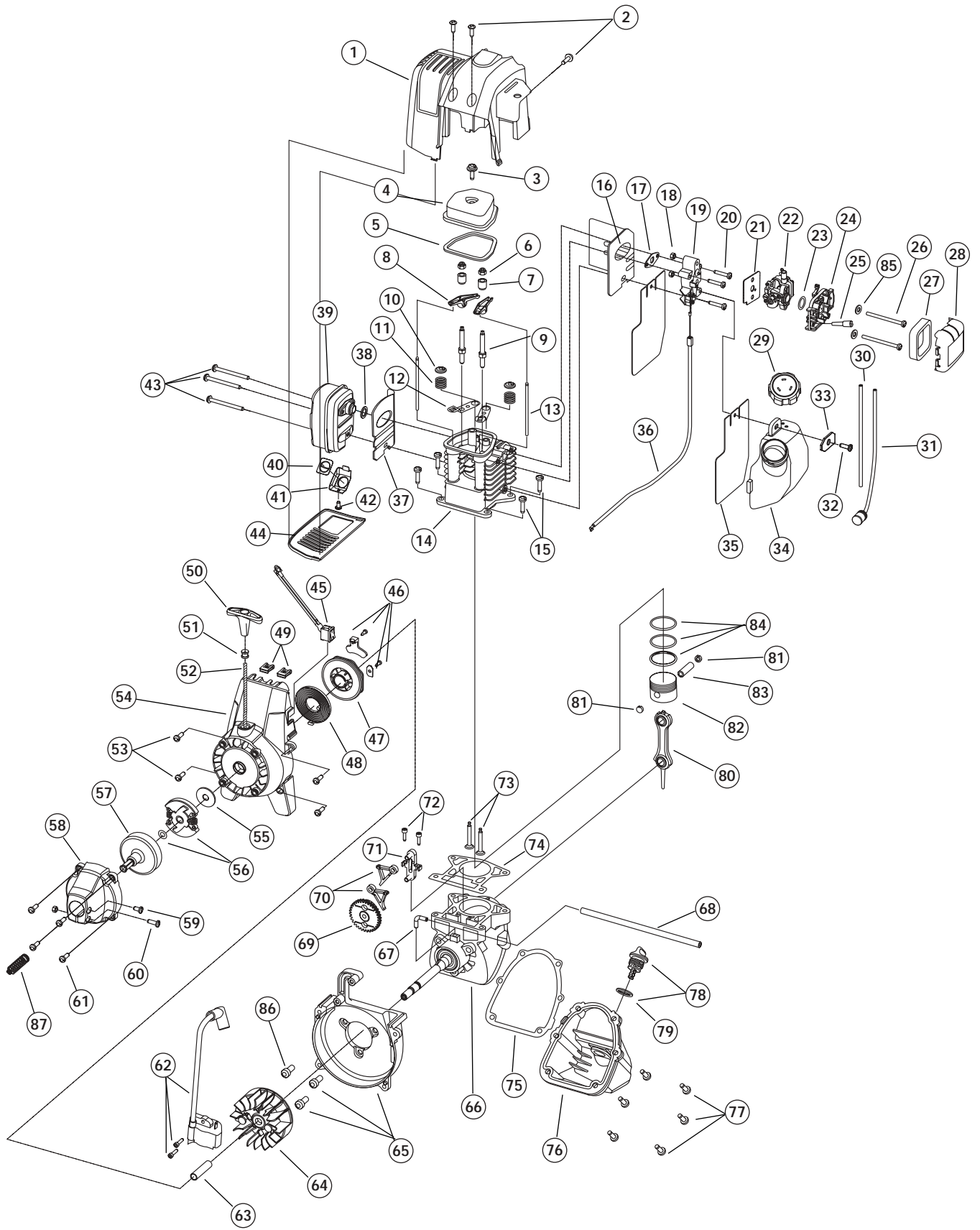


ENGINE PARTS - MODEL 825r
4-CYCLE GAS TRIMMER
PPN- 41AD825A034



ENGINE PARTS - MODEL 825r

4-CYCLE GAS TRIMMER

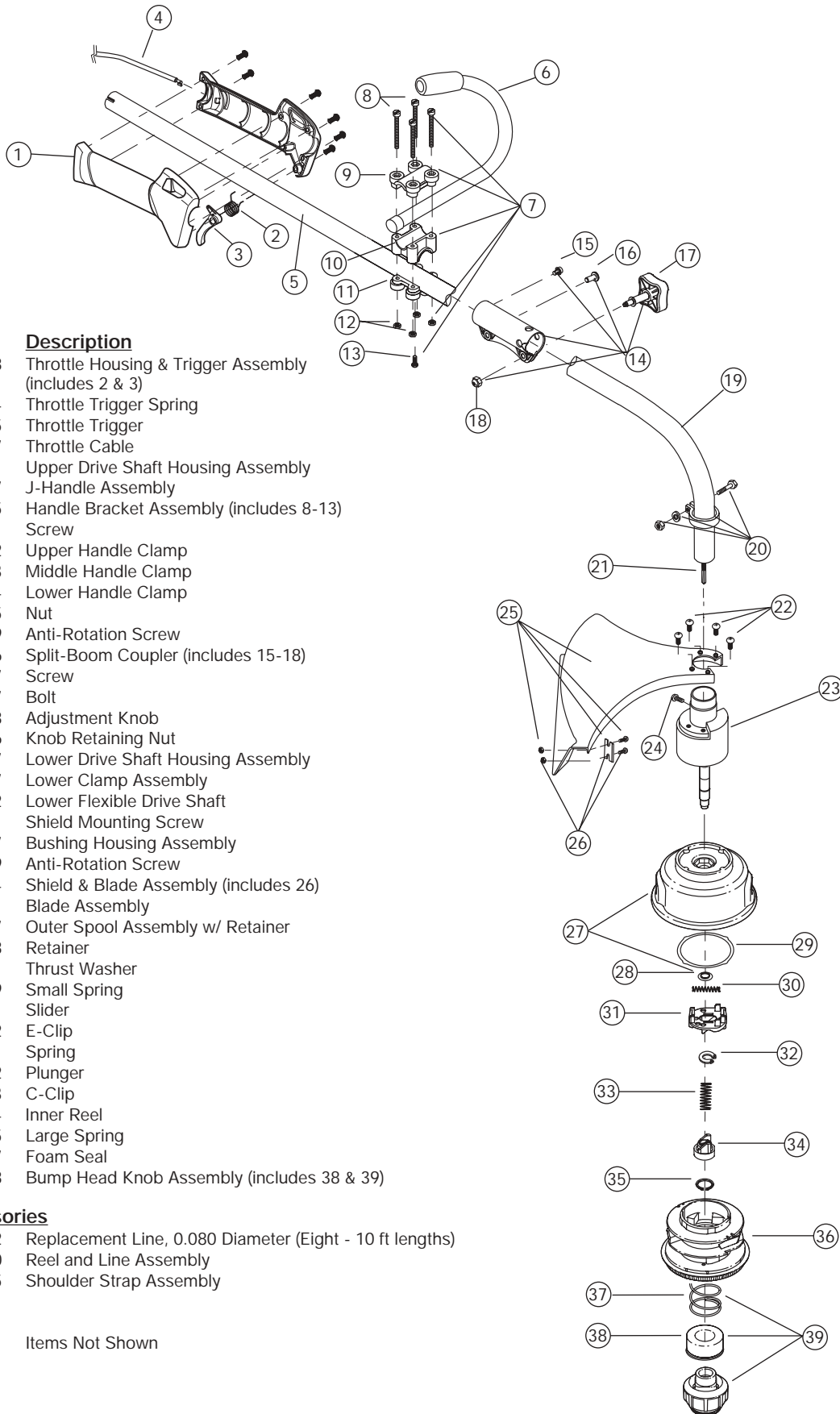
PPN- 41AD825A034

<u>Item</u>	<u>Part No.</u>	<u>Description</u>	<u>Item</u>	<u>Part No.</u>	<u>Description</u>
1	791-182338	Engine Cover	46	791-182363	Pulley Retainer Assembly
2	791-182339	Engine Cover Screws	47	753-1199	Recoil Pulley
3	791-181025	Valve Cover Screw	48	791-613102	Recoil Spring
4	791-182098	Valve Cover	49	791-182366	Nut Clip
5	791-182099	Valve Cover Gasket	50	791-181079	Pull Handle
6	791-182340	Rocker Adjustment Nut	51	791-611061	Rope Guide
7	791-182101	Rocker Arm Pivot	52	791-613103	Rope
8	791-182100	Rocker Arm	53	791-181020	Starter Housing Screw
9	791-182341	Rocker Arm Stud	54	791-182367	Starter Housing Assembly (includes 46-53)
10	791-182103	Valve Spring Retainer	55	791-182368	Clutch Washer
11	791-181038	Valve Spring	56	753-1238	Clutch with Spacer
12	791-182102	Push Rod Guide	57	791-153592	Clutch Drum
13	791-181033	Push Rod	58	791-182364	Clutch Cover
14	791-182653	Cylinder Head Assembly	59	791-145569	Anti-Rotation Screw
15	791-182344	Cylinder Screw	60	753-1240	Screw
16	791-182345	Intake Baffle	61	791-181345	Clutch Cover Screw
17	791-182749	Carburetor Mount Gasket	62	791-182725	Ignition Module with Screws
18	791-181034	Nut	63	791-181065	Spacer
19	791-182347	Carburetor Mount (includes 18)	64	791-182736	Flywheel
20	791-182348	Carburetor Mount Screw	65	791-182743	Shroud Assembly w/Screws (includes 86)
21	791-182732	Carburetor Gasket	66	791-182376	Crankcase Assembly (includes 67 & 68)
22	791-182654	Carburetor with Primer	67	791-182375	90° Elbow
23	791-181751	O-Ring, Carburetor	68	791-182379	Breather Hose
24	791-182350	Air Filter/Choke Assembly (includes 27 & 28)	69	791-181015	Cam Gear
25	791-182097	Breather Tube	70	753-1242	Cam Follower
26	791-181750	Air Filter Mounting Screw	71	791-181013	Cam Bracket
27	791-181757	Air Filter	72	791-181012	Cam Bracket Screw
28	791-182351	Air Filter Cover	73	791-181040	Valves, Intake and Exhaust
29	791-182271	Fuel Cap	74	791-182374	Cylinder Gasket
30	791-182352	Fuel Return Line	75	791-181018	Oil Pan Gasket
31	791-182353	Fuel Pick-Up Line with Filter	76	791-182377	Oil Pan (includes 75 & 77)
32	791-181080	Screw	77	791-181020	Oil Pan Screw
33	791-182354	Washer	78	791-182378	Dipstick Assembly (includes 79)
34	791-182355	Fuel Tank Assembly (includes 29-31)	79	791-182290	O-Ring
35	791-182356	Fuel Tank Shield	80	791-181009	Connecting Rod
36	791-182357	Throttle Cable	81	791-181008	Wrist Pin Button
37	791-182358	Muffler Baffle	82	753-1243	Piston
38	791-182359	Muffler (includes 39-43)	83	791-181006	Wrist Pin
39	791-181048	Muffler Gasket	84	791-181005	Piston Ring Set
40	791-180890	Spark Arrestor Screen	85	791-182409	Washer
41	791-181045	Screen Cover	86	791-181861	Screw
42	791-181046	Screw	87	791-612468	Compression Spring
43	791-182361	Muffler Mounting Screw	*	791-180852B	Spark Plug
44	791-182362	Muffler Cover	*	753-04087	Short Block Assembly (includes 3-15, 66-84)
45	791-182365	Switch with Wires	*	791-182745	Cylinder Assembly (includes 9, 12, 14 & 74)
			*	791-180142	Starter Pawl Repair Kit
			*	753-04014	Carburetor Repair Kit
			*		Items not shown

BOOM AND TRIMMER PARTS - MODEL 825r

4-CYCLE GAS TRIMMER

PPN- 41AD825A034



Item	Part No.	Description
1	791-182808	Throttle Housing & Trigger Assembly (includes 2 & 3)
2	791-610314	Throttle Trigger Spring
3	791-182385	Throttle Trigger
4	791-182357	Throttle Cable
5	753-04344	Upper Drive Shaft Housing Assembly
6	791-180687	J-Handle Assembly
7	791-683295	Handle Bracket Assembly (includes 8-13)
8	791-181811	Screw
9	791-181812	Upper Handle Clamp
10	791-181813	Middle Handle Clamp
11	791-181814	Lower Handle Clamp
12	791-181815	Nut
13	791-145569	Anti-Rotation Screw
14	791-181616	Split-Boom Coupler (includes 15-18)
15	791-182057	Screw
16	791-181617	Bolt
17	791-181618	Adjustment Knob
18	791-181886	Knob Retaining Nut
19	791-182387	Lower Drive Shaft Housing Assembly
20	791-153597	Lower Clamp Assembly
21	791-181852	Lower Flexible Drive Shaft
22	791-180531	Shield Mounting Screw
23	791-181857	Bushing Housing Assembly
24	791-145569	Anti-Rotation Screw
25	791-683274	Shield & Blade Assembly (includes 26)
26	791-682061	Blade Assembly
27	791-181457	Outer Spool Assembly w/ Retainer
28	791-181458	Retainer
29	791-181561	Thrust Washer
30	791-181459	Small Spring
31	753-04257	Slider
32	791-181532	E-Clip
33	791-181531	Spring
34	791-181462	Plunger
35	791-181463	C-Clip
36	791-181464	Inner Reel
37	791-181465	Large Spring
38	791-181467	Foam Seal
39	791-181468	Bump Head Knob Assembly (includes 38 & 39)

Optional Accessories

- * 791-181472 Replacement Line, 0.080 Diameter (Eight - 10 ft lengths)
- * 791-181460 Reel and Line Assembly
- * 791-682075 Shoulder Strap Assembly

* Items Not Shown