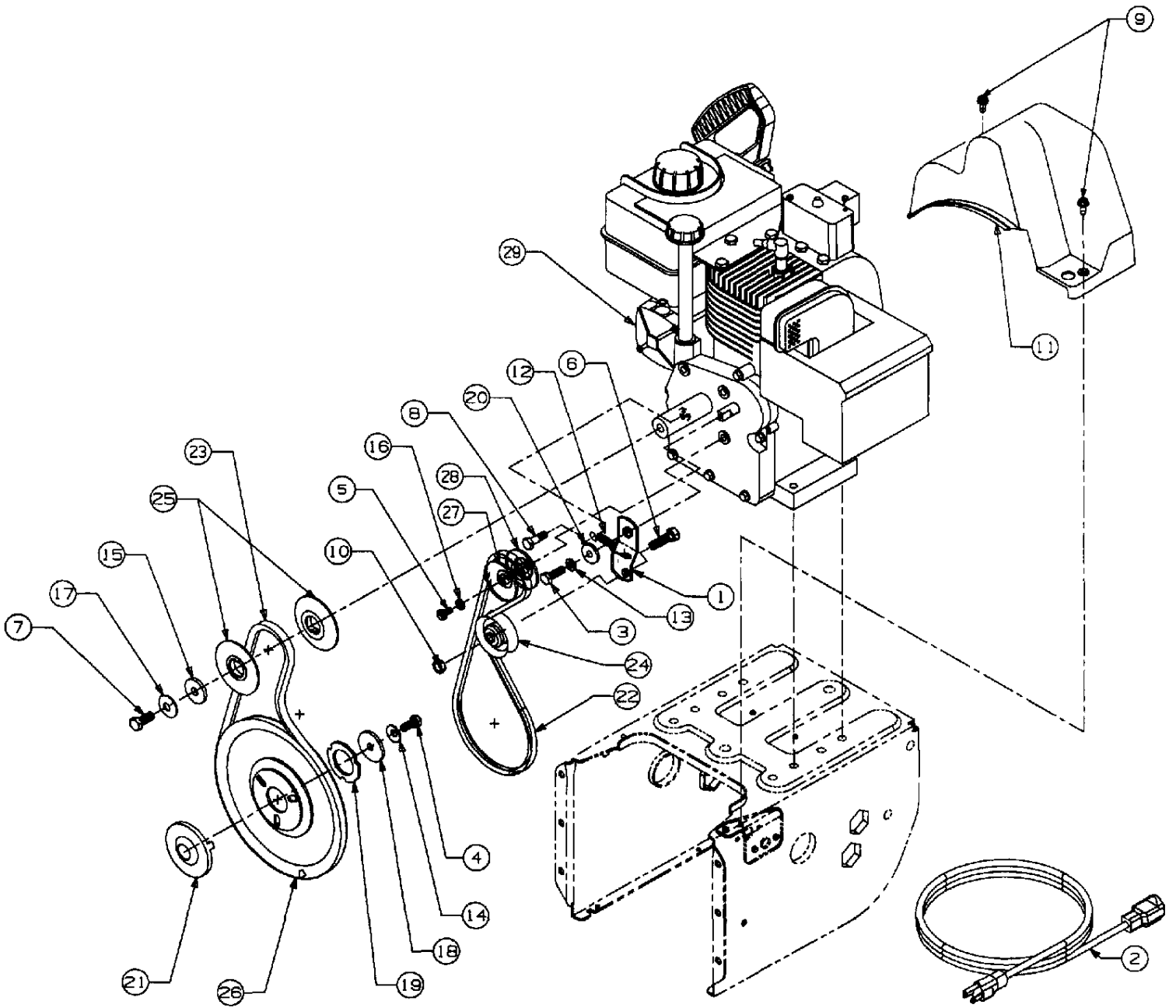
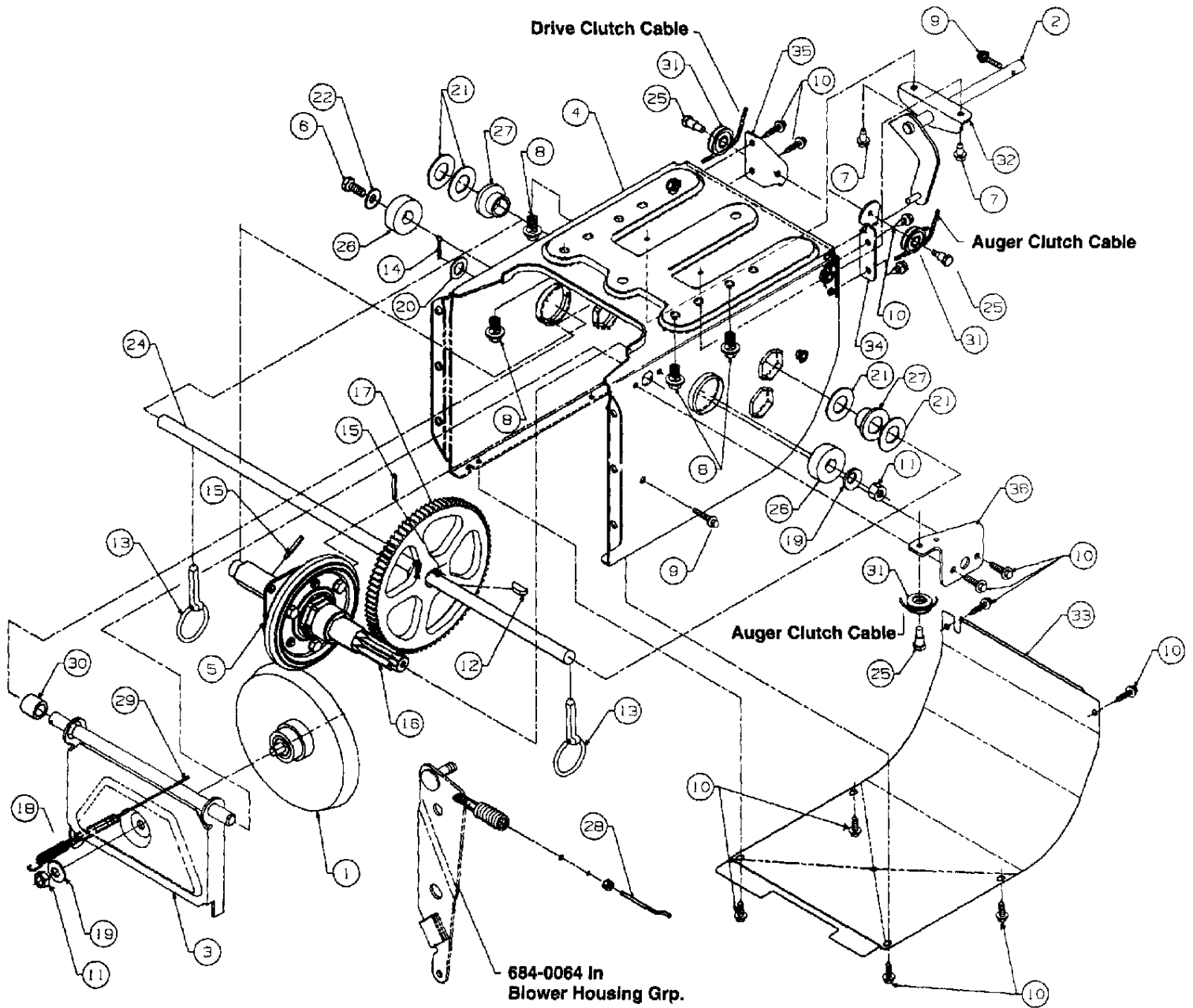


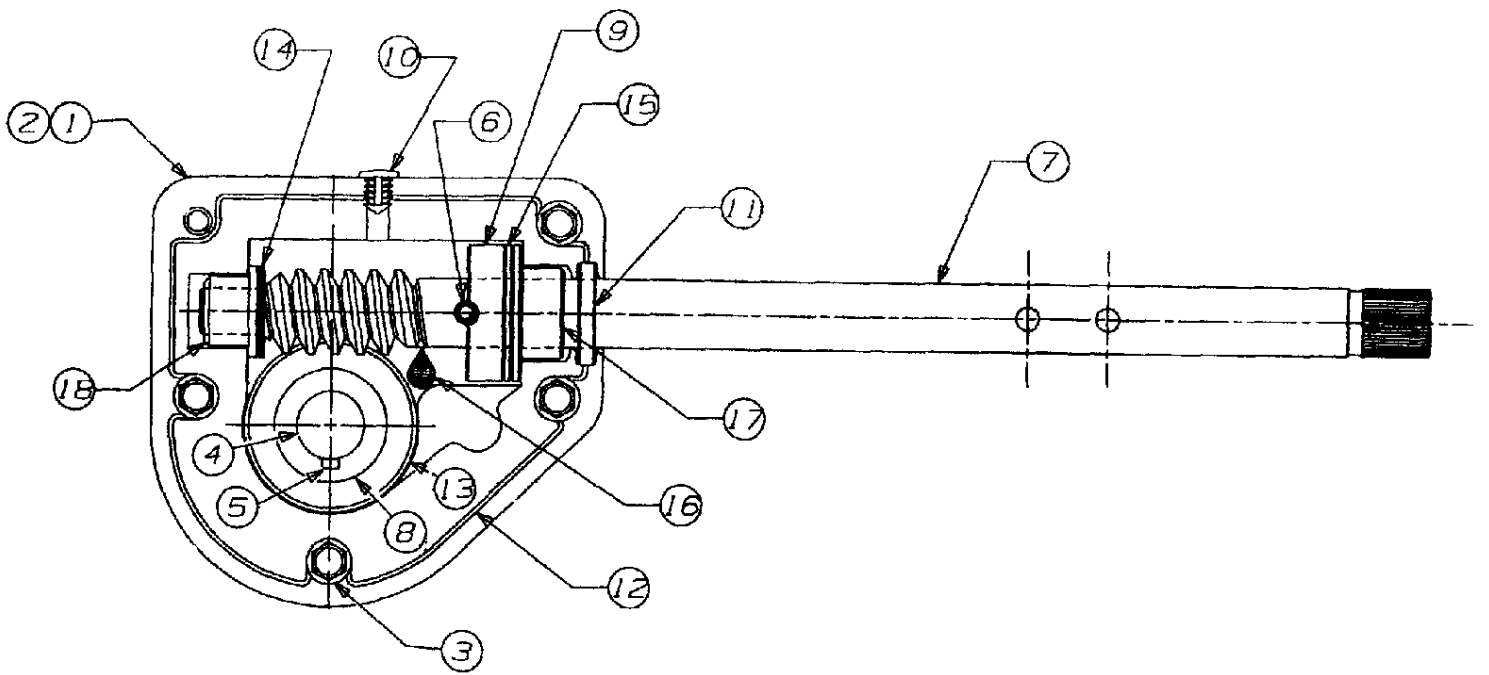
Ref #	Part Number	Qty	Description
1	05931	1	Housing-Bearing
2	605-5252	1	Spiral Assembly - R.H. 22"
	316-611 D000 (1996)	1	Spiral Assembly - R.H. 24"
	605-5188	1	Spiral Assembly - R.H. 26"
	Blower Housing 22"	1	Spiral Assembly - R.H. 28"
	605-5192	1	Spiral Assembly - L.H. 22"
	605-5196	1	Spiral Assembly - L.H. 24"
3	605-5253	1	Spiral Assembly - L.H. 26"
	605-5189	1	Spiral Assembly - L.H. 28"
	605-5193	1	Gear Assembly 22"
	605-5197	1	Gear Assembly 24"
4	618-0152	1	Gear Assembly 26"
	618-0120	1	Gear Assembly 28"
	618-0121	1	Housing Assembly 22"
	618-0122	1	Housing Assembly 24"
5	684-0052	1	Housing Assembly 26"
	684-0039A	1	Housing Assembly 28"
	684-0040A	1	Arm-Idler Assembly
	684-0041A	1	Impeller Assembly
6	684-0064	1	Reinforcement-Chute
7	684-0065	1	Screw-Carriage
8	705-5226	5	Screw-Carriage
9	710-0167	10	Screw-Hex
10	710-0451	6	Shear Bolt
11	710-0604	2	Nut-Hex Lock
12	710-0890	1	Nut-Hex
13	712-0116	19	Nut-Hex
14	712-0267	2	Nut-Hex
15	712-0429	1	Nut-Hex
16	712-0798	5	Nut-Hex Lock
17	712-3027	2	Pin-Spring
18	715-0114	1	Adapter-Chute
19	731-1379	1	Spring
20	732-0611	9	Washer-Lock
21	736-0119	1	Washer-Flat
22	736-0167	1	Washer-Lock
23	736-0169	6	Washer-Flat
24	736-0188	6	Washer-Bell
25	736-0242	16	Screw-Shoulder
26	738-0281	1	Bearing-Flange
27	741-0245	2	Bearing-Ball
28	741-0309	1	Bushing-Plastic
29	741-0475	1	Bushing-Flange
30	741-0493A	4	Idler-Flat
31	756-0178	1	Shoe-Slide
32	784-5580	2	Shave Plate 22"
33	784-5576	1	Shave Plate 24"
	784-5581A	1	Shave Plate 26"
	784-5579A	1	Shave Plate 28"
	784-5582A	1	Housing-Bearing
34	784-5618	2	Bracket-Chute Crank
35	784-5647	1	



Ref #	Part Number	Qty	Description
1	05896A	1	Bracket-Idler
2	629-0071	1	Cord-Extension 110V
3	316-611 D000 (1996)	1	Screw-Hex
4	710-0117 Engine and V-Belts	1	Screw-Hex
5	710-0157	1	Screw-Hex
6	710-0230	1	Screw-Hex
7	710-0342	1	Screw-Hex
8	710-0696	1	Screw-Hex
9	710-0888	1	Screw-Hex
10	710-0896	2	Screw-Hex
11	712-0181	1	Nut-Hex
12	731-1324	1	Cover-Belt
13	732-0339	1	Spring
14	736-0119	1	Washer-Lock
15	736-0242	1	Washer-Bell
16	736-0247	1	Washer-Flat
17	736-0329	1	Washer-Lock
18	736-0331	1	Washer-Lock
19	736-0505	1	Washer-Flat
20	736-0507	1	Washer
21	748-0234	1	Spacer
22	748-0360	1	Adapter-Pulley
23	754-0343	1	V-Belt
24	754-0430	1	V-Belt
25	756-0313	1	Idler-Flat
26	756-0569	2	Pulley-Half
27	756-0967	1	Pulley
28	756-0984	1	Pulley Half
29	756-0985	1	Pulley-Half
30	390-986	1	Electric Start Kit Optional For models 611 and 613.

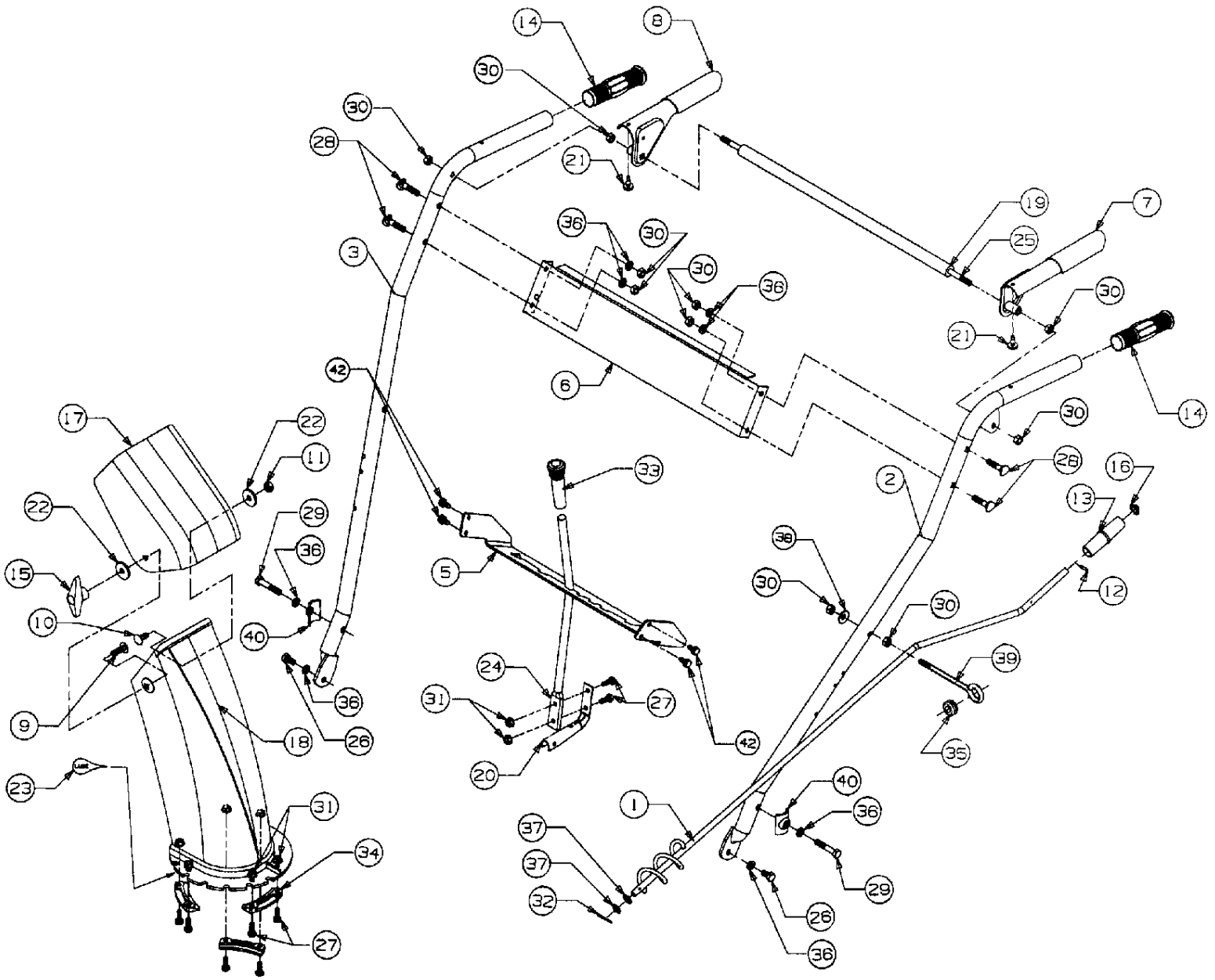


Ref #	Part Number	Qty	Description
1	656-0012	1	Disc-Friction
2	684-0013A	1	Rod-Shift
3	684-0021	1	Bracket-Friction Wheel
4	684-0030	1	Frame Assembly
5	684-0042A	1	Wheel-Friction
	735-0243	1	Rubber Only
6	710-0118	1	Screw-Hex
7	710-0599	2	Screw-Hex
8	710-0654A	4	Screw-Hex
9	710-0788	2	Screw-Hex
10	710-0896	12	Screw-Hex
11	712-0711	2	Nut-Hex
12	714-0126	1	Key-Hi Pro
13	714-0143	2	Pin-Klick
14	714-0474	1	Pin-Cotter
15	715-0249	2	Pin-Roll
16	717-1444	1	Shaft-Hex
17	717-1445	1	Gear-80 Tooth
18	732-0264	1	Spring
19	736-0105	2	Washer-Bell
20	736-0160	1	Washer-Flat
21	736-0188	4	Washer-Flat
22	736-0242	1	Washer-Bell
23	737-0170	1	Lubricant
24	738-0830	1	Axle (16" Wheel) 24.5" Lg.
	738-0869	1	Axle (13" Wheel) 22.2" Lg.
25	738-0924	3	Screw-Hex
26	741-0563	2	Bearing-Ball
27	741-0598	2	Bearing-Flange
28	746-0897A	1	Cable-Auger 44.75" Lg.
29	746-0898A	1	Cable-Auger 39.88" Lg.
30	748-0190	1	Spacer
31	756-0625	3	Roller-Cable
32	784-5590	1	Bracket
33	784-5638	1	Cover-Frame
34	784-5687	1	Bracket-Guide Auger Clutch
35	784-5688	1	Bracket-Guide Drive
36	784-5689	1	Bracket-Front Support



Ref #	Part Number	Qty	Description
1	618-0123	1	Housing - L.H.
2	618-0124	1	Housing - R.H.
3	710-0642 318-011 D000 (1996) Gear Assembly	5	Screw
4	711-1020	1	Spiral Axle 22"
	711-0908	1	Spiral Axle 24"
	711-0909	1	Spiral Axle 26"
	711-1024	1	Spiral Axle 28"
5	714-0161	1	Key
6	715-0143	1	Pin-Spiral
7	717-0526	1	Shaft-Worm
8	717-0528	1	Gear-Worm
9	718-0186	1	Collar-Thrust
10	721-0325	1	Plug
11	721-0327	1	Seal-Oil
12	721-0328		Locktite 5699
13	736-0351	2	Washer-Flat
14	736-0369	4	Washer-Flat
15	736-0445	1	Washer-Flat
16	737-0168	1.5	Grease (Ounce)
17	741-0376	1	Bearing-Flange
18	748-0108	1	Bearing-Flange
	618-0152		Ass'y. Complete 22"
	618-0120		Ass'y. Complete 24"
	618-0121		Ass'y. Complete 26"
	618-0122		Ass'y. Complete 28"

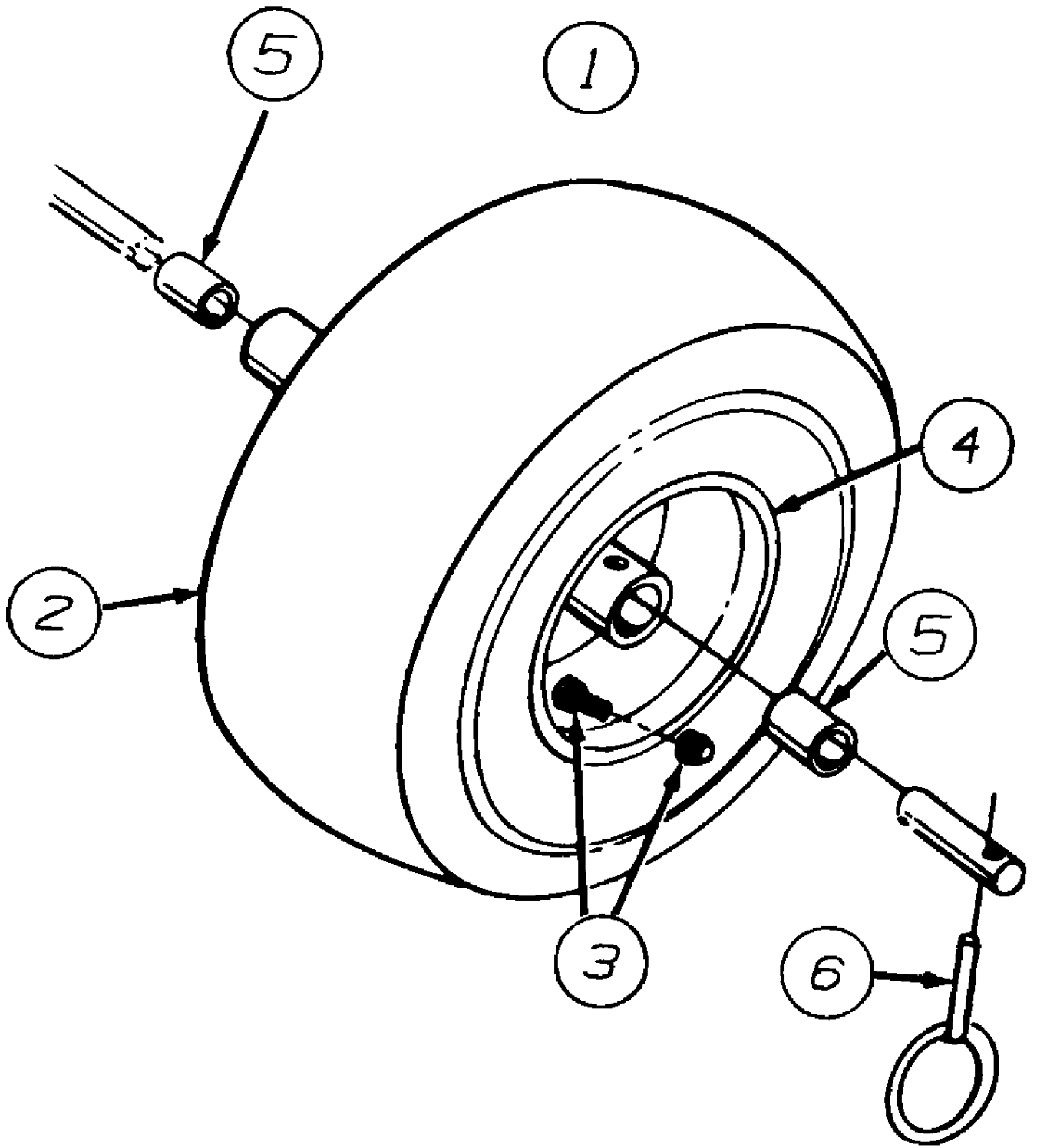




Ref #	Part Number	Qty	Description
1	684-0022	1	Crank-Chute
2	684-0047	1	Handle - R.H.
3	684-0048	1	Handle - L.H.
4	746-0778	2	"Z" Fittings For Control Cables
5	705-5231	1	Panel-5 Speed
6	705-5232	1	Panel Handle
7	705-5233	1	Lever-Clutch -- L.H.
8	705-5234	1	Lever-Clutch -- R.H.
9	710-0276	1	Screw-Carriage
10	710-0451	1	Screw-Carriage
11	712-3068	1	Nut-Lock
12	715-0138	1	Pin-Roll
13	720-0201A	1	Knob-Chute Crank
14	720-0204	2	Grip
15	720-0284	2	Knob
16	726-0100	1	Cap-Push
17	731-0921	1	Chute-Upper
18	731-1300A	1	Chute-Lower
19	731-1500	1	Tube-Pivot Rod Cover
20	732-0733	1	Spring-Shift Lever
21	735-0199A	2	Bumper
22	736-0231	2	Washer
23	737-0133		Grease
24	747-0904	1	Lever-Shift
25	747-0905	1	Rod-Pivot
26	710-0538	2	Screw
27	710-0851	8	Screw
28	710-1250	4	Screw
29	710-3180	2	Screw
30	712-0267	10	Nut-Hex
31	712-3027	8	Nut-Hex Flange
32	714-0507	1	Pin-Cotter
33	720-0223	1	Grip-Shift Lever
34	731-0851A	3	Keeper-Chute
35	735-0234	1	Grommet
36	736-0119	8	Washer-Lock
37	736-0140	2	Washer-Flat
38	736-0242	1	Washer-Bell
39	747-0697	1	Eyebolt
40	784-5599	2	Tab-Handle
41	712-0121	2	Nut Not Shown. Nuts for above fitting.
42	710-0896	4	Screw

No  
Diagram  
Available  
  
Parts List  
Only

Ref #	Part Number	Qty	Description
	OEM-390-139		Tire Chains Tires 13 x 5, Width 24" For model 316E610E000
	316-611D000 (1996)		Page 12 of 14
	OEM-390-062		Tire Chains Tires 13 x 4.1, Width 22" For model 316-611D000
	OEM-390-991		Tire Chains Tires 16 x 4.8, Width 26" For model 316E640F000
	OEM-390-139		Tire Chains Tires 13 x 5, Width 24" For model 316-641E000
	OEM-390-146		Tire Chains Tires 16 x 6.5, Width 28" For model 316E660G000
	OEM-390-139		Tire Chains Tires 13 x 5, Width 22" For model 316E613D401
	OEM-390-991		Tire Chains Tires 16 x 4.8, Width 24" For model 316E633E401
	OEM-390-139		Tire Chains Tires 13 x 5, Width 24" For model 316E661E118
	OEM-390-062		Tire Chains Tires 13 x 4.1, Width 22" For model 316E611D352
	OEM-390-139		Tire Chains Tires 13 x 5, Width 24" For model 316-613E131
	OEM-390-991		Tire Chains Tires 16 x 4.8, Width 26" For model 316E643D131
	OEM-390-146		Tire Chains Tires 16 x 6.5, Width 28" For model 316E663G131
	OEM-390-255		Light Opt.
	OEM-390-679		Drift Cutters All models
	OEM-390-674		Snow Throwing Accessories
	OEM-784-5580		Slide Shoes All models
	OEM-784-5038B		Slide Shoes (Heavy Duty) All models
	OEM-710-0890	4	Shear Bolts All models
	OEM-725-1660		Ignition Key All models
	OEM-784-5576		Shave Plate 22" All models
	OEM-784-5581A		Shave Plate 24" All models
	OEM-784-5579A		Shave Plate 26" All models
	OEM-784-5582A		Shave Plate 28" All models



Ref #	Part Number	Qty	Description
1	634-0114		13 x 4 Wheel Ass'y Complete
2	734-1732		13 x 4 Tire Only
3	316-614 D000 (1996)		13 x 4 Air Valve
3	734-0255		Wheel Assembly
4	734-1713		13 x 4 Rim Only
5	741-0401	2	13 x 4 Sleeve Bearing
6	714-0143		13 x 4 Klick Pin