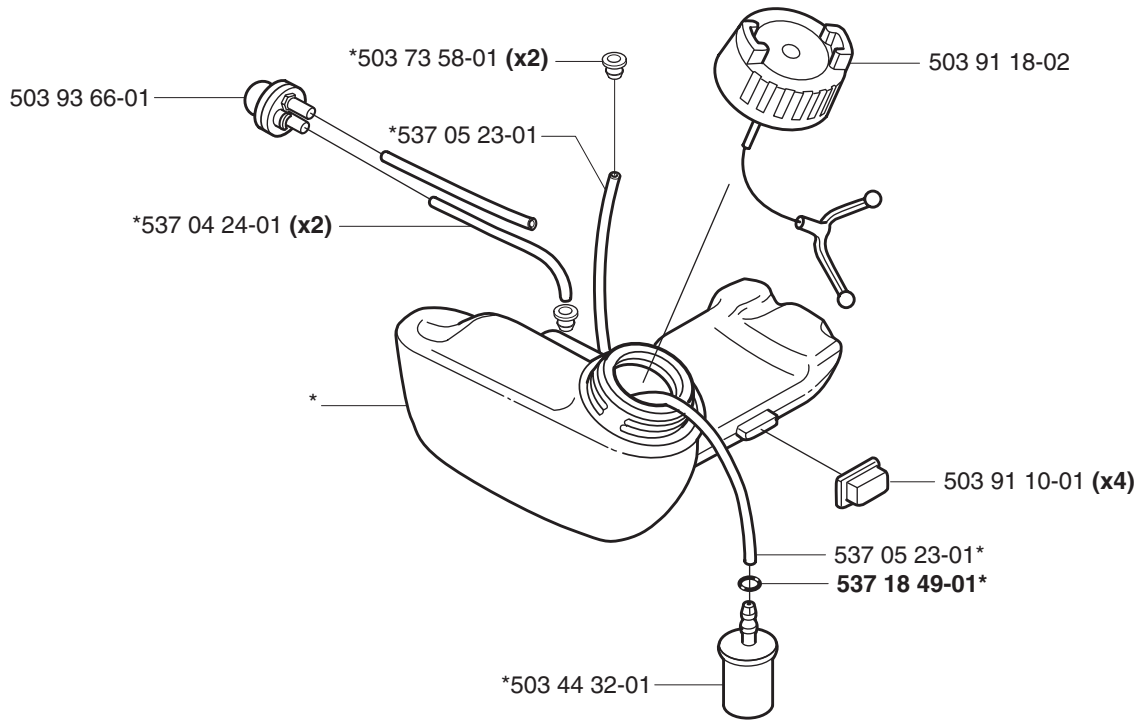
# G

- 503 98 12-02 (322L)
- 503 98 12-40 (323C)
- 503 98 12-45 (323LD)
- 503 98 12-41 (323L)
- 503 98 12-42 (323R)
- 503 98 12-43 (323RJ)
- 503 98 12-15 (325Cx)
- 503 98 12-16 (325Rx)
- 503 98 12-30 (325Lx)
- 503 98 12-17 (325LxT)
- 503 98 12-46 (325LDx)
- 503 98 12-18 (325RxT)
- 503 98 12-47 (325RDx)
- 503 98 12-14 (325RJx)
- 503 98 12-35 (325L)
- 503 98 12-36 (325C)

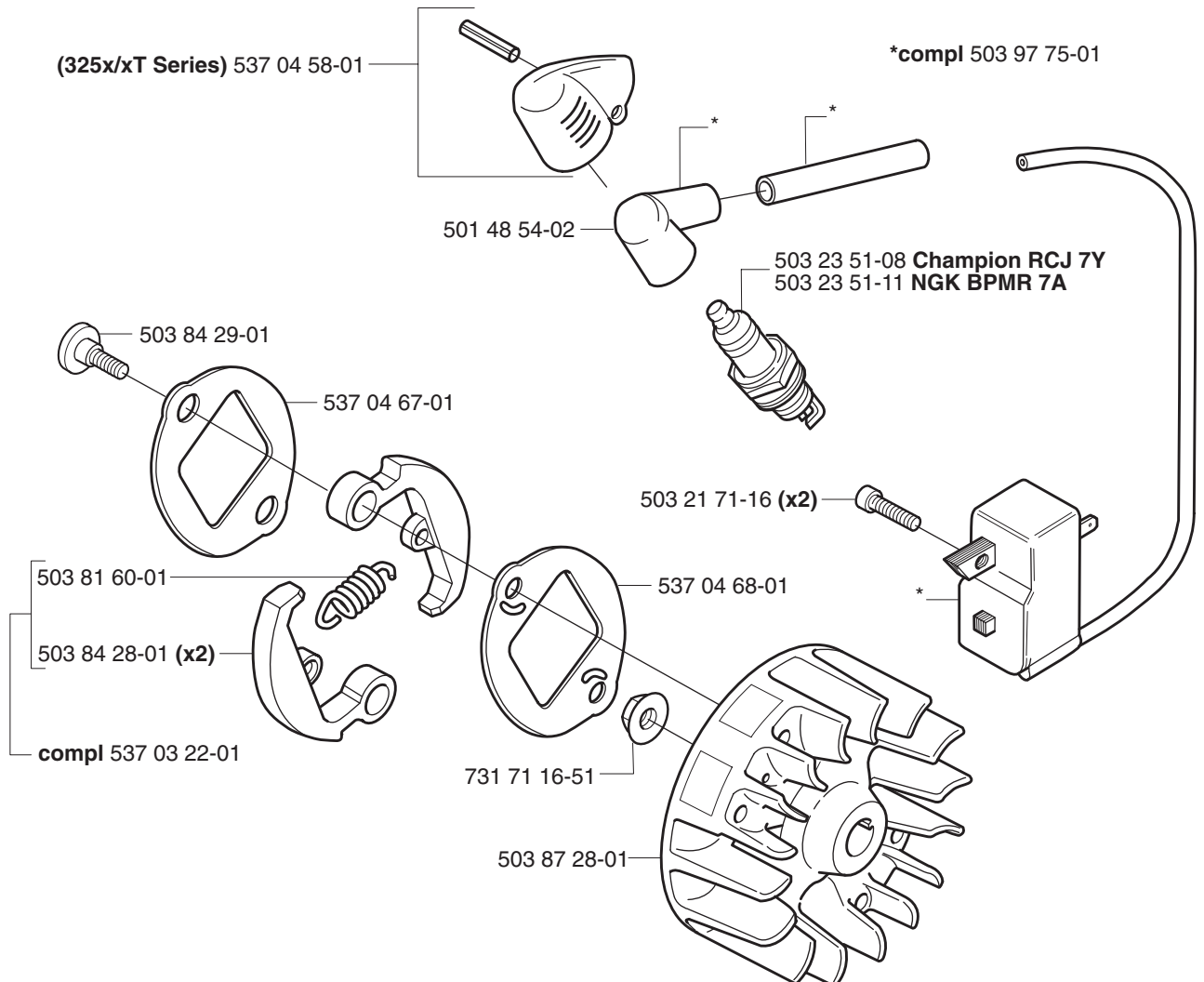


**H****J****\*\*compl** 503 87 33-02**\*compl** 503 85 28-01

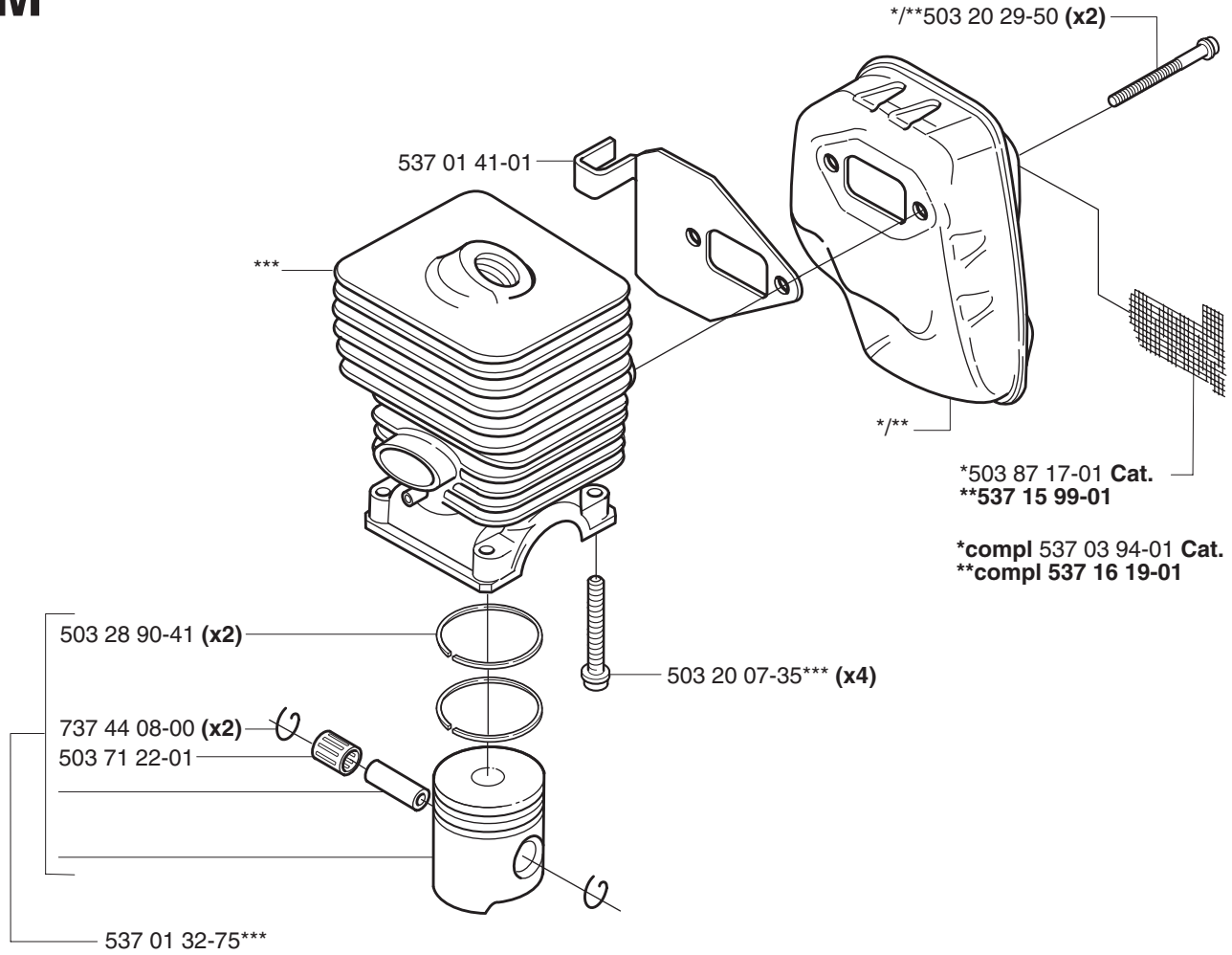
**K** \*compl 537 06 86-01



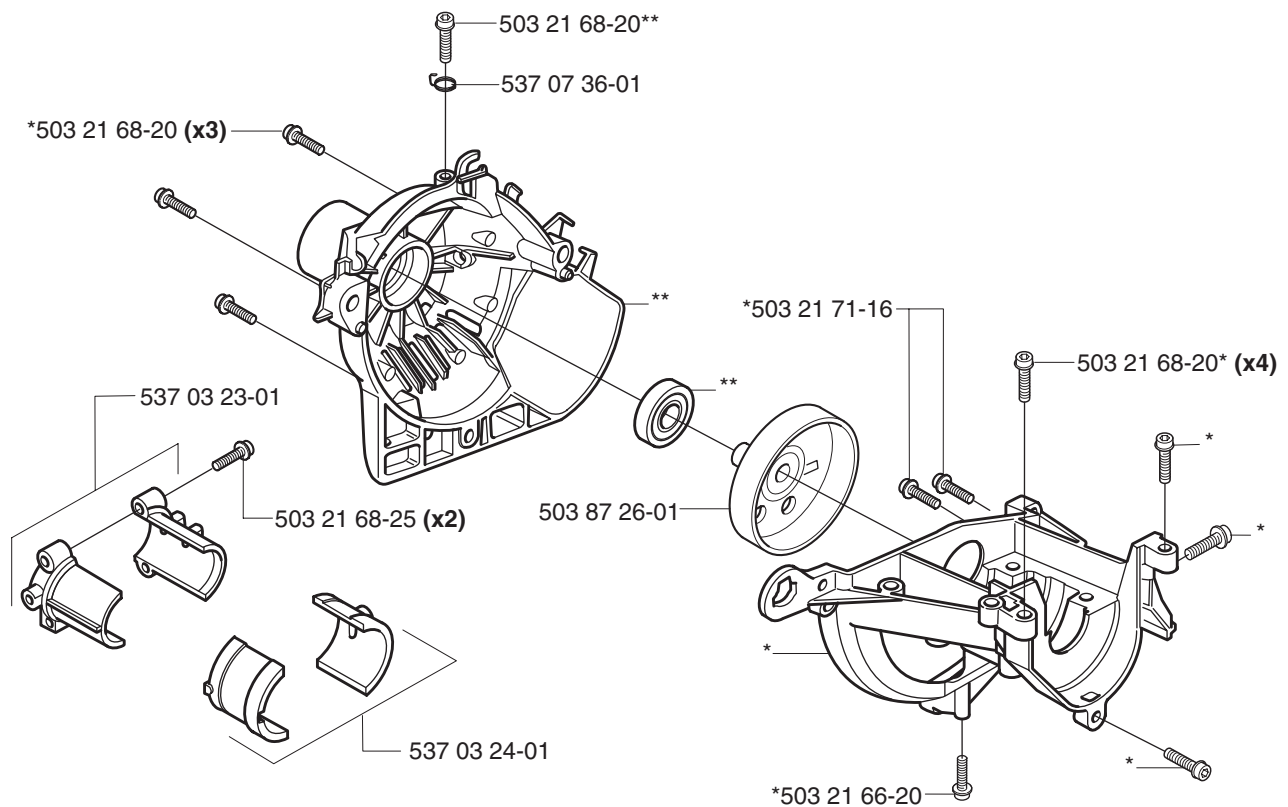
**L**



**M** \*\*\*compl 537 03 20-05

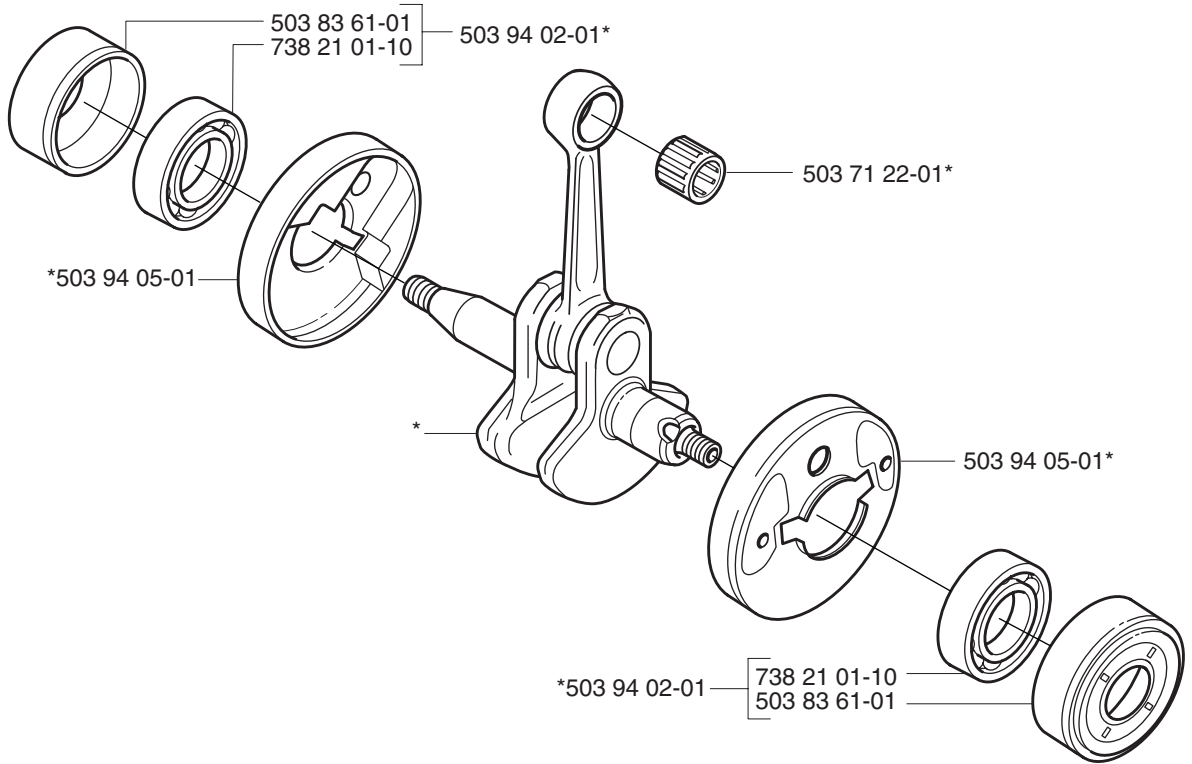


**N** \*compl 537 04 11-01  
\*\*compl 537 04 12-03



**P**

\*compl 503 85 24-74

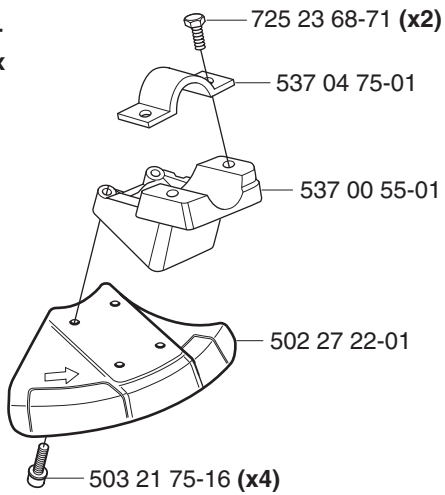


**Q**

**Accessories  
Zubehöre  
Accessoires  
Acessorios  
Tillbehör**

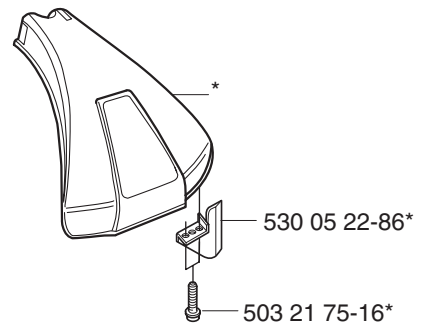
\*compl 537 02 21-01

323R  
325Rx  
325RxT  
325RDx



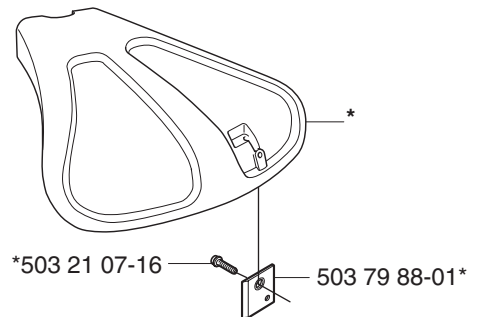
\*compl 537 02 61-01

323C  
325C



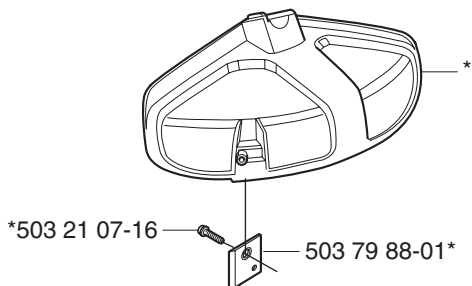
\*compl 537 07 67-01

325Cx



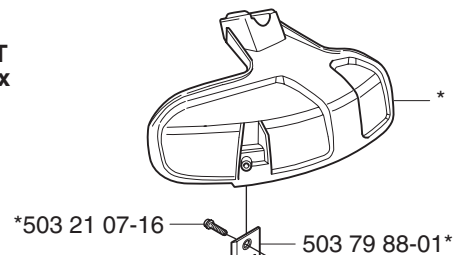
\*compl 503 93 42-02

323R  
325Rx  
325Rjx  
325RxT  
325RDx

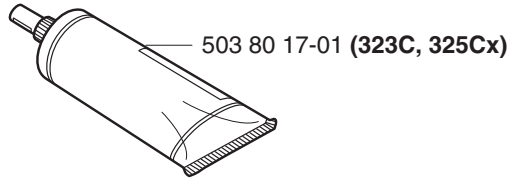
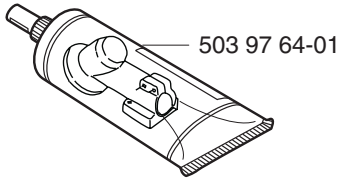
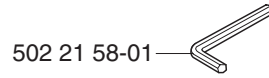
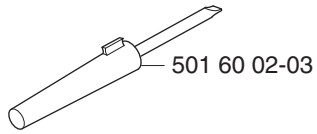
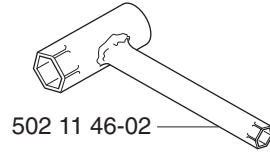
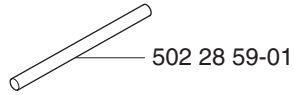


\*compl 503 97 71-01

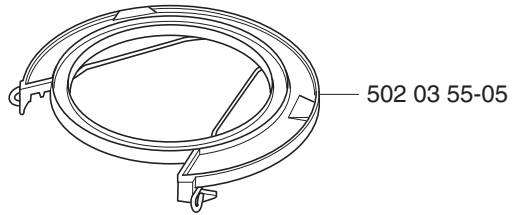
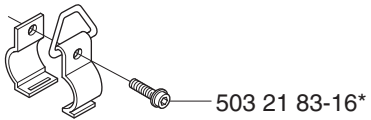
322L  
323L  
323LD  
325Lx  
325LxT  
325LDx



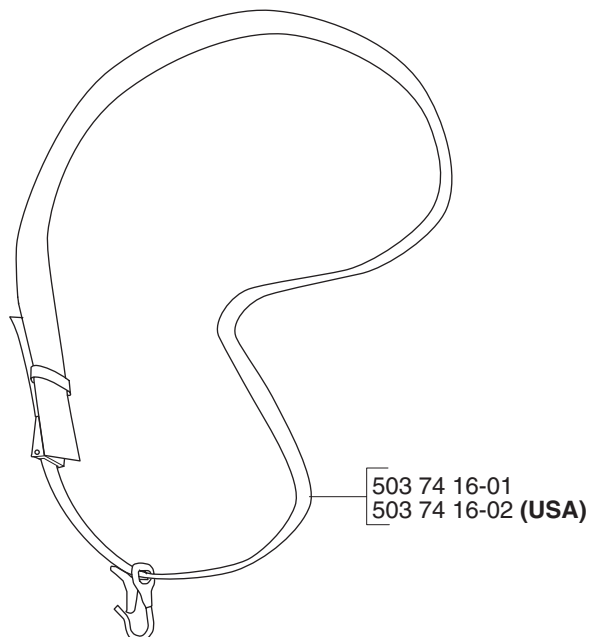
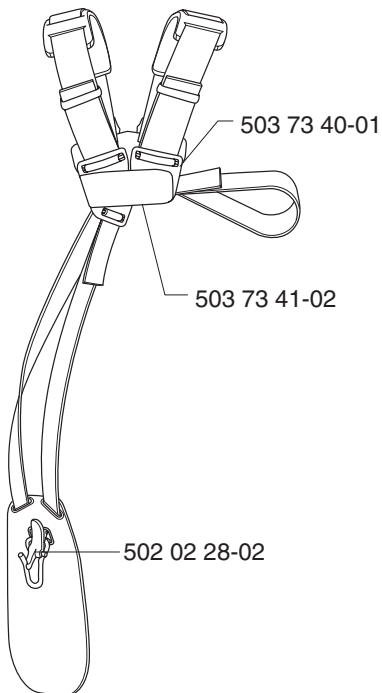
**Q** Accessories  
Zubehöre  
Accessoires  
Acessorios  
Tillbehör

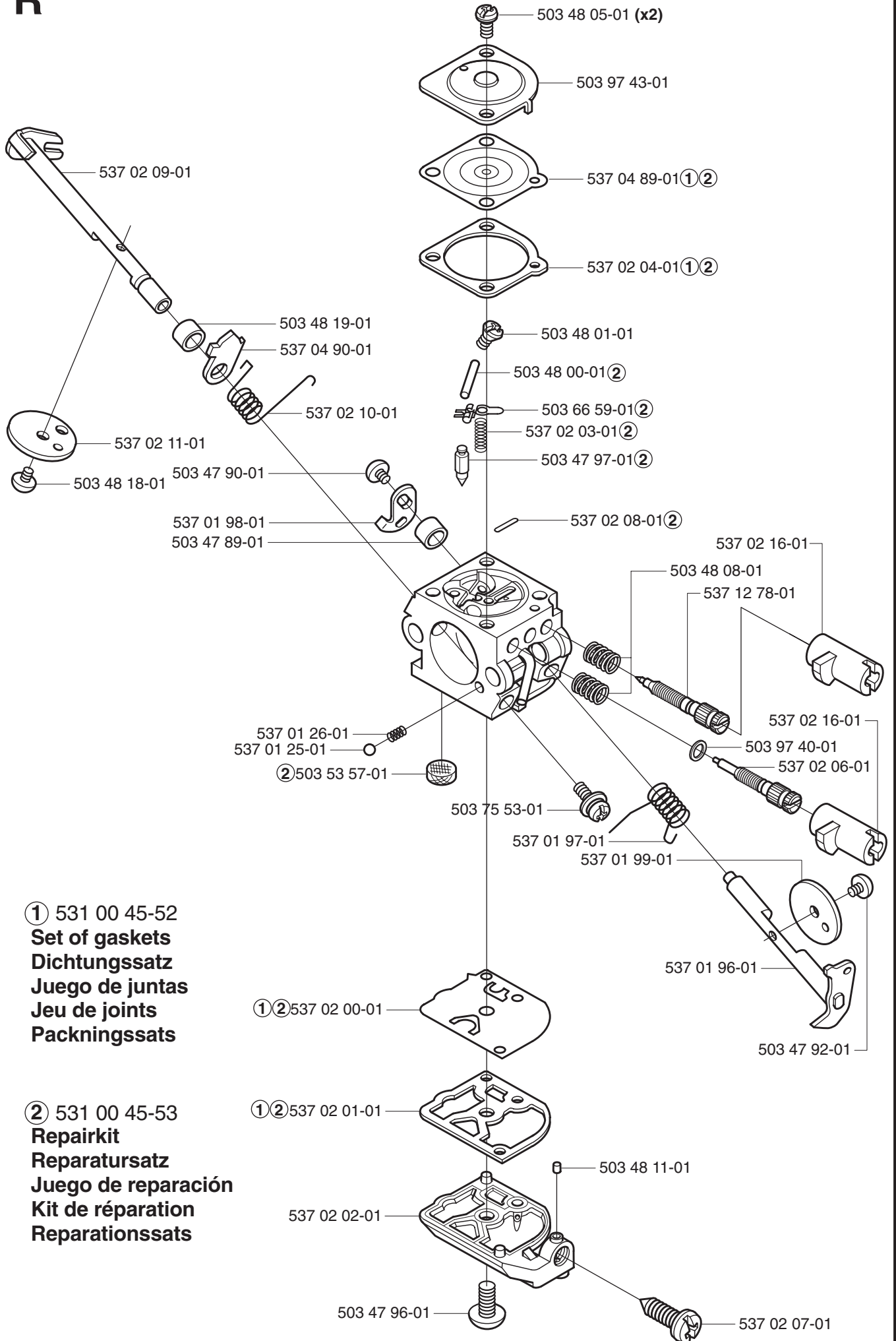


\*compl 501 78 33-01



compl 503 73 63-03  
compl 503 73 63-04 (USA)





① 531 00 45-52  
**Set of gaskets**  
**Dichtungssatz**  
**Juego de juntas**  
**Jeu de joints**  
**Packningssats**

② 531 00 45-53  
**Repairkit**  
**Reparatursatz**  
**Juego de reparación**  
**Kit de réparation**  
**Reparationsssats**

322L, 323C,L,LD,R,RJ, 325C,Cx,L,Lx,LxT,LDx,Rx,RxT,RDx,RJx

PART NUMBER	SQUARE NOTE	PART NUMBER	SQUARE NOTE	PART NUMBER	SQUARE NOTE	PART NUMBER	SQUARE NOTE
501 48 54-02	L	503 53 57-01	R	503 94 12-01	F	537 01 99-01	R
501 60 02-03	Q	503 66 59-01	R	503 94 14-01	F	537 02 00-01	R
501 78 33-01	Q	503 70 80-04	B	503 94 26-01	H	537 02 01-01	R
502 02 28-02	Q	503 71 22-01	MP	503 95 97-01	F	537 02 02-01	R
502 03 55-05	Q	503 71 54-01	B	503 96 13-01	DG	537 02 03-01	R
502 11 46-02	Q	503 71 82-01	DE	503 96 14-01	D	537 02 04-01	R
502 19 58-13	E	503 72 10-03	C	503 96 25-01	H	537 02 06-01	R
502 19 71-01	BC	503 72 29-01	C	503 96 31-01	C	537 02 07-01	R
502 19 90-03	E	503 72 43-03	C	503 96 49-01	J	537 02 08-01	R
502 19 91-05	E	503 72 43-09	C N	503 97 21-01	G	537 02 09-01	R
502 19 92-01	E	503 73 40-01	Q	503 97 40-01	R	537 02 10-01	R
502 19 94-01	E	503 73 41-02	Q	503 97 43-01	R	537 02 11-01	R
502 19 95-03	C	503 73 58-01	K	503 97 64-01	Q	537 02 16-01	R
502 20 38-01	BC	503 73 63-03	Q	503 97 71-01	Q	537 02 21-01	Q
502 20 40-01	H	503 73 63-04	Q	503 97 75-01	L	537 02 61-01	Q
502 20 65-03	H	503 74 16-01	Q	503 97 98-14	J	537 02 76-01	BC
502 21 12-01	C	503 74 16-02	Q	503 97 98-15	J	537 02 76-03	A
502 21 58-01	Q	503 75 00-01	C	503 97 98-16	J	537 03 20-05	M
502 27 22-01	Q	503 75 53-01	R	503 97 98-17	J	537 03 22-01	L
502 28 59-01	Q	503 78 52-01	B	503 97 98-18	J	537 03 23-01	N
503 20 02-10	B	503 79 41-01	E	503 97 98-27	J	537 03 24-01	N
503 20 02-45	C	503 79 56-01	AB	503 97 98-35	J	537 03 41-01	J
503 20 03-25	H	503 79 88-01	Q	503 97 98-36	J	537 03 94-01	M
503 20 07-12	F	503 80 17-01	Q	503 97 98-37	J	537 04 10-01	F
503 20 07-16	BC	503 80 45-01	C	503 97 98-43	J N	537 04 11-01	N
503 20 07-25	BF	503 81 60-01	L	503 97 98-44	J N	537 04 12-03	N
503 20 07-30	A	503 83 61-01	P	503 97 98-45	J N	537 04 24-01	K
503 20 07-35	EM	503 84 28-01	L	503 97 98-46	J N	537 04 25-01	A N
503 20 25-16	F	503 84 29-01	L	503 97 98-48	J N	537 04 58-01	L
503 20 29-50	M	503 84 69-02	A	503 97 98-49	J N	537 04 64-01	F
503 21 07-16	Q	503 85 24-74	P	503 97 98-50	J N	537 04 67-01	L
503 21 07-45	C	503 85 28-01	J	503 98 12-02	G	537 04 68-01	L
503 21 35-12	G	503 85 29-02	D	503 98 12-14	G	537 04 75-01	Q
503 21 66-16	E	503 85 63-01	F	503 98 12-15	G	537 04 89-01	R
503 21 66-20	DNJ	503 85 87-01	J	503 98 12-16	G	537 04 90-01	R
503 21 67-22	E	503 85 89-01	J	503 98 12-17	G	537 05 23-01	K
503 21 68-16	BC	503 86 45-01	BC	503 98 12-18	G	537 06 86-01	K N
503 21 68-20	GJN	503 87 17-01	M	503 98 12-30	G	537 07 36-01	N
503 21 68-25	N	503 87 18-01	G	503 98 12-35	G	537 07 37-01	A N
503 21 71-16	NL	503 87 19-01	B	503 98 12-36	G	537 07 39-02	D N
503 21 75-16	HQ	503 87 19-03	B	503 98 12-40	G N	537 07 62-01	A
503 21 75-25	C	503 87 21-01	G	503 98 12-41	G N	537 07 63-01	A
503 21 75-50	H	503 87 26-01	BCN	503 98 12-42	G N	537 07 64-01	A
503 21 77-16	J	503 87 28-01	L	503 98 12-43	G N	537 07 65-01	A
503 21 83-16	Q	503 87 33-02	J	503 98 12-45	G N	537 07 67-01	Q
503 21 98-25	A N	503 87 35-02	J	503 98 12-46	G N	537 07 68-02	A
503 21 98-35	A N	503 87 36-01	J	503 98 12-47	G N	537 07 68-03	A N
503 22 10-13	E	503 87 79-01	D	503 98 54-01	B	537 07 74-01	A
503 22 26-01	A N	503 87 80-01	D	503 99 55-01	D	537 08 27-01	B
503 22 65-04	EH	503 87 85-01	D	503 99 55-02	D	537 08 30-01	B
503 23 00-61	B	503 87 86-01	D	503 99 56-01	D	537 10 10-01	B
503 23 51-08	L	503 87 90-01	B	503 99 56-02	D	537 10 44-01	G
503 23 51-11	L	503 88 23-01	C	503 99 78-01	B	537 11 46-01	A
503 25 05-01	A	503 88 41-01	A	530 05 22-86	Q	537 11 47-01	A
503 28 31-11	HR N	503 88 79-01	H	530 05 38-00	A	537 12 78-01	R N
503 28 90-41	M	503 88 80-01	H	530 09 45-43	A	537 15 42-01	A
503 44 32-01	K	503 88 88-01	BC	531 00 45-52	R	537 15 99-01	M N
503 47 89-01	R	503 89 03-01	H	537 00 55-01	Q	537 16 02-02	E N
503 47 90-01	R	503 91 09-01	H	537 00 84-01	J	537 16 02-03	E N
503 47 92-01	R	503 91 10-01	K	537 01 13-01	D	537 16 03-01	E N
503 47 96-01	R	503 91 18-02	K	537 01 16-01	B	537 16 03-02	E N
503 47 97-01	R	503 91 81-01	D	537 01 19-01	B	537 16 06-01	E N
503 48 00-01	R	503 93 42-02	Q	537 01 25-01	R	537 16 07-01	E N
503 48 01-01	R	503 93 55-01	F	537 01 26-01	R	537 16 08-01	E N
503 48 05-01	R	503 93 66-01	K	537 01 30-01	F	537 16 09-01	E N
503 48 08-01	R	503 94 02-01	P	537 01 32-75	M	537 16 10-01	E N
503 48 11-01	R	503 94 03-01	B	537 01 41-01	M	537 16 12-01	E N
503 48 18-01	R	503 94 05-01	P	537 01 96-01	R	537 16 19-01	M N
503 48 19-01	R	503 94 10-01	BC	537 01 97-01	R	537 17 28-01	C N
503 49 71-01	H	503 94 11-01	F	537 01 98-01	R	537 17 29-01	C N

N = New part, Neues teil,  
 Nouvelle piece, Nueva pieza  
 Ny detalj

322L, 323C,L,LD,R,RJ, 325C,Cx,L,Lx,LxT,LDx,Rx,RxT,RDx,RJx

PART NUMBER	SQUARE	NOTE	PART NUMBER	SQUARE	NOTE	PART NUMBER	SQUARE	NOTE	PART NUMBER	SQUARE	NOTE
537 17 29-01	C	N									
537 17 39-01	E	N									
537 17 40-01	E	N									
537 17 42-01	E	N									
537 17 43-01	E	N									
537 17 44-01	E	N									
537 18 15-01	E	N									
537 18 16-01	E	N									
537 18 35-01	E	N									
537 18 36-01	E	N									
537 18 49-01	K	N									
537 18 63-01	H	N									
725 23 68-71	Q										
725 23 70-51	AF										
725 23 78-51	B										
725 23 79-51	B										
725 23 80-51	B										
725 23 86-51	C										
731 23 12-01	F										
731 23 14-01	BCH										
731 23 16-01	A	N									
731 71 16-51	JL										
735 31 08-20	J										
735 31 11-00	F										
735 31 12-00	A										
735 31 25-10	F										
735 31 27-01	A										
735 31 28-10	F										
735 58 08-10	B										
737 44 08-00	M										
738 21 01-04	F										
738 21 01-10	P										
738 21 99-00	F										
738 21 99-01	F										
738 22 96-15	F										
740 42 06-00	D										
740 43 15-00	B										

N = New part, Neues teil,  
 Nouvelle piece, Nueva pieza  
 Ny detalj